

Vector inverter for lifts with asynchronous motors

SIEIDrive



ADL100

■ ■ ■ ■ Quick start up guide
Specification and installation

GEFRAN

Information about this manual

The ADL100 Quick start guide is a handy-sized manual for mechanical installation, electrical connection and fast start-up.
The manual explaining the functions and a description of the parameters and the expansion card (1S...-...-ADL100 ASY-FP.pdf)

Software version

This manual is updated according the software version V 3.X.0.
Variation of the number replacing "X" have no influence on the functionality of the device.
The identification number of the software version is indicated on the identification plate of the drive or can be checked with the **Firmware ver.rel** - PAR 490 parameter, menu 2.6.

General information

Note !

.....
In industry, the terms "Inverter", "Regulator" and "Drive" are sometimes interchanged. In this document, the term "Drive" will be used.
.....

Before using the product, read the safety instruction section carefully. Keep the manual in a safe place and available to engineering and installation personnel during the product functioning period.
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Thank you for choosing this Gefran product.
We will be glad to receive any possible information which could help us improvingthis manual. The e-mail address is the following: techdoc@gefran.com.
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Table of Contents

Information about this manual	2
1 - Safety Precautions	5
1.1 Safety Precautions	5
1.2 Safety precaution.....	5
1.3 General warnings	6
1.4 Instruction for compliance with UL Mark (UL requirements), U.S. and Canadian electrical codes.....	7
2 - Introduction to the product.....	8
2.1 Dedicated features	8
2.2 Other features.....	9
2.3 Identification of components	9
2.4 Product identification	10
2.5 Standard configurations.....	12
3 - Transport and storage.....	13
3.1 General	13
3.2 Permissible Environmental Conditions	13
4 - Specification	14
4.1 Environmental Conditions.....	14
4.2 Standards	14
4.3 Precision.....	14
4.3.1 Speed control	14
4.3.2 Speed control limits	14
4.3.3 Torque control.....	14
4.3.4 Current rating	14
4.4 Input electrical data	15
4.5 Output electrical data	15
4.5.1 Derating values in overload condition	15
4.5.2 Derating values for switching frequency.....	16
4.5.3 Kalt: Ambient temperature reduction factor	16
4.6 Voltage level of the inverter for safe operations	16
4.7 No-load consumption (Energy rating).....	16
4.8 Cooling	17
4.9 Weights and dimensions.....	18
5 - Options	20
5.1 Optional external fuses	20
5.1.1 Network side fuses (F1)	20
5.2 Input chokes	20
5.2.1 AC input chokes	20
5.2.2 DC input chokes	20
5.3 AC output chokes	21
5.4 External braking resistors (optional).....	21
5.5 External EMC filter (optional).....	22
6 - Mechanical installation	23
6.1 Maximum inclination and assembly clearances	23
6.2 Fastening positions	24
7 - Wiring Procedure.....	25
7.1 Power section	27
7.1.1 Cable cross-sections.....	27
7.1.2 Connection of shielding (recommended).....	27
7.1.3 EMC guide line	27
7.1.4 Block diagram of power section	28
7.1.5 Power line connection	28
7.1.6 Connection of AC and DC chokes (optional).....	29
7.1.7 Motor connection.....	29
7.1.8 Connection of braking resistor (optional).....	29
7.2 Regulation section	30
7.2.1 Cable cross-sections.....	30
7.2.2 Connection of I/O card (EXP-IO-D5R3-F-ADL).....	30
7.2.3 Connection of standard feedback cards.....	32
7.3 LEDs.....	33
7.4 Connection diagrams.....	34
7.4.1 Regulation potentials, digital I/O.....	34
7.4.2 Typical connection diagram.....	35

7.4.3 Emergency connection diagram	36
7.5 Serial interface (PC connector)	37
7.5.1 Drive/RS232 port point-to-point connection	37
7.6 Keypad interface (keypad connector)	38
7.7 Braking	39
7.7.1 Braking unit (standard internal)	39
8. Use of the keypad	40
8.1 Description	40
8.1.1 Membrane keypad	40
8.1.2 Meaning of LEDs	40
8.2 Navigation	41
8.2.1 Scanning of the first and second level menus	41
8.2.2 Display of a parameter	41
8.2.3 Scanning of the parameters	42
8.2.4 List of the last parameters modified	42
8.2.5 "FIND" function	42
8.3 Parameter modification	42
8.4 How to save parameters	43
8.5 Configuration of the display	44
8.5.1 Language selection	44
8.5.2 Selection of Easy/Expert mode	44
8.5.3 Startup display	44
8.5.4 Back-lighting of the display	44
8.6 Alarms	44
8.6.1 Alarm reset	44
8.7 Messages	45
8.8 Saving and recovery of new parameter settings	45
8.8.1 Selection of the keypad memory	45
8.8.2 Saving of parameters on the keypad	45
8.8.3 Load parameters from keypad	46
8.8.4 Transfer of parameters between drives	46
9 - Commissioning via keypad	47
9.1 Asynchronous motor startup wizard	49
10 - Troubleshooting	56
10.1 Alarms	56
10.2 Speed fbk loss alarm according to the type of feedback	59
10.2.1 Reset Speed fbk loss alarm	59
10.2.2 Encoder error alarm	60
10.3 Messages	61
Appendix	64
A1. I/O Card	64
A1.1 Connection of EXP-IO-D5R3-F-ADL card	64
A1.2 Input/Output features	64
A.2 Encoders and encoder expansion cards	65
A.2.1 Encoders	65
A.2.2 Encoder cards	66
A.3 - Brake monitoring system	69
A.3.1 Introduction	69
A.3.2 Configuration of the brake fault alarm	70
A.3.3 Maintenance of the brake fault alarm function	70
A.3.4 Troubleshooting	70

1 - Safety Precautions

1.1 Safety Precautions



Indicates a procedure, condition, or statement that, if not strictly observed, could result in personal injury or death.

Indique le mode d'utilisation, la procédure et la condition d'exploitation. Si ces consignes ne sont pas strictement respectées, il y a des risques de blessures corporelles ou de mort.



Indicates a procedure, condition, or statement that, if not strictly observed, could result in damage to or destruction of equipment.

Indique le mode d'utilisation, la procédure et la condition d'exploitation. Si ces consignes ne sont pas strictement respectées, il y a des risques de détérioration ou de destruction des appareils.



Indicates that the presence of electrostatic discharge could damage the appliance. When handling the boards, always wear a grounded bracelet.

Indique que la présence de décharges électrostatiques est susceptible d'endommager l'appareil. Toujours porter un bracelet de mise à la terre lors de la manipulation des cartes.



Indicates a procedure, condition, or statement that should be strictly followed in order to optimize these applications.

Indique le mode d'utilisation, la procédure et la condition d'exploitation. Ces consignes doivent être rigoureusement respectées pour optimiser ces applications.

Note !

Indicates an essential or important procedure, condition, or statement.

Indique un mode d'utilisation, de procédure et de condition d'exploitation essentiels ou importants

Qualified personnel

For the purpose of this Instruction Manual, a "Qualified person" is someone who is skilled to the installation, mounting, start-up and operation of the equipment and the hazards involved. This operator must have the following qualifications:

- trained in rendering first aid.
- trained in the proper care and use of protective equipment in accordance with established safety procedures.
- trained and authorized to energize, de-energize, clear, ground and tag circuits and equipment in accordance with established safety procedures.

Personne qualifiée

Aux fins de ce manuel d'instructions, le terme « personne qualifiée » désigne toute personne compétente en matière d'installation, de montage, de mise en service et de fonctionnement de l'appareil et au fait des dangers qui s'y rattachent. L'opérateur en question doit posséder les qualifications suivantes :

- formation lui permettant de dispenser les premiers soins
- formation liée à l'entretien et à l'utilisation des équipements de protection selon les consignes de sécurité en vigueur
- formation et habilitation aux manoeuvres suivantes : branchement, débranchement, vérification des isolations, mise à la terre et étiquetage des circuits et des appareils selon les consignes de sécurité en vigueur

Use for intended purpose only

The power drive system (electrical drive + application plant) may be used only for the application stated in the manual and only together with devices and components recommended and authorized by Gefran.

Utiliser uniquement dans les conditions prévues

Le système d'actionnement électrique (drive électrique + installation) ne peut être utilisé que dans les conditions d'exploitation et les lieux prévus dans le manuel et uniquement avec les dispositifs et les composants recommandés et autorisés par Gefran.

1.2 Safety precaution

The following instructions are provided for your safety and as a means of preventing damage to the product or components in the machines connected. This section lists instructions, which apply generally when handling electrical drives.

Specific instructions that apply to particular actions are listed at the beginning of each chapters.
Les instructions suivantes sont fournies pour la sécurité de l'utilisateur tout comme pour éviter l'endommagement du produit ou des composants à l'intérieur des machines raccordées. Ce paragraphe dresse la liste des instructions généralement applicables lors de la manipulation des drives électriques.
Les instructions spécifiques ayant trait à des actions particulières sont répertoriées au début de chaque chapitre.

Read the information carefully, since it is provided for your personal safety and will also help prolong the service life of your electrical drive and the plant you connect to it.
Lire attentivement les informations en matière de sécurité personnelle et visant par ailleurs à prolonger la durée de vie utile du drive tout comme de l'installation à laquelle il est relié.

1.3 General warnings

~~~~~  
**This equipment contains dangerous voltages and controls potentially dangerous rotating mechanical parts. Non-compliance with Warnings or failure to follow the instructions contained in this manual can result in loss of life, severe personal injury or serious damage to property.**

*Cet appareil utilise des tensions dangereuses et contrôle des organes mécaniques en mouvement potentiellement dangereux. L'absence de mise en pratique des consignes ou le non-respect des instructions contenues dans ce manuel peuvent provoquer le décès, des lésions corporelles graves ou de sérieux dégâts aux équipements.*

Only suitable qualified personnel should work on this equipment, and only after becoming familiar with all safety notices, installation, operation and maintenance procedures contained in this manual. The successful and safe operation of this equipment is dependent upon its proper handling, installation, operation and maintenance.

*Seul un personnel dûment formé peut intervenir sur cet appareil et uniquement après avoir assimilé l'ensemble des informations concernant la sécurité, les procédures d'installation, le fonctionnement et l'entretien contenues dans ce manuel. La sécurité et l'efficacité du fonctionnement de cet appareil dépendent du bon accomplissement des opérations de manutention, d'installation, de fonctionnement et d'entretien.*

In the case of faults, the drive, even if disabled, may cause accidental movements if it has not been disconnected from the mains supply.

*En cas de panne et même désactivé, le drive peut provoquer des mouvements fortuits s'il n'a pas été débranché de l'alimentation secteur.*

### Electrical Shock

The DC link capacitors remain charged at a hazardous voltage even after cutting off the power supply.

Never open the device or covers while the AC Input power supply is switched on. Minimum time to wait before working on the terminals or inside the device is listed in [section 4.6](#).

### Risque de décharge électrique

*Les condensateurs de la liaison à courant continu restent chargés à une tension dangereuse même après que la tension d'alimentation a été coupée.*

*Ne jamais ouvrir l'appareil lorsqu'il est sous tension. Le temps minimum d'attente avant de pouvoir travailler sur les bornes ou bien à l'intérieur de l'appareil est indiqué dans la [section 4.6](#).*

### Electrical Shock and Burn Hazard:

When using instruments such as oscilloscopes to work on live equipment, the oscilloscope's chassis should be grounded and a differential probe input should be used. Care should be used in the selection of probes and leads and in the adjustment of the oscilloscope so that accurate readings may be made. See instrument manufacturer's instruction book for proper operation and adjustments to the instrument.

*Décharge Électrique et Risque de Brûlure : Lors de l'utilisation d'instruments (par exemple oscilloscope) sur des systèmes en marche, le châssis de l'oscilloscope doit être relié à la terre et une sonde différentiel devrait être utilisé en entrée. Les sondes et conducteurs doivent être choisis avec soin pour effectuer les meilleures mesures à l'aide d'un oscilloscope. Voir le manuel d'instruction pour une utilisation correcte des instruments.*

### Fire and Explosion Hazard:

Fires or explosions might result from mounting Drives in hazardous areas such as locations where flammable or combustible vapors or dusts are present. Drives should be installed away from hazardous areas, even if used with motors suitable for use in these locations.

*Risque d'incendies et d'explosions: L'utilisation des drives dans des zones à risques (présence de vapeurs ou de poussières inflammables), peut provoquer des incendies ou des explosions. Les drives doivent être installés loin des zones dangereuses, et équipés de moteurs appropriés.*  
~~~~~

1.4 Instruction for compliance with UL Mark (UL requirements), U.S. and Canadian electrical codes

Short circuit ratings

ADL100 inverters must be connected to a grid capable of supplying a symmetrical short-circuit power of less than or equal to “xxxx A rms (at 480 V +10% V max).

The values of the “xxxx” A rms short-circuit current, in accordance with UL requirements (UL 508 c), for each motor power rating (Pn mot in the manual) are shown in the table below.

Short current rating	
Pn mot (kW)	SCCR (A) @480Vac
1,1...37,3	5000
39...149	10000

Note!

Drive will be protected by semiconductor Fuse type as specified in the instruction manual.

Branch circuit protection

In order to protect drive against over-current use fuses specified in [par. 5.1](#).

Environmental condition

The drive has to be considered “Open type equipment”. Max surrounding air temperature equal to 40°C. Pollution degree 2.

Wiring of the input and output power terminals

Use UL listed cables rated at 75°C and round crimping terminals. Crimp terminals with tool recommended by terminal manufacturer.

Field wiring terminals shall be used with the tightening torque specified in [par. 7.1.1](#).

Over-voltage control

In compliance with CSA-requirements Overvoltage at mains terminal is achieved installing an overvoltage protection device as for :

Type OVR 1N 15 320 from ABB or similar.

Minimum time required for safe DC-link voltage

Before removing drive cover in order to access internal parts, after mains disconnection wait for time as follow :

Drive size	Safe time (sec)
size 1.....4	300

Over-speed; over-load/current limit; motor overload

Drive incorporate over-speed, over-current/current limit, motor overload protection. Instruction manual specify degree of protection and detailed installation instruction.

2 - Introduction to the product

The SIEIDrive ADL100 is the result of GEFTRAN's experience in the civil lift engineering sector, gained from its commitment to working in close partnership with leading operators in the sector to develop technical solutions and application programs.

The ADL100 integrates the most complete and advanced lift inverter technology, for maximum synergy with the full range of installation requirements but, above all, to offer a cost-effective and immediate solution for lift control systems. This drive is designed to power loads such as **asynchronous** motors, for applications in the lift sector.

This compact drive is suitable for installation in cabinets for roomless applications.

This series can be used in lift applications of between 0.5 and 1.2 m/sec with loads of up to 1600 kg.

The following control modes are available, according to the firmware version installed:

- **ADL1...-...-AC: Firmware for asynchronous motor**

Method: Field-oriented vector control - Sensorless vector control - Advanced SSC (Sensorless Scalar Control) control (default).

2.1 Dedicated features

The ADL100 incorporates basic and advanced lift functions in a single product, to ensure maximum comfort for all systems at all times.

- **Speed control**

EFC (Elevator Floor Control) function: separate function for independent management of short floors, landing zone, re-starting with lift not at floor and automatic deceleration point calculation.

- **Lift sequence**

Typical sequence of input/output signals used in civil lift engineering applications such as I/O management, braking, output contactor and door control.

- **Parameters in linear unit**

Possibility of selecting different engineering units for the main movement parameters, rpm or m/s for speed, m/s^2 , m/s^3 for cabin acceleration.

- **Lift mechanical parameters**

Mechanical system parameters such as pulley diameter and speed ratio for converting system units and weights, system for calculating inertia and speed regulation for the desired response.

- **Ramp generation**

Independent configuration of acceleration and deceleration ramp parameters and of the 4 jerk values for maximum travelling comfort in the lift cabin. Two independent S-shaped ramps, selectable via digital input with 4 independent jerk settings. Dedicated deceleration ramp corresponding to the stop command.

- **Multiple speeds**

8 internally settable speed reference values. Possibility of overwriting at start-up with additional values to ensure smooth starting.

- **Pre-torque (load compensation)**

Initialisation of the speed regulator by the weight sensor to prevent jerks or bumpy starting.

- **Increased overload**

Overload capacity in line with typical lift application load cycles.

- **Fan control logic**

The fan control logic activates the internal fans according to the temperature.

- **Emergency supply module**

The emergency supply module (EMS) makes it possible to manage emergency situations (the set of batteries must be installed). The module must be connected to the EM terminal on the inverter power card. For technical specifications reference should be made to the EMS user guide.

- **Single-phase emergency power supply**

In emergency conditions a 230 V single-phase supply voltage can be used to return the cabin to the floor.

- **User-friendly menus**

The menus feature lift-specific DISPLAY and motor STARTUP terminology

- **Saving parameters**

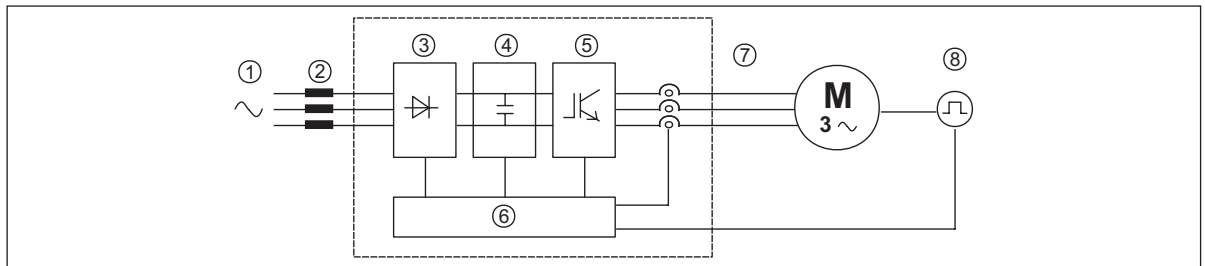
Drive parameters can be saved on the keypad (5 settings).

2.2 Other features

- SSC (Sensorless Scalar Control) modulation reduces noise levels to a minimum.
- Switching frequency fixed at 10 kHz.
- Output voltage up to 98% of input voltage.
- Saving of messages relating to the last 30 repairs and indication of time of repair.
- Drive, motor and braking unit overload protection.
- Management of speed feedback devices (digital encoders).
- Speed regulator adaptive
- Readout of speed functions.
- Easy use of the equipment via:
 - terminal strip
 - optional keypad, simple and immediate to use, with magnetic fastening and remote control at distances of up to 15 m.
 - integrated RS232 serial communication with Modbus RTU protocol and wireless remote technology for interfacing with Bluetooth® devices.
- Drives are fitted with IGBTs (insulated gate bipolar transistors).
- The output is protected against accidental grounding and output phase short circuit
- Speed regulator powered by switched-mode power supply from DC bus.
- Mains dip protection.
- Galvanic isolation between power and regulation sections.

2.3 Identification of components

The inverter converts the constant frequency and voltage of an existing three-phase network into DC voltage, from which it obtains a new three-phase network with variable voltage and frequency. With this variable three-phase network the speed of three-phase asynchronous and synchronous motors can be controlled continuously.



- 1. Mains supply voltage**
- 2. Mains choke** (see chapter 5.2)
- 3. Three-phase rectifier bridge**
Converts AC voltage into DC voltage via a three-phase full wave bridge.
- 4. Intermediate circuit**
With pre-load resistor and levelling capacitors DC voltage (U_{DC}) = $\sqrt{2}$ x mains voltage (U_{LN})
- 5. IGBT inverter bridge**
Converts DC voltage into three-phase AC voltage with variable amplitude and frequency
- 6. Configurable control section**
Cards for controlling and regulating the closed and open-loop power section. Commands, references and reactions are connected to these.
- 7. Output voltage**
Three-phase AC voltage.
- 8. Speed feedback encoder** (see section A.2 of the Appendix)

The basic technical data of the inverter are included in the product code and data plate.

ADL120 - 1 040 - X B L - AC 4

Rated voltage:
2 = 230 VAC
4 = 400 VAC

Motor type:
AC = asynchronous

Lift application:
L = included

Braking unit:
X = not included
B = included

Keypad:
X = not included
K = included

Inverter power in kW:
040 = 4 kW
055 = 5.5 kW
075 = 7.5 kW
110 = 11 kW
150 = 15 kW
185 = 18.5 kW

Mechanical dimensions of the drive:
1 = size 1
2 = size 2

Regulation mode:
110 = Sensorless
120 = Asynchronous – Closed loop

Inverter, ADL100 series

The rated output current of the drive must be higher than or equal to the rated current of the motor used.

Data plate

Serial number			
Drive model	Type: ADL110-1040-XBL-AC4	S/N: 09012345	
Input (mains supply, frequency, AC Input Current at constant torque)	Inp: 230Vac-480Vac (Fctry set=400)	50/60Hz	3Ph
	12.5A@400Vac	11A@480Vac	
Output (Output voltage, frequency, power, current, overload)	Out: 0-480Vac	300Hz	3Ph
	4kW@400Vac	5 Hp @ 460Vac	
Approvals	9A @400V	Ovid . 200%-10s	8.10A@460V
		Ovid.200%-10s	

Firmware Release	HW release					S/N	09012345	Prod. CONF
	D	F	P	R	S	BU	SW . CFG	
-----	A		-E	-C			-----	A1

Firmware revision

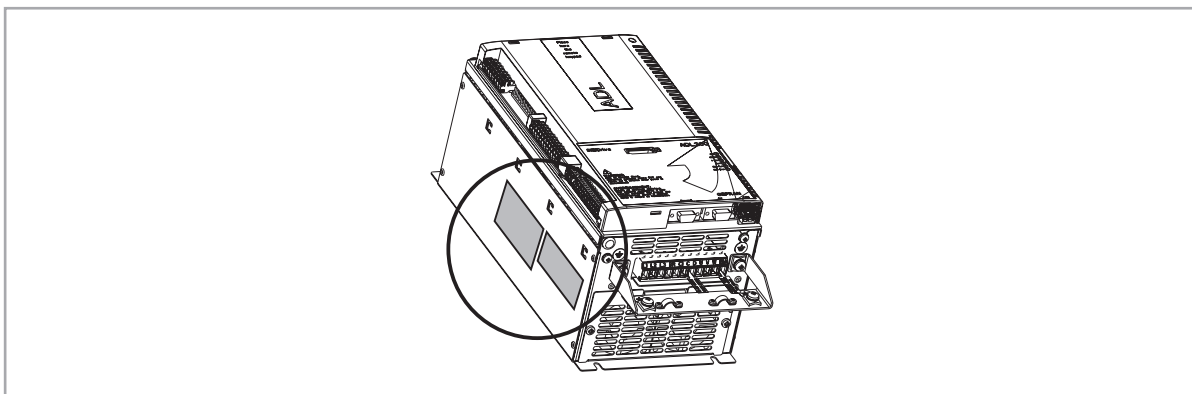
Cards revision

Power
Regulation
Safety
Braking unit

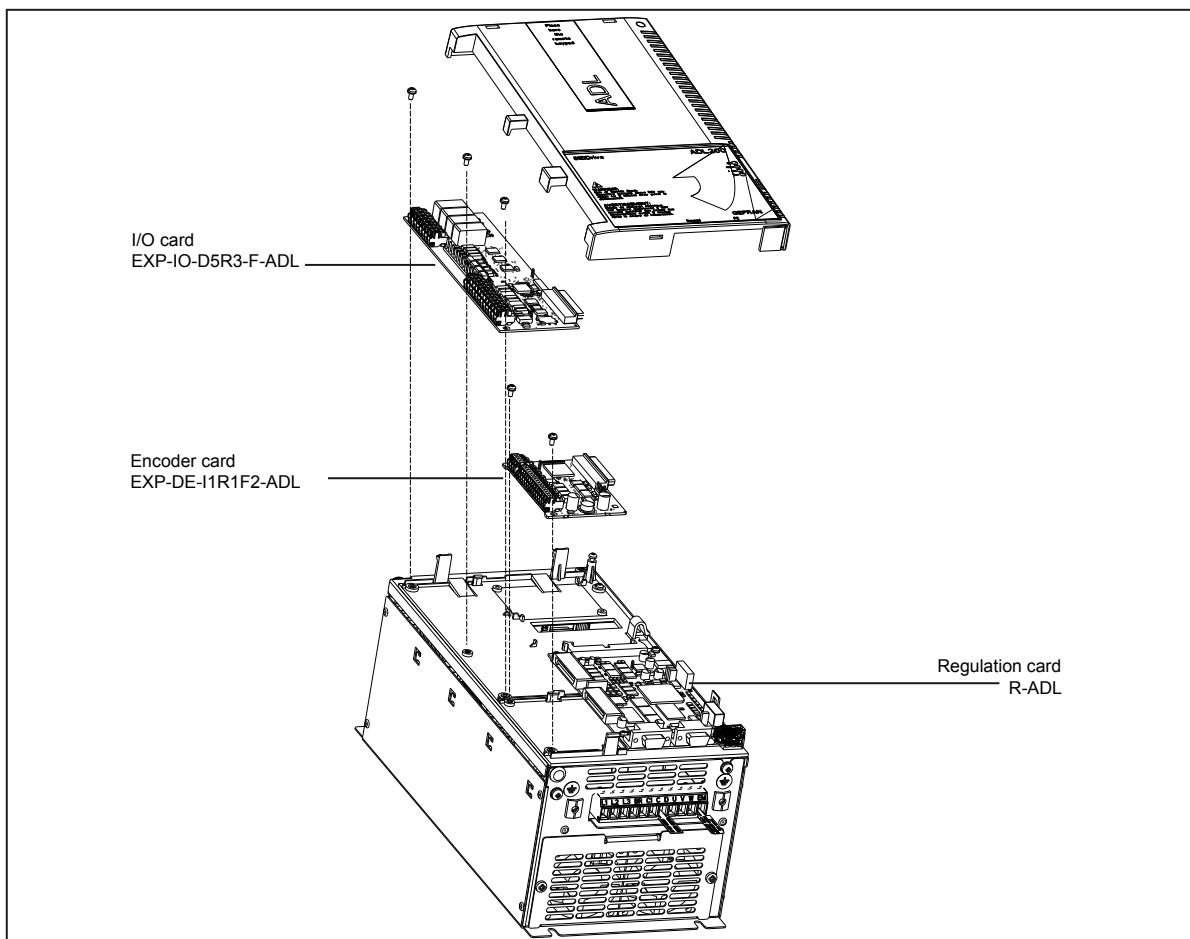
Software
revision

Product
configuration

Position of plates on the drive



2.5 Standard configurations



			ADL110 – ... – XBL – AC4 SSC / Sensorless	ADL120 – ... – XBL – AC4 Closed-loop
Type / Description		Codice		
Various	 KB-ADL Programming keypad with memory	S5P2T	○	○
	 POWER SHIELD KIT Power cable shielding kit	S72610	○	○
Regulation	 R-ADL Basic regulation card	----	●	●
I/O card	 EXP-IO-D5R3-F-ADL 5 Digital inputs + 3 Relay outputs	S5L08	●	●
Encoder cards	 EXP-DE-I1R1F2-ADL Digital encoder 3 Channels + Repeat + 2 Freeze	S5L04		●

● = standard, ○ = optional, ✕ = not possible

3 - Transport and storage



Caution

Correct transport, storage, erection and mounting, as well as careful operation and maintenance are essential for proper and safe operation of the equipment.

Protect the inverter against physical shocks and vibration during transport and storage. Also be sure to protect it against water (rainfall) and excessive temperatures.

Le bon accomplissement des opérations de transport, de stockage, d'installation et de montage, ainsi que l'exploitation et l'entretien minutieux, sont essentiels pour garantir à l'appareil un fonctionnement adéquat et sûr.

If the Drives have been stored for longer than two years, the operation of the DC link capacitors may be impaired and must be "reformed". Before commissioning devices that have been stored for long periods, connect them to a power supply for two hours with no load connected in order to regenerate the capacitors, (the input voltage has to be applied without enabling the drive).

En cas de stockage des variateurs pendant plus de deux ans, il est conseillé de contrôler l'état des condensateurs CC avant d'en effectuer le branchement. Avant la mise en service des appareils, ayant été stockés pendant long temps, il faut alimenter variateurs à vide pendant deux heures, pour régénérer les condensateurs : appliquer une tension d'alimentation sans actionner le variateur.

3.1 General

A high degree of care is taken in packing the ADL Drives and preparing them for delivery. They should only be transported with suitable transport equipment (see weight data). Observe the instructions printed on the packaging. This also applies when the device is unpacked and installed in the control cabinet.

Upon delivery, check the following:

- the packaging for any external damage
- whether the delivery note matches your order.

Open the packaging with suitable tools. Check whether:

- any parts were damaged during transport
- the device type corresponds to your order

In the event of any damage or of an incomplete or incorrect delivery please notify the responsible sales offices immediately. The devices should only be stored in dry rooms within the specified temperature ranges.

Note!

A certain degree of moisture condensation is permissible if this arises from changes in temperature. This does not, however, apply when the devices are in operation. Always ensure that there is no moisture condensation in devices that are connected to the power supply!

3.2 Permissible Environmental Conditions

Temperature:

storage	-25...+55°C (-13...+131°F), class 1K4 per EN50178
	-20...+55°C (-4...+131°F), for devices with keypad
transport	-25...+70°C (-13...+158°F), class 2K3 per EN50178
	-20...+60°C (-4...+140°F), for devices with keypad

Air humidity:

storage	5% to 95 %, 1 g/m ³ to 29 g/m ³ (Class 1K3 as per EN50178)
transport	95 % (3), 60 g/m ³ (4)

A light condensation of moisture may occur for a short time occasionally if the device is not in operation (class 2K3 as per EN50178)

Air pressure:

storage	[kPa] 86 a 106 (class 1K4 as per EN50178)
transport	[kPa] 70 a 106 (class 2K3 as per EN50178)

- (3) Greatest relative air humidity occurs with the temperature @ 40°C (104°F) or if the temperature of the device is brought suddenly from -25...+30°C (-13...+86°F).
(4) Greatest absolute air humidity if the device is brought suddenly from 70...15°C (158...59°F).

4 - Specification

4.1 Environmental Conditions

Installation location	Pollution degree 2 or lower (free from direct sunlight, vibration, dust, corrosive or inflammable gases, fog, vapour oil and dripped water, avoid saline environment)
Installation altitude	Max 2000m (6562 feet) above sea level. With 1.2% reduction in output current for every 100 m starting from 1000 m.
Mechanical conditions for installation	Vibrational stress: EN 60721-3-3 Class 3M1
Operating temperature	-10...+45°C (32°...113°F)
Operating temperature	+45 ... +50°C (+113 ... +122°F) with 1% derating every °C starting from 45°C and up to 50°C. Operation at temperatures of > 50°C is not allowed
Air humidity (operating)	from 5 % to 85 % and from 1 g/m ³ to 25 g/m ³ with no humidity (or condensation)
Air pressure (operating) [kPa]	from 70 to 106

4.2 Standards

Climatic conditions	EN 60721-3-3
Electrical safety	EN 50178, EN 61800-5-1, UL508C, UL840 degree of pollution 2
Vibration	Class 3M1 EN 60721-3-3
EMC compatibility	EN 12015
Protection degree	IP20

Approvals   

4.3 Precision

4.3.1 Speed control

Speed control precision	Flux vector CL control with feedback: 0.01 % motor rated speed Flux vector OL control: ± 30 % rated slip of motor SSC control: ± 60 % rated slip of motor
-------------------------	---

4.3.2 Speed control limits

Speed range (*)	± 32000 rpm
Speed format (*)	32 bit
Frequency range	± 2000 Hz
Max frequency	Flux vector CL control with feedback: 300Hz, FVOL: 150 Hz, VF: 600 Hz
Min frequency	0 Hz

(*) referred to Full scale speed, PAR:680.

4.3.3 Torque control

Torque resolution (*)	> 0.1 %
Torque control precision (*)	Flux vector CL with feedback: ± 5%
Direct torque control	yes
Current limitation	Limits ±, Mot/gen limits, Variable limits

(*) referred to rated torque

4.3.4 Current rating

Overload	200% *10 sec with output frequency more than 3 Hz 150% with output frequency less than 3 Hz.
Switching frequency	10 kHz

4.4 Input electrical data

Input voltage, U_{LN} _____ three-phase network 230 - 400 - 480 V_{AC} -15%+10%
 Input frequency _____ 50/60 Hz, $\pm$ 5%
 Overvoltage threshold _____ 820 V_{DC}
 Undervoltage threshold _____ @ 480 V = 470 V_{DC}; @ 460V = 450 V_{DC}
 @ 400 V = 391 V_{DC}; @ 230 V = 225 V_{DC}
 Choke _____ Optional (DC or AC)

Size	Effective input current I_N (@ I_N out)			DC-link capacity (μ F)
	@ 230 Vac (A)	@ 400 Vac (A)	@ 480 Vac (A)	
1040	12	11	10	470
1055	17	16	15	680
2075	23	22	20	680
2110	31	29	26	1020
3150	42	40	37	1500
3185	50	47	45	2250
3220	55	53	50	2700

4.5 Output electrical data

Maximum output voltage U_2 _____ 0.98 x U_{LN} (U_{LN} = AC input voltage)
 Maximum output frequency f_2 _____ 300 Hz
 IGBT braking unit _____ Standard internal (with external resistor); braking torque 150% MAX

Size	In Rated output current (fsw = default)			Pn mot (Recommended motor power, fsw = default)			Reduction factor	
	@ U_{LN} = 230 V _{AC}	@ U_{LN} = 400 V _{AC}	@ U_{LN} = 460 V _{AC}	@ U_{LN} = 230 V _{AC}	@ U_{LN} = 400 V _{AC}	@ U_{LN} = 460 V _{AC}	Kv	KALT
	(A)	(A)	(A)	(kW)	(kW)	(Hp)	(1)	(4)
1040	9	9	8.1	2	4	5	0.95	1.2
1055	13.5	13.5	12.2	3	5.5	7.5	0.95	1.2
2075	18.5	18.5	16.7	4	7.5	10	0.95	1.2
2110	24.5	24.5	22	5.5	11	15	0.95	1.2
3150	32	32	28.8	7.5	15	20	0.95	1.2
3185	39	39	35.1	9	18.5	25	0.95	1.2
3220	45	45	40.5	11	22	30	0.95	1.2

(1) K_T: Derating factor for ambient temperature of 50°C (1% every °C above 45°C)

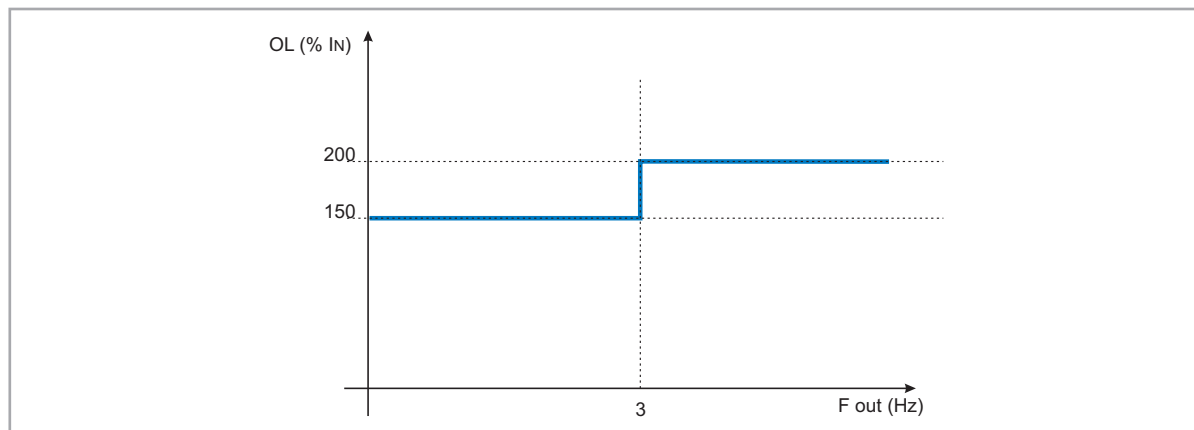
(2) K_{ALT}: Derating factor for installation at altitudes above 1000 meters a.s.l. Value to be applied = 1.2% each 100 m increase above 1000 m.

E.g.: Altitude 2000 m, K_{alt} = 1.2% * 10 = 12% derating; I_N derated = (100 - 12) % = 88 % I_N

4.5.1 Derating values in overload condition

In overload conditions the output current depends on the output frequency, as shown in the figure below.

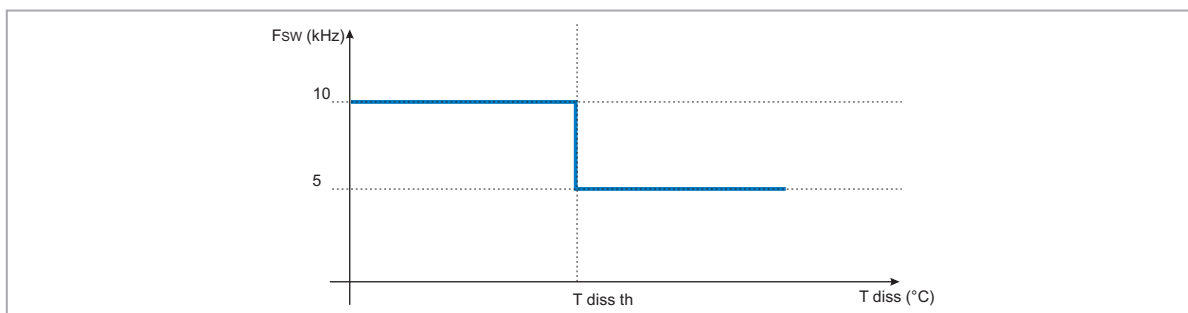
Figure 4.5.1: Ratio between overload/output frequency



4.5.2 Derating values for switching frequency

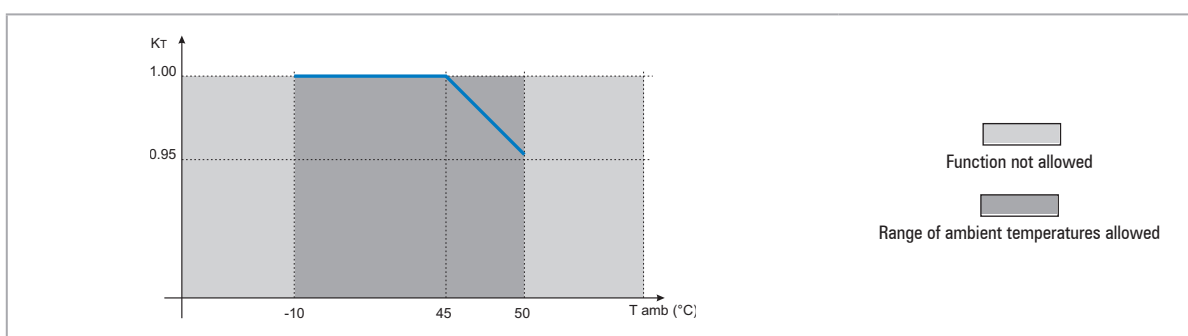
The switching frequency is modified according to the temperature of the drive (measured on the heat sink), as shown in the figure below.

Figure 4.5.2: Ratio between switching frequency/heat sink temperature



4.5.3 Kalt: Ambient temperature reduction factor

Figure 4.5.3: Tamb reduction coefficient



4.6 Voltage level of the inverter for safe operations

The **minimum time** between the moment in which an ADL100 inverter is disabled from the mains and that in which an operator can operate on internal parts of the inverter, without the danger of electric shock, **is 5 minutes**.



Attention

.....
This value takes into account the time to turn off an inverter supplied at 460 V_{AC} + 10%, without any options (time indicated for disabled inverter condition).
.....

4.7 No-load consumption (Energy rating)

Size	No. of pre-loads allowed	Power-on time [secs]	Stand-by consumption "Fan Off" [W]	Fan consumption [W]	Stand-by consumption "Fan On" [W]
1040	1 ogni 20 sec.	5 circa	20	4	24
1055	1 ogni 20 sec.	5 circa	20	10	30
2075	1 ogni 20 sec.	5 circa	20	10	30
2110	1 ogni 20 sec.	5 circa	20	8	28
3150	1 ogni 20 sec.	5 circa	20	16	36
3185	1 ogni 20 sec.	5 circa	20	15	35
3220	1 ogni 20 sec.	5 circa	20	15	35

4.8 Cooling

All inverters are equipped with internal fans.

Size	P _v (Heat dissipation)	Fan capacity		Recommended minimum cabinet opening for cooling
	@U _{LN} =230...460V _{AC} (*)	Heat sink (m³/h)	Internal (m³/h)	(cm²)
1040	150	32	-	72
1055	250	2 x 56	-	144
2075	350	2 x 56	-	144
2110	400	2 x 32	-	144
3150	600	2 x 80	32	328
3185	700	2 x 80	32	328
3220	900	2 x 80	32	328

(*) values that refer to operation at default switching frequency.

4.9 Weights and dimensions

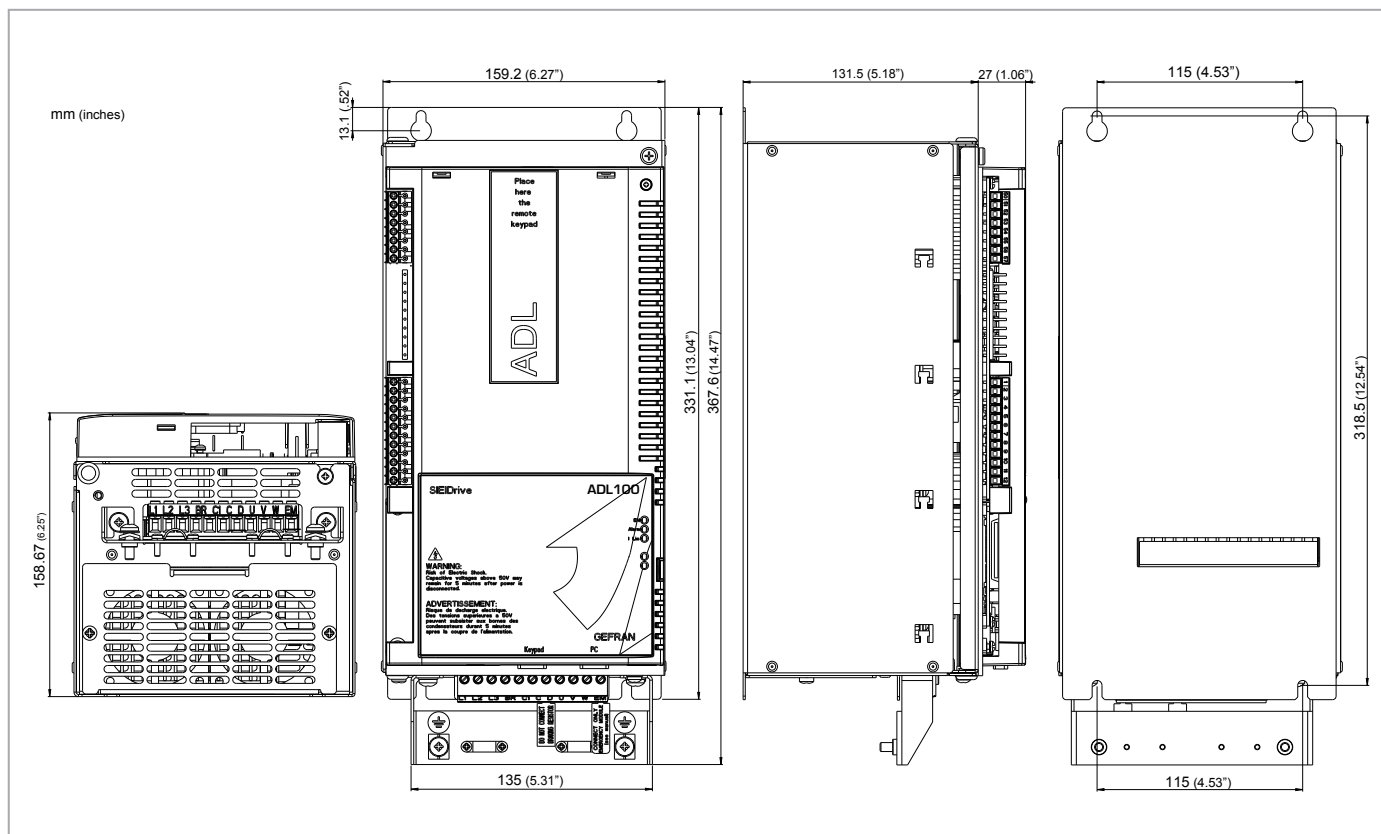


Figure 4.9.1: Size 1 dimensions

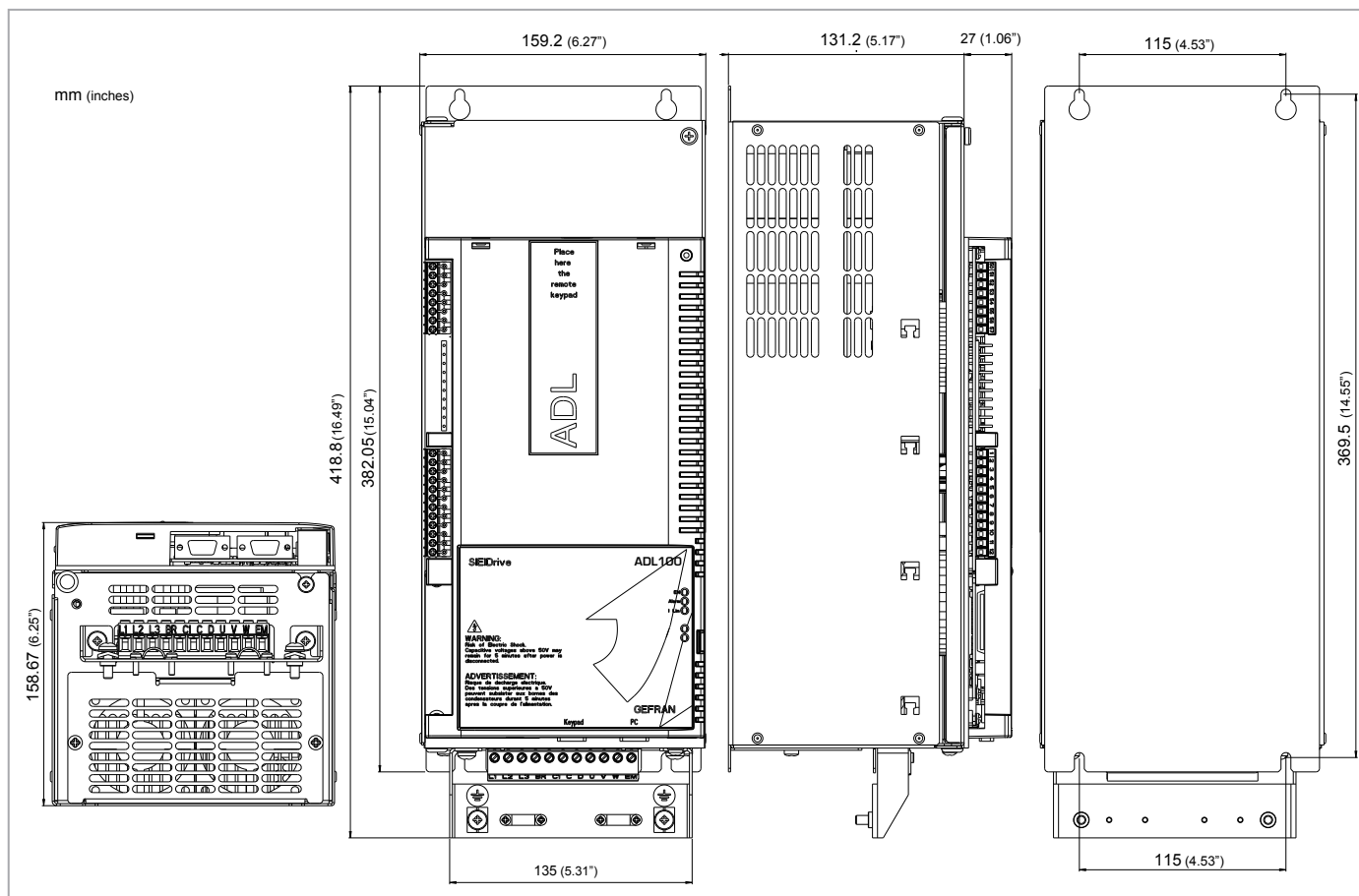


Figure 4.9.2: Size 2 dimensions

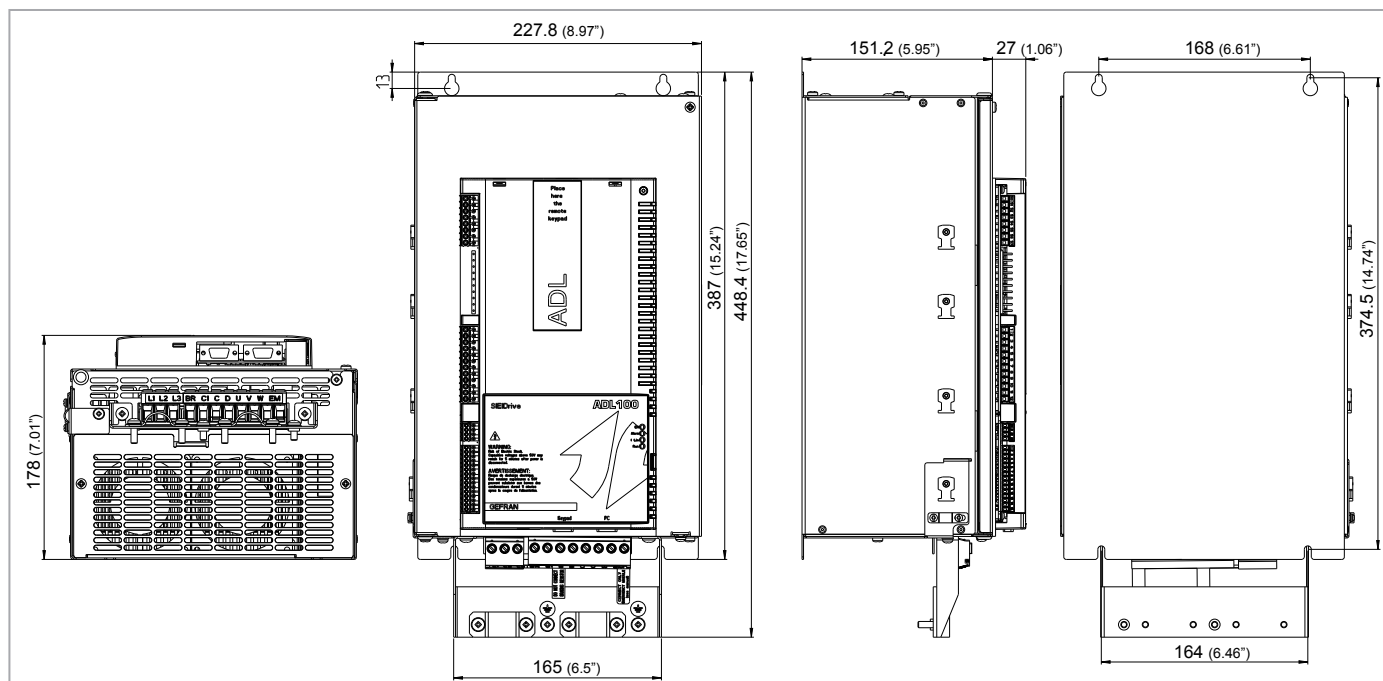


Figure 4.9.3: Size 3 dimensions

Size	Weight (kg)	Weight (lbs)
1040 - 1055	5.8	12.8
2075 - 2110	7.8	17.2
3150 ... 3220	10.5	23.15

Note!

Weights referred to standard drive without keypad, no options, packaging not included.

5 - Options

5.1 Optional external fuses

5.1.1 Network side fuses (F1)

The inverter must be fused upstream on the network side.
Use fast-acting fuses only.

Size	F1 - External network side fuses				
	DC link capacitor hours of service life [h]	EUROPE		AMERICA	
		Type	Code	Type	Code
1040	> 15000	GRD2/20	F4D15	A70P20	S7G48
1055	> 15000	GRD2/25	F4D16	A70P25	S7G48
2075	> 15000	GRD3/35	F4D20	A70P35	S7G51
2110	> 15000	Z22GR40	F4M16	A70P40	S7G88
3150	> 15000	Z22GR63	F4M17	A70P60-4	S7I34
3185	> 15000	Z22GR80	F4M19	A70P80	S7G54
3220	> 15000	Z22GR80	F4M19	A70P80	S7G54

Technical data for fuses, including dimensions, weights, power leakage, fuse carriers etc. are reported in the corresponding manufacturers' data sheets:
GRD... (E27), S00... Jean Müller, Eltville

A70...

Ferraz

5.2 Input chokes

The three-phase mains choke is strongly recommended in order to:

- limit the RMS input current of the ADL inverter.
- increase the life of intermediate circuit capacitors and reliability of input diodes.
- reduce mains harmonic content
- reduce problems due to power supply via a low impedance line ($\leq 1\%$).

5.2.1 AC input chokes

Size	THD (%)	In (@400V/50Hz, with AC input chokes) (A)	Model	Code
1040	< 70 %	9	LR3y-2040	S7AAG
1055		13.5	LR3y-2055	S7AB5
2075		18	LR3y-2075	S7AB6
2110		24	LR3y-3110	S7AB7
3150		32	LR3y-3150	S7AB8
3185		39	LR3-022	S7FF4
3220		44.5	LR3-022	S7FF4

Note!

Refer to the Gefran LIFT catalogue (1S9I07) for choke weights and dimensions.

5.2.2 DC input chokes

Size	THD (%)	In (@400V/50Hz, with DC input chokes) (A)	Model	Code
1040	< 35 % (EN 12015)	8	LDC-004	S7AI10
1055		12	LDC-005	S7AI11
2075		16	LDC-007	S7AI12
2110		21	LDC-011	S7AI13
3150		28	LDC-015	S7AI14
3185		35	LDC-022	S7AI15
3220		40	LDC-022	S7AI15

Note!

Refer to the Gefran LIFT catalogue (1S9I07) for choke weights and dimensions.

5.3 AC output chokes

The ADL100 inverter can be used with standard motors or motors designed specifically for use with inverters. The latter usually have a higher isolation rating to better withstand PWM voltage. Examples of reference regulations are provided below: motors designed for use with inverters do not require any specific filtering of output from the inverter. For standard motors, especially with long cable runs (typically over 100 m) an output choke may be necessary to maintain the voltage waveform with the specified limits.

The range of recommended chokes are listed in the following table. The rated current of the chokes should be approx. 20% higher than that of the inverter in order to take into account additional losses due to modulation of the output waveform.

Size	Model	Code
1040	LU3-005	S7FG3
1055	LU3-005	S7FG3
2075	LU3-011	S7FG4
2110	LU3-011	S7FG4
3150	LU3-015	S7FM2
3185	LU3-022	S7FH3
3220	LU3-022	S7FH3

Note!

With the inverter operated at the rated current and a frequency of 50 Hz, the output chokes cause a voltage drop of approx. 2% of the output voltage. Refer to the Gefran LIFT catalogue (1S9107) for choke weights and dimensions.

5.4 External braking resistors (optional)

Recommended combinations for use with internal braking unit.

Table 5.4.1: Recommended combination ADL...-AC and ADL...-BR series

Size	List and technical data of standard external resistors							
	Resistor type	Code	Q.ty	Max. overload, 1" - service 10%	Max. overload, 30" - service 25%	P _{NBR}	R _{BR}	Housing
				EBR (kJ)	EBR (kJ)	(W)	(Ω)	
1040	RFPD 750 DT 100R	S8SY4	1	7.5	38	750	100	IP44
1055	RFPR 750 D 68R	S8SZ3	1	7.5	38	750	68	IP44
2075	RFPR 750 D 68R	S8SZ3	1	7.5	28	750	68	IP44
2110	RFPR 1200 D 49R	S8SZ4	1	7.5	28	1200	49	IP44
3150	RFPR 1900 D 28R	S8SZ5	1	12	43	1900	28	IP44
3185	BRT4K0-15R4	S8T00G	1	40	150	4000	15.4	IP20
3220	BRT4K0-15R4	S8T00G	1	40	150	4000	15.4	IP20

P_{NBR} Braking resistor rated power

R_{BR} Braking resistor ohmic value

EBR Maximum energy that can be dissipated on the resistor



Braking resistors may be subject to unexpected overloads due to faults.

Resistors **MUST** be protected using thermal cutouts. These devices must not interrupt the circuit in which the resistor is inserted but their auxiliary contact must cut off the power supply to the power section of the drive. If the resistor requires a protection contact, this must be used together with that of the thermal cutout.

A la suite de pannes, les résistances de freinage peuvent être sujettes à des surcharges imprévues. La protection des résistances au moyen de dispositifs de protection thermique est absolument capitale. Ces dispositifs ne doivent pas interrompre le circuit qui abrite la résistance, mais leur contact auxiliaire doit couper l'alimentation du côté puissance du drive. Si la résistance prévoit un contact de protection, ce dernier doit être utilisé conjointement à celui du dispositif de protection thermique.

Note!

Refer to the Gefran LIFT catalogue (1S9107) for resistor weights and dimensions.

5.5 External EMC filter (optional)

Sizes	Type	AC mains voltage 400V -15% ... 480V +10%	
		Code	Conducted emissions according to EN 12015-EN 61800-3 : Category / Motor cable length
1040	S7GHL	EMI-FTF-480-7	EN 12015-C2/10mt
1055	S7GH0	EMI-FTF-480-16	EN 12015-C2/10mt
2075	S7GH0	EMI-FTF-480-16	EN 12015-C2/10mt
2110	S7GHP	EMI-FTF-480-30	EN 12015-C3/10mt
3150	S7GHP	EMI-FTF-480-30	EN 12015-C3/10mt
3185	S7GOA	EMI-FTF-480-42	EN 12015-C3/10mt
3220	S7GOA	EMI-FTF-480-42	EN 12015-C3/10mt

Note !

Refer to the Gefran LIFT catalogue (1S9I07) for filters weights and dimensions.

6 - Mechanical installation



Caution

The Drive must be mounted on a wall that is constructed of heat resistant material. While the Drive is operating, the temperature of the Drive's cooling fins can rise to a temperature of 158° F (70°C).

Le drive doit être monté sur un mur construit avec des matériaux résistants à la chaleur. Pendant le fonctionnement du drive, la température des ailettes du dissipateur thermique peut arriver à 70°C (158° F).

Because the ambient temperature greatly affects Drive life and reliability, do not install the Drive in any location that exceeds the allowable temperature.

Étant donné que la température ambiante influe sur la vie et la fiabilité du drive, on ne devrait pas installer le drive dans des places où la température permise est dépassée.

Be sure to remove the desiccant dryer packet(s) when unpacking the Drive. (If not removed these packets may become lodged in the fan or air passages and cause the Drive to overheat).

Lors du déballage du drive, retirer le sachet déshydraté. (Si celui-ci n'est pas retiré, il empêche la ventilation et provoque une surchauffe du drive).

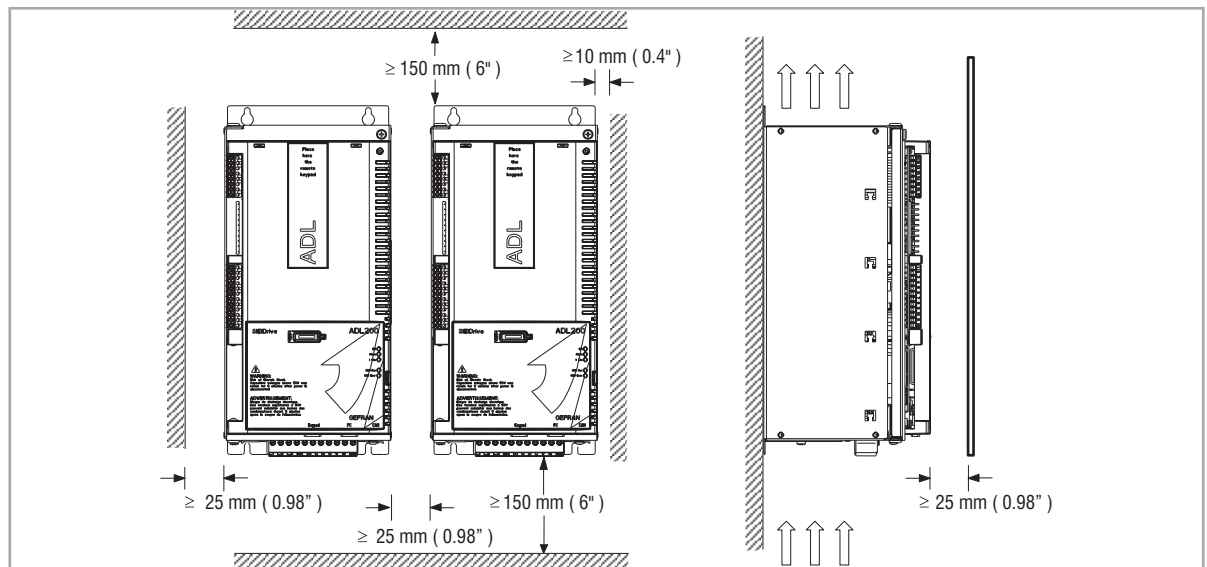
Protect the device from impermissible environmental conditions (temperature, humidity, shock etc.).

Protéger l'appareil contre des effets extérieurs non permis (température, humidité, chocs etc.).

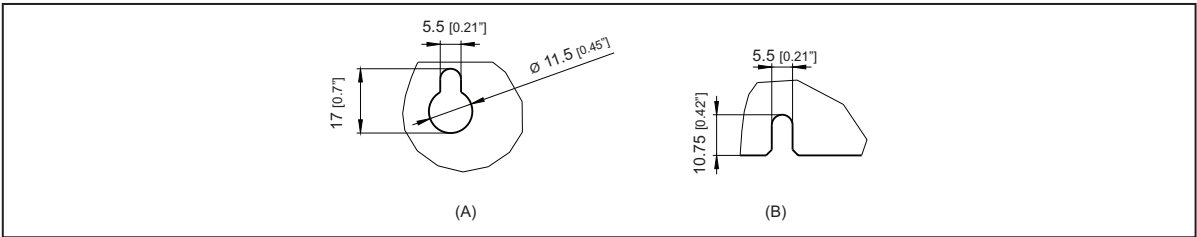
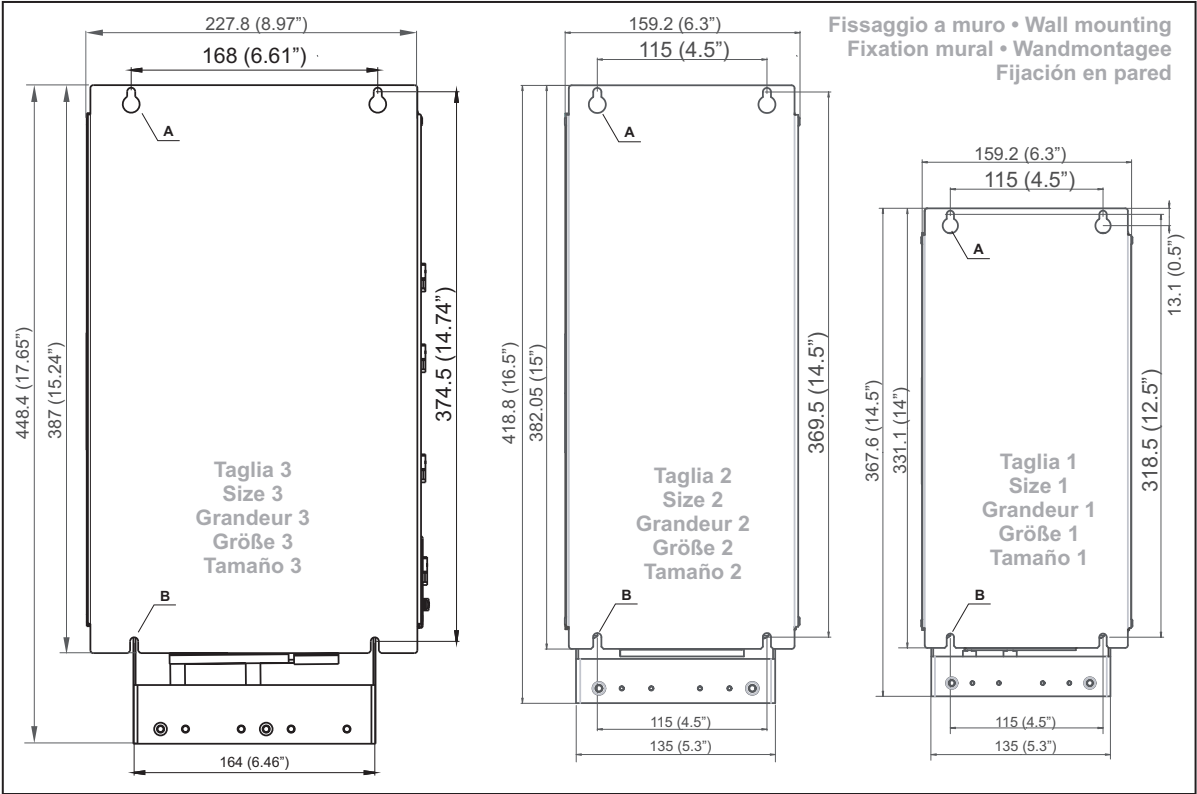
6.1 Maximum inclination and assembly clearances

The inverters must be mounted in such a way that air can flow freely around them, [see paragraph 4.8 Cooling](#).

Maximum angle of inclination	30° (referred to vertical position)
Minimum top and bottom distance	150 mm
Minimum free space to the front	25 mm
Minimum distance between drives	25 mm
Minimum distance to the side with the cabinet	25 mm



6.2 Fastening positions



	Recommended screws for fastening
Size 1 (ADL....-1...)	4 x M5 x 12 mm screws + Grover (spring-lock) washer + flat washer
Size 2 (ADL....-2...)	4 x M5 x 12 mm screws + Grover (spring-lock) washer + flat washer
Size 3 (ADL....-3...)	4 x M5 x 12 mm screws + Grover (spring-lock) washer + flat washer

Note!

Other dimensions see chapter 4.9 Weights and dimensions.

7 - Wiring Procedure



Warning!

Adjustable frequency drives are electrical apparatus for use in industrial installations. Parts of the Drives are energized during operation. The electrical installation and the opening of the device should therefore only be carried out by qualified personnel. Improper installation of motors or Drives may therefore cause the failure of the device as well as serious injury to persons or material damage. Drive is not equipped with motor overspeed protection logic other than that controlled by software. Follow the instructions given in this manual and observe the local and national safety regulations applicable.

Les drives à fréquence variable sont des dispositifs électriques utilisés dans des installations industriels. Une partie des drives sont sous tension pendant l'opération. L'installation électrique et l'ouverture des drives devrait être exécuté uniquement par du personnel qualifié. De mauvaises installations de moteurs ou de drives peuvent provoquer des dommages matériels ou blesser des personnes. On doit suivre les instructions données dans ce manuel et observer les règles nationales de sécurité.

Replace all covers before applying power to the Drive. Failure to do so may result in death or serious injury.

Remettre tous les capots avant de mettre sous tension le drive. Des erreurs peuvent provoquer de sérieux accidents ou même la mort.



Warning!

The drive must always be grounded. If the drive is not connected correctly to ground, extremely hazardous conditions may be generated that may result in death or serious injury.

Le drive doit toujours être raccordé au système de mise à la terre. Un mauvais raccordement du drive au système de mise à la terre peut se traduire par des conditions extrêmement dangereuses susceptibles d'entraîner le décès ou de graves lésions corporelles.

Never open the device or covers while the AC Input power supply is switched on. Minimum time to wait before working on the terminals or inside the device is listed in section 4.6.

Ne jamais ouvrir l'appareil lorsqu'il est sous tension. Le temps minimum d'attente avant de pouvoir travailler sur les bornes ou bien à l'intérieur de l'appareil est indiqué dans la section 4.6.

Do not touch or damage any components when handling the device. The changing of the isolation gaps or the removing of the isolation and covers is not permissible.

Manipuler l'appareil de façon à ne pas toucher ou endommager des parties. Il n'est pas permis de changer les distances d'isolement ou bien d'enlever des matériaux isolants ou des capots.



Caution

Do not connect power supply voltage that exceeds the standard specification voltage fluctuation permissible. If excessive voltage is applied to the Drive, damage to the internal components will result.

Ne pas raccorder de tension d'alimentation dépassant la fluctuation de tension permise par les normes. Dans le cas d'une alimentation en tension excessive, des composants internes peuvent être endommagés.

Operation with Residual Current Device (Differential switch)

If an RCD (also known as an RCCB or ELCB) is installed, it must have a high leakage current (≥ 300 mA).

RCD: Residual Current Device

RCCB: Residual Current Circuit Breaker

ELCB: Earth Leakage Circuit Breaker

Note:

The residual current operated circuit-breakers used must provide protection against direct-current components in the fault current and must be suitable for briefly suppressing power pulse current peaks. It is recommended to protect the frequency inverter by fuse separately.

The regulations of the individual country (e.g. VDE regulations in Germany) and the regional power suppliers must be observed!

Les RCD utilisés doivent assurer la protection contre les composants à courant continu présents dans le courant de défaut et doivent être capables de supprimer des crêtes de courant en peu de temps. Il est recommandé de protéger séparément l'onduleur au moyen de fusibles.

Respecter la réglementation des pays concernés (par exemple, les normes VDR en Allemagne) et des fournisseurs locaux d'énergie électrique.



Caution

Functioning of the Drive without a ground connection is not permitted. To avoid disturbances, the armature of the motor must be grounded using a separate ground connector from those of other appliances.

Défense de faire fonctionner le drive sans qu'il y ait eu raccordement de mise à la terre préalable. Pour éviter les perturbations, la carcasse du moteur doit être mise à la terre à l'aide d'un raccord de mise à la masse séparé de ceux des autres appareils.

The grounding connector shall be sized in accordance with the NEC or Canadian Electrical Code. The connection shall be made by a UL listed or CSA certified closed-loop terminal connector sized for the wire gauge involved. The connector is to be fixed using the crimp tool specified by the connector manufacturer.

Le raccordement devrait être fait par un connecteur certifié et mentionné à boucle fermé par les normes CSA et UL et dimensionné pour l'épaisseur du câble correspondant. Le connecteur doit être fixé à l'aide d'un instrument de serrage spécifié par le producteur du connecteur.

Do not perform a megger test between the Drive terminals or on the control circuit terminals.

Ne pas exécuter un test megger entre les bornes du drive ou entre les bornes du circuit de contrôle.

No voltage should be connected to the output of the drive (terminals U2, V2 W2). The parallel connection of several drives via the outputs and the direct connection of the inputs and outputs (bypass) are not permissible.

Aucune tension ne doit être appliquée sur la sortie du convertisseur (bornes U2, V2 et W2). Il n'est pas permis de raccorder la sortie de plusieurs convertisseurs en parallèle, ni d'effectuer une connexion directe de l'entrée avec la sortie du convertisseur (Bypass).

The electrical commissioning should only be carried out by qualified personnel, who are also responsible for the provision of a suitable ground connection and a protected power supply feeder in accordance with the local and national regulations. The motor must be protected against overloads.

La mise en service électrique doit être effectuée par un personnel qualifié. Ce dernier est responsable de l'existence d'une connexion de terre adéquate et d'une protection des câbles d'alimentation selon les prescriptions locales et nationales. Le moteur doit être protégé contre la surcharge

If the Drives have been stored for longer than two years, the operation of the DC link capacitors may be impaired and must be "reformed". Before commissioning devices that have been stored for long periods, connect them to a power supply for two hours with no load connected in order to regenerate the capacitors, (the input voltage has to be applied without enabling the drive).

En cas de stockage des variateurs pendant plus de deux ans, il est conseillé de contrôler l'état des condensateurs CC avant d'en effectuer le branchement. Avant la mise en service des appareils, ayant été stockés pendant long temps, il faut alimenter variateurs à vide pendant deux heures, pour régénérer les condensateurs : appliquer une tension d'alimentation sans actionner le variateur.

7.1 Power section

7.1.1 Cable cross-sections

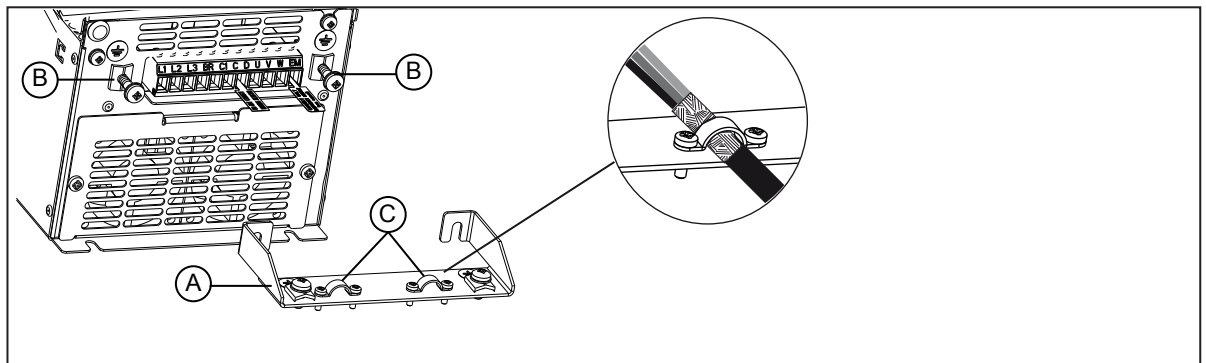
Size	Terminals: L1 - L2 - L3 - BR - C1 - C - D - U - V - W - EM				
	Maximum cable cross-section (flexible conductor)		Recommended stripping	Recommended terminal	Tightening torque (min)
	(mm ²)	AWG	(mm)	(mm)	(Nm)
1040	4	10	10	None / pin	0.5 ... 0.6
1055	4	10	10	None / pin	0.5 ... 0.6
2075	6	8	10	None / pin	1.2 ... 1.5
2110	6	8	10	None / pin	1.2 ... 1.5
3150	16	6	14	None / pin	1.5 ... 1.7
3185	16	6	14	None / pin	1.5 ... 1.7
3220	16	6	14	None / pin	1.5 ... 1.7

Note!

The power terminal strip is extractable on all mechanical sizes.

Size	Terminals: $\perp$ on structural work				
	Cable cross-section		Lock screw diameter	Recommended terminal	Tightening torque (min)
	(mm ²)	AWG	(mm)	(mm)	(Nm)
1040	Same as the maximum cross-section used for the power terminal strip Connect both ground points to the structural work.		M5	Fork	6
1055			M5	Fork	6
2075			M5	Fork	6
2110			M5	Fork	6
3150			M5	Fork	6
3185			M5	Fork	6
3220			M5	Fork	6

7.1.2 Connection of shielding (recommended)



Loosen the two screws (B), put the metal support (A) (optional, S72610 POWER SHIELD KIT) in place and screw down tightly. Fasten the power cable shield to the omega sections (C) as illustrated in the figure.

7.1.3 EMC guide line



Attention

The converters are protected in order to be used in industrial environments where, for immunity purposes, large amounts of electromagnetic interference can occur. Proper installation practices will ensure safe and trouble-free operation. If you encounter problems, follow the guidelines which follow.

- Check for all equipment in the cabinet are well grounded using short, thick grounding cable connected to a common star point or busbar. Better solution is to use a conductive mounting plane and use that as EMC ground reference plane.
- Flat conductors, for EMC grounding, are better than other type because they have lower impedance at higher frequencies.
- Make sure that any control equipment (such as a PLC) connected to the inverter is connected to the same EMC ground or star point as the inverter via a short thick link.
- Connect the return ground from the motors controlled by the drives directly to the ground connection ($\perp$) on the

associated inverter.

- Separate the control cables from the power cables as much as possible, using separate trunking, if necessary at 90° to each other.
- Whenever possible, use screened leads for the connections to the control circuitry
- Ensure that the contactors in the cubicle are suppressed, either with R-C suppressors for AC contactors or 'flywheel' diodes for DC contactors fitted to the coils. Varistor suppressors are also effective. This is important when the contactors are controlled from the inverter relay.
- Use screened or armored cables for the motor connections and ground the screen at both ends using the cable clamps

Note!

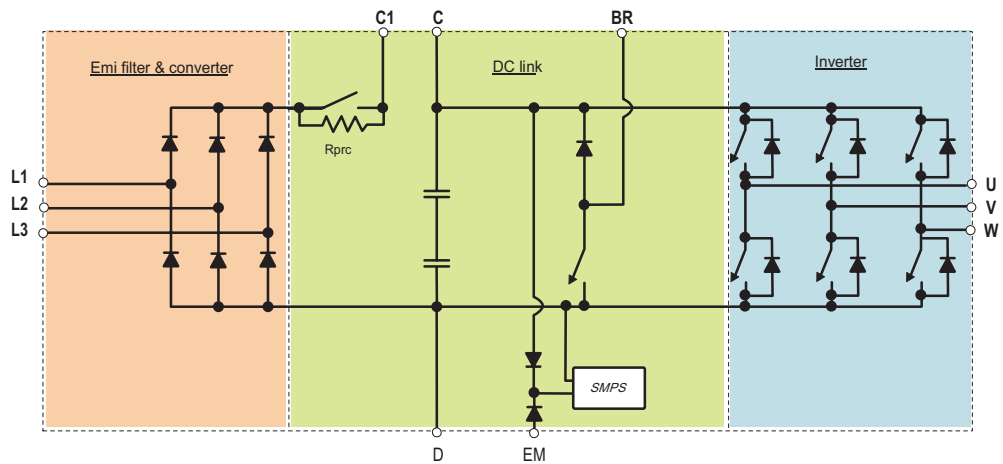
For further information regarding electro-magnetic compatibility standards, according to Directive 2004/108/EEC, conformity checks carried out on Gefran appliances, connection of filters and mains inductors, shielding of cables, ground connections, etc., consult the "Electro-magnetic compatibility guide" on the CD attached to this drive.

7.1.4 Block diagram of power section

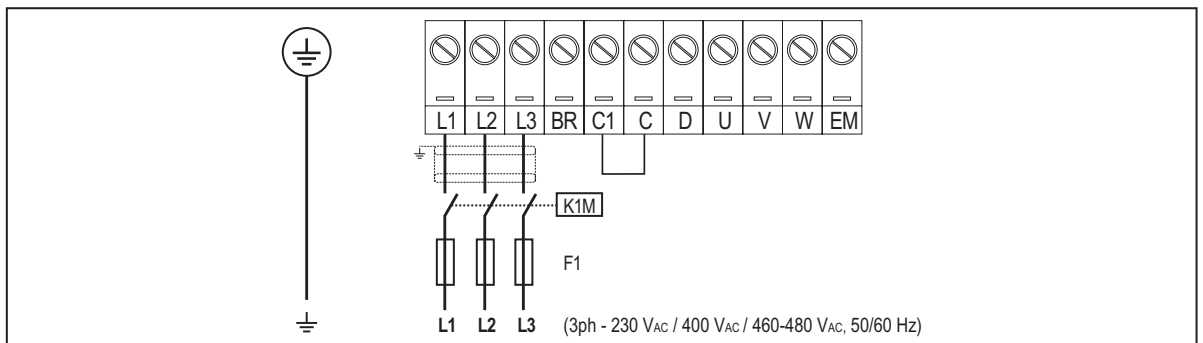
This type is equipped with an AC/DC converter, a system for pre-loading DC capacitors, a DC/AC converter, a power supply unit and an integrated braking unit.

External input and output mains chokes can be connected to the drive, even in the DC section, due to the presence of terminals C and C1. For the braking function, a specific resistor must be connected externally between terminals C (or C1) and BR.

To manage emergency situations (drive power failure) the unit also envisages connection of an emergency unit between terminals EM and D.



7.1.5 Power line connection



Note!

Recommended combination F1 fuses: [see paragraph 5.1.1](#).

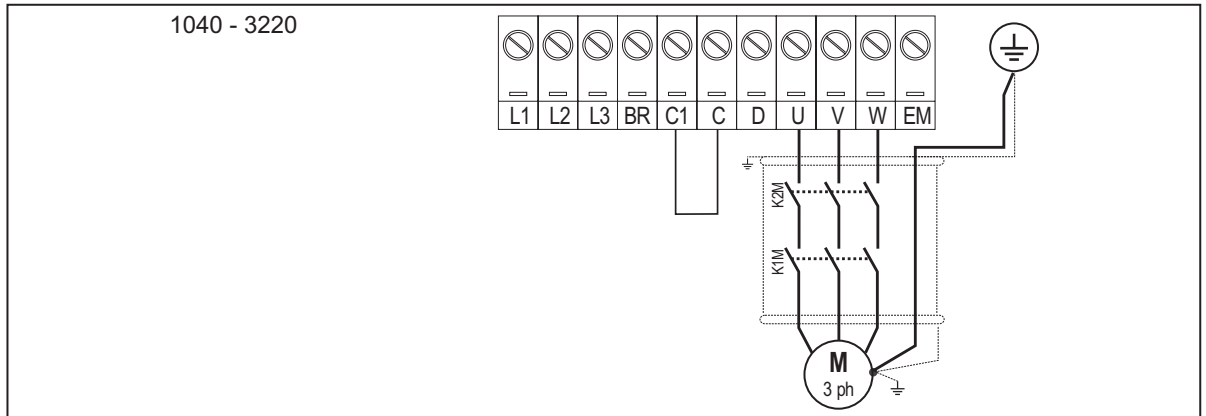
7.1.6 Connection of AC and DC chokes (optional)

The drive can use both a three-phase choke on the AC power line and, a DC choke between terminals C1 and C.
Refer to chapter 5.2 for the recommended connections.
 If no DC choke is used, terminals C1 and C must be bridged.

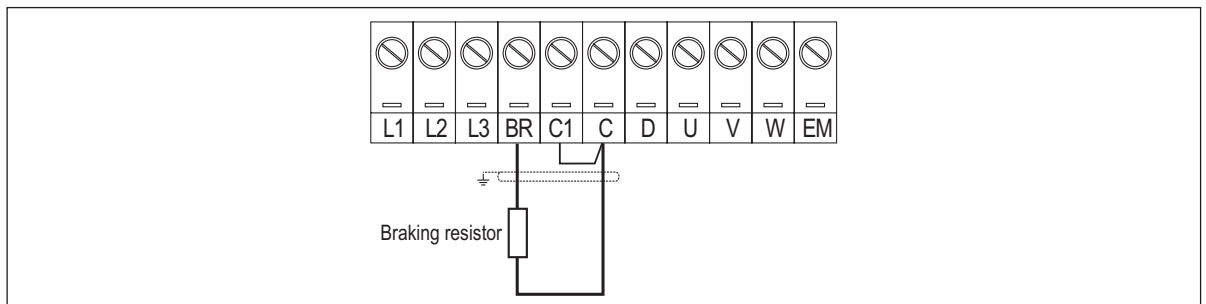


.....
 If no DC choke is used, terminals C1 and C must be bridged.

7.1.7 Motor connection



7.1.8 Connection of braking resistor (optional)

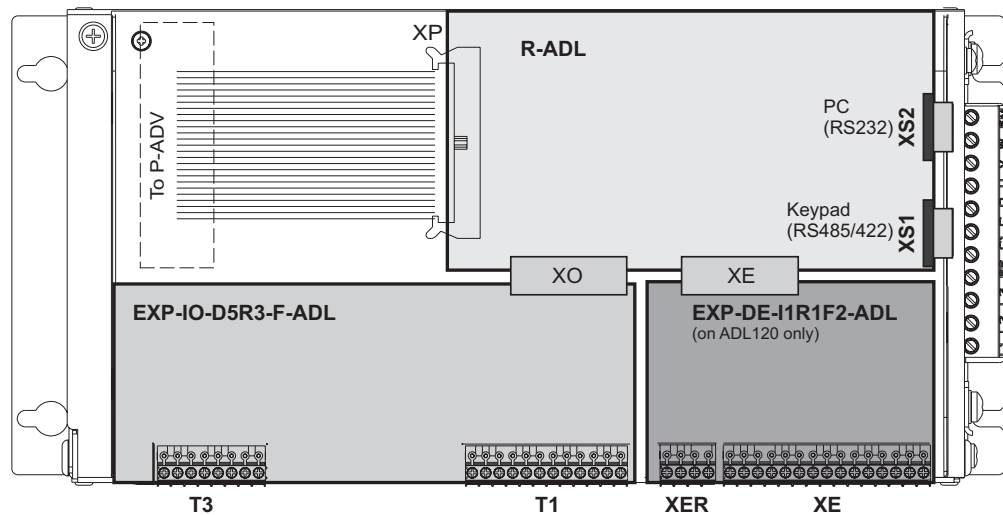


Note!

.....
 Recommended combination braking resistors: [see paragraph 5.4](#).

7.2 Regulation section

Figure 7.2.1: Identification of cards and terminals



7.2.1 Cable cross-sections

Terminals	Maximum cable cross-section		Recommended stripping	Tightening torque (min)
	(mm²)	(AWG)	(mm)	(Nm)
T3, T2, T1	0,2 ... 2,5 (1 cable) 0,2 ... 0,75 (2 cables)	26 ... 12 26 ... 19	5	0.4
XER, XE	0,2 ... 1,5 (1 cable) 0,2 ... 0,5 (2 cables)	26 ... 16 26 ... 19	5	0.25

7.2.2 Connection of I/O card (EXP-IO-D5R3-F-ADL)

Note!

The terminal strips of EXP-IO-D5R3-F-ADL cards **are not extractable**.

For electrical properties of digital inputs and relay [see section A.1. of the Appendix](#).

Figure 7.2.2: EXP-IO-D5R3-F-ADL card terminal strip and connection

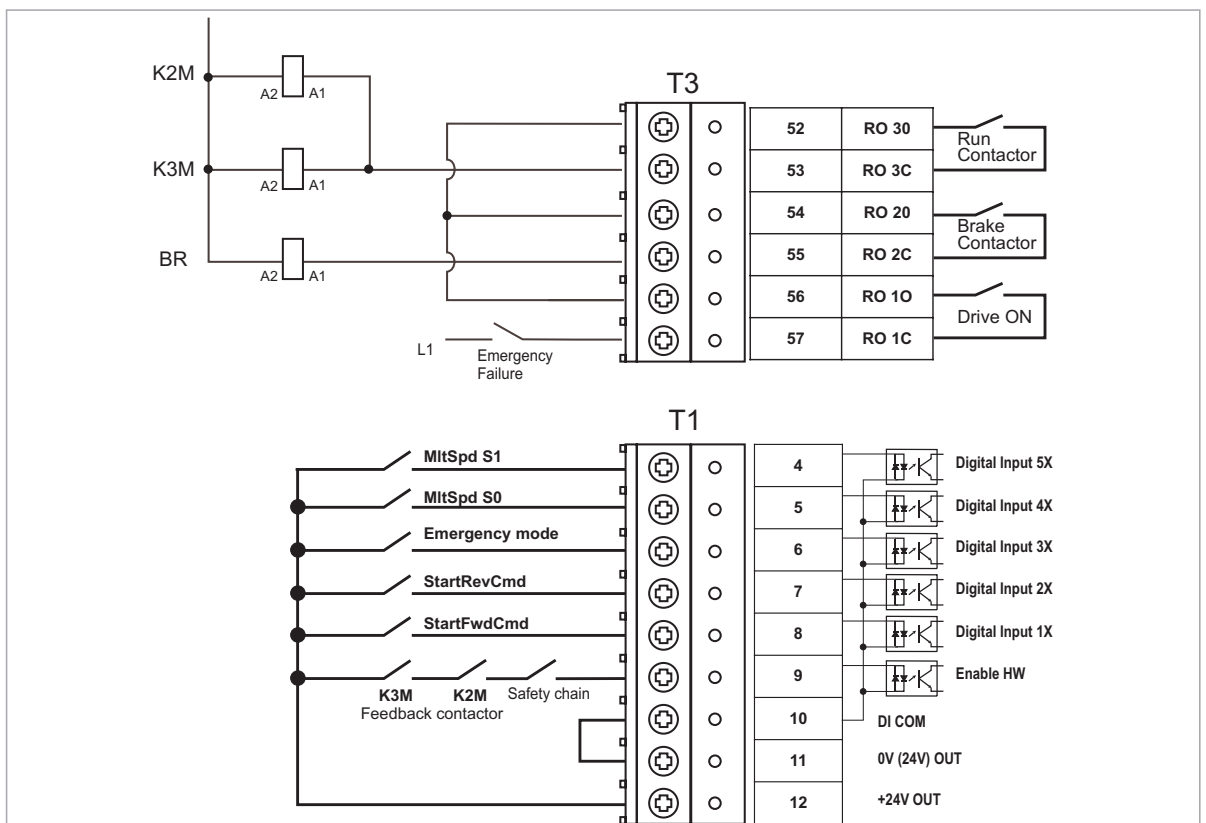
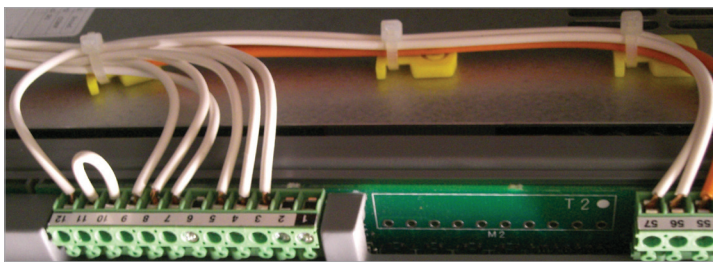


Figure 7.2.3: Recommended card wiring



7.2.3 Connection of standard feedback cards

This section describes the connections of standard cards.



Caution

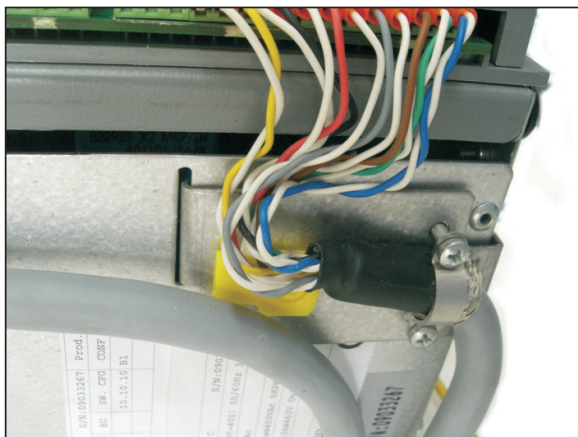
The names of the terminals and of the relative connection differs for the various card versions.

For more information see [section A2 of the Appendix](#).

Note!

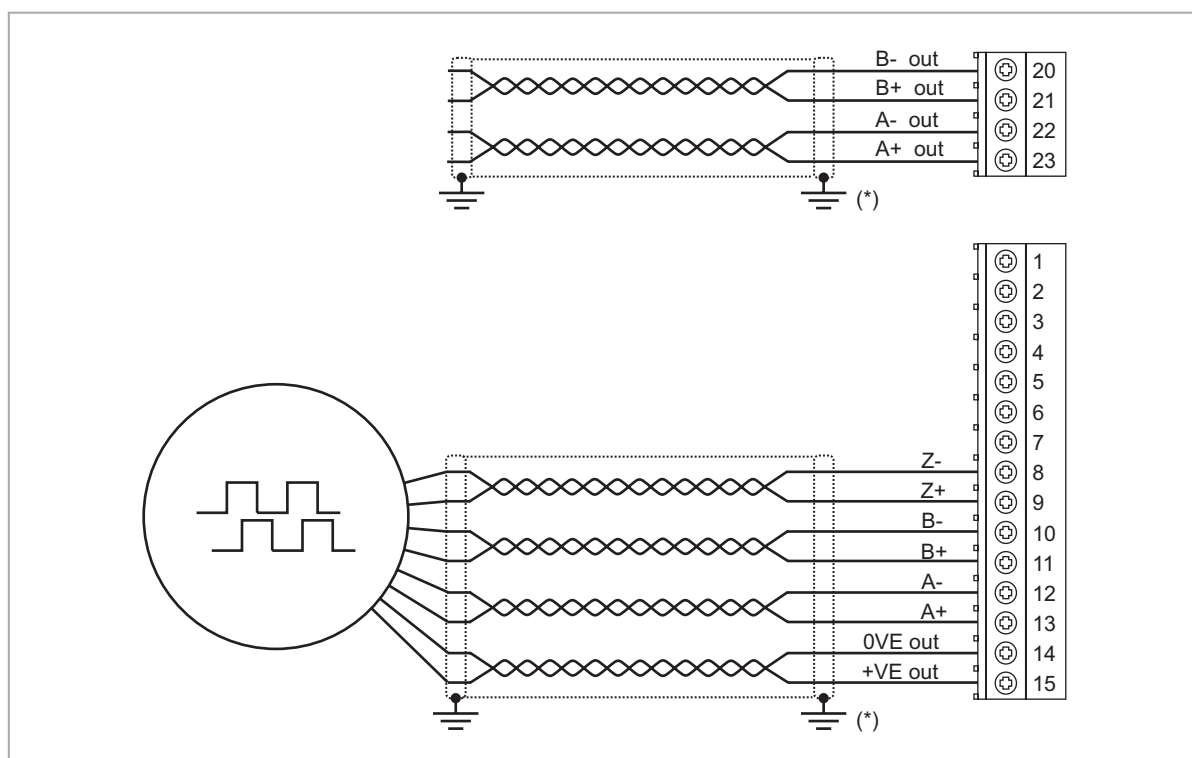
All feedback card terminal strips are extractable.

Figure 7.2.4: Connection of shielding (recommended)



- ADL120 series, standard EXP-DE-IR1F2-ADL card

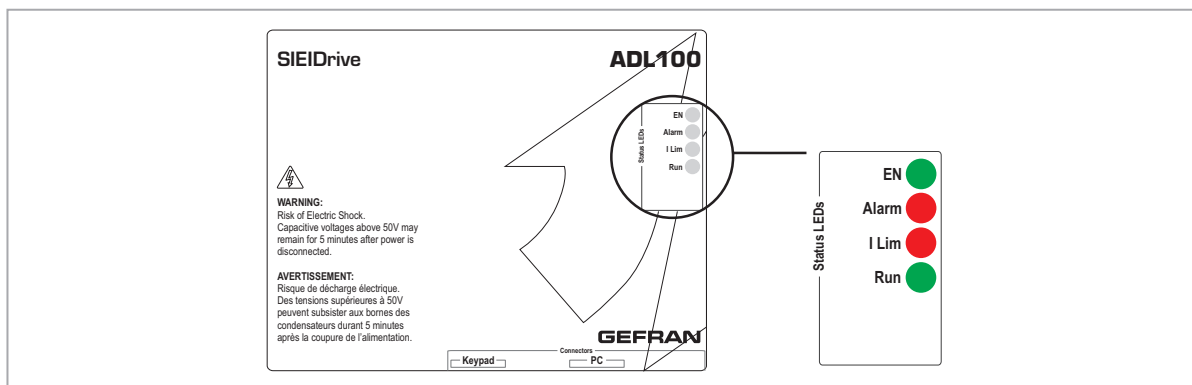
Figure 7.2.5: EXP-DE-IR1F2-ADL card terminal strip and connection



(*) Connection of shielding, see figure 7.2.4

7.3 LEDs

There are 6 drive status indicator LEDs on the front of the ADL100 drive.



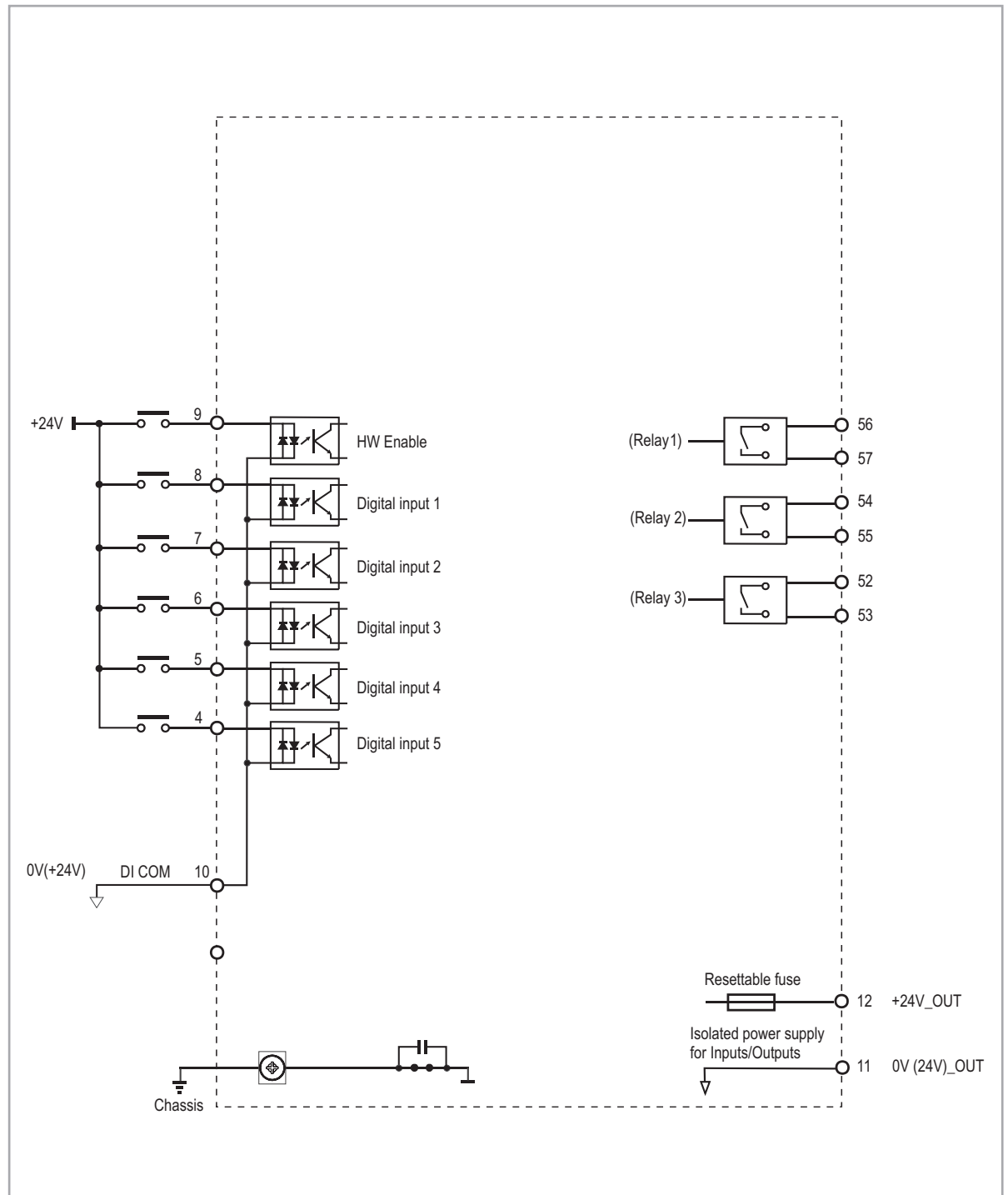
LEDs	Colour	Meaning of LEDs
EN	Green	Lit during IGBT modulation
Alarm	Red	Lit when the drive signals an alarm condition
I Lim	Red	Lit when the drive is operating at its current limit
Run	Green	Flashes (freq. 1 sec) if no errors or faults have occurred. If on or off, indicates an error condition (software hangup)

7.4 Connection diagrams

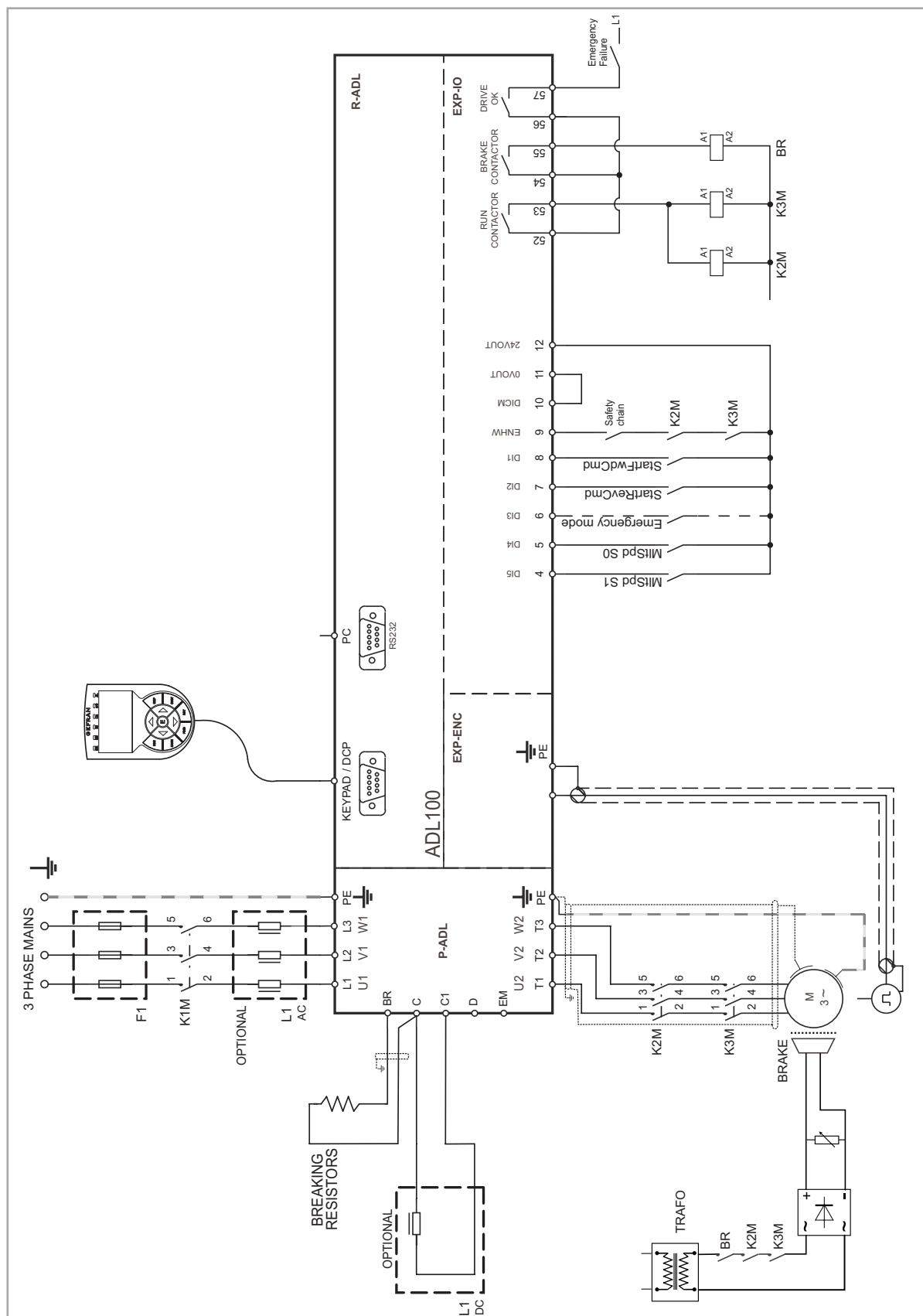
Note!

This chapter describes the typical wiring diagrams with reference to ADL1.0 drives with standard configuration.

7.4.1 Regulation potentials, digital I/O

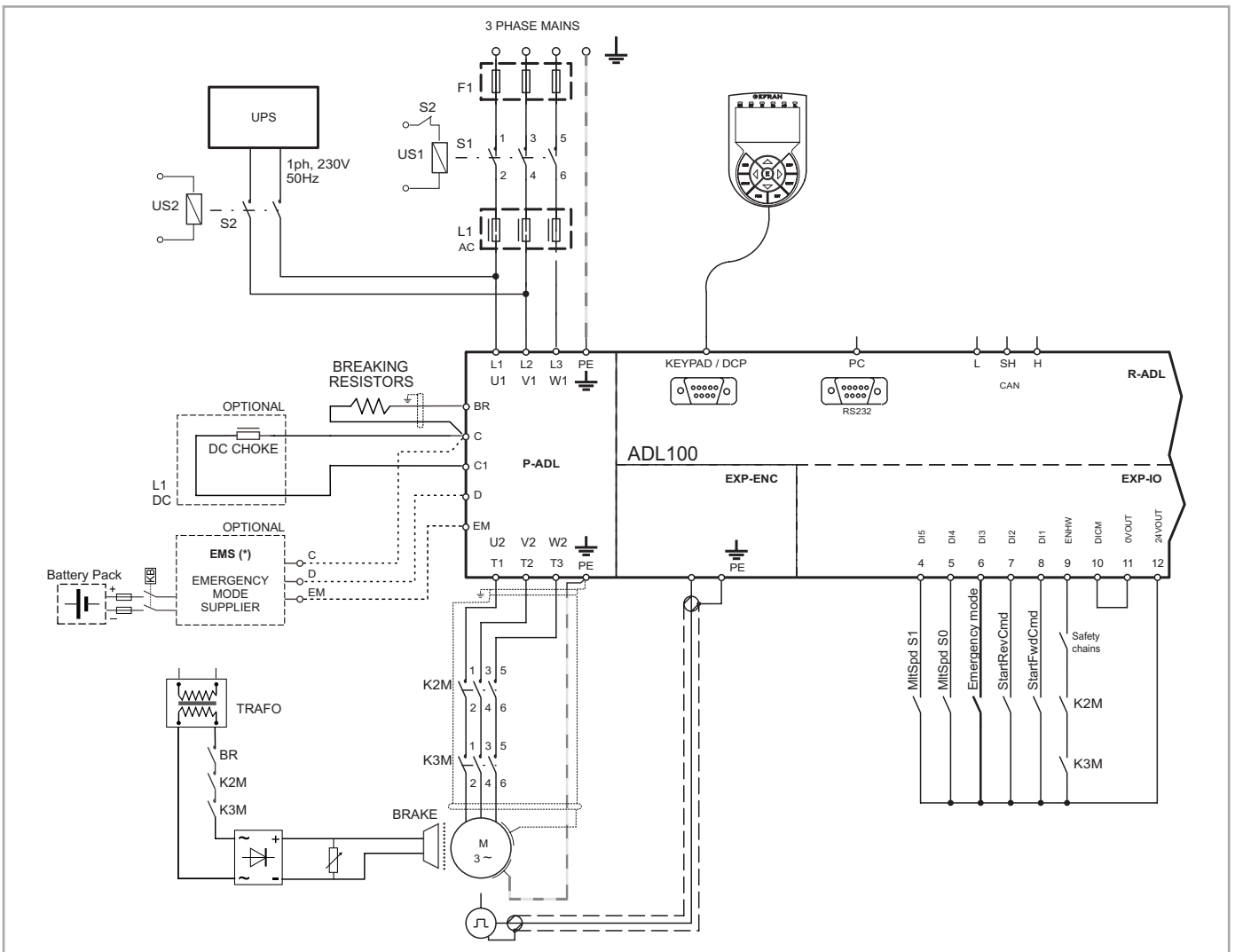


7.4.2 Typical connection diagram

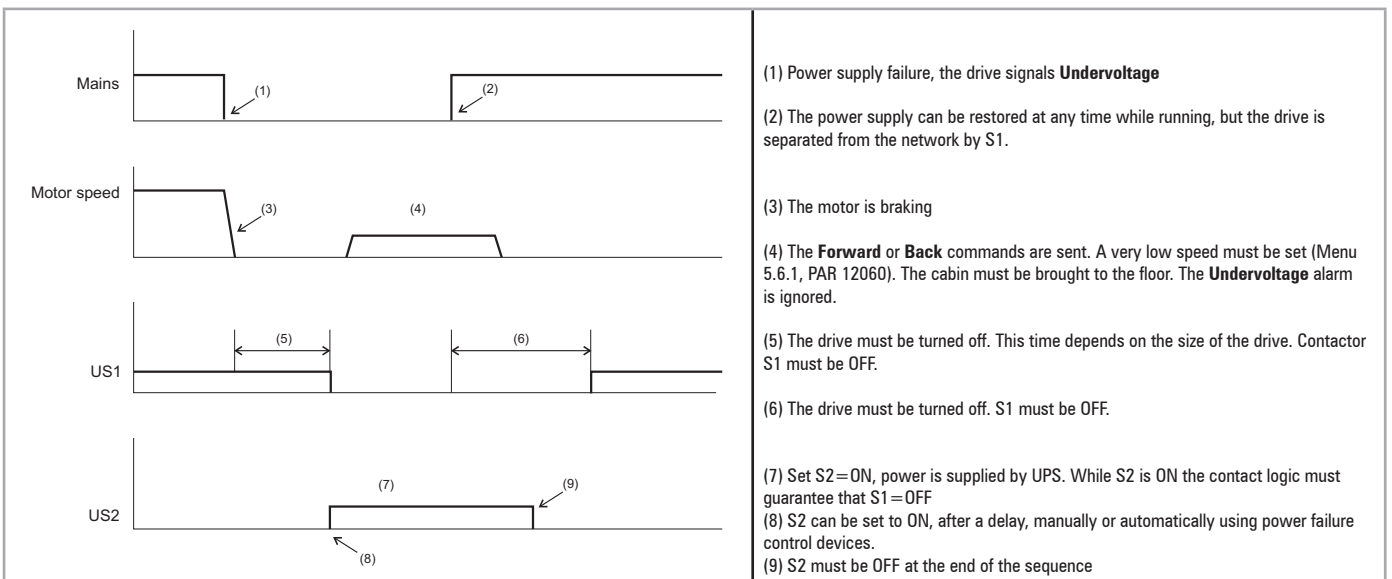


7.4.3 Emergency connection diagram

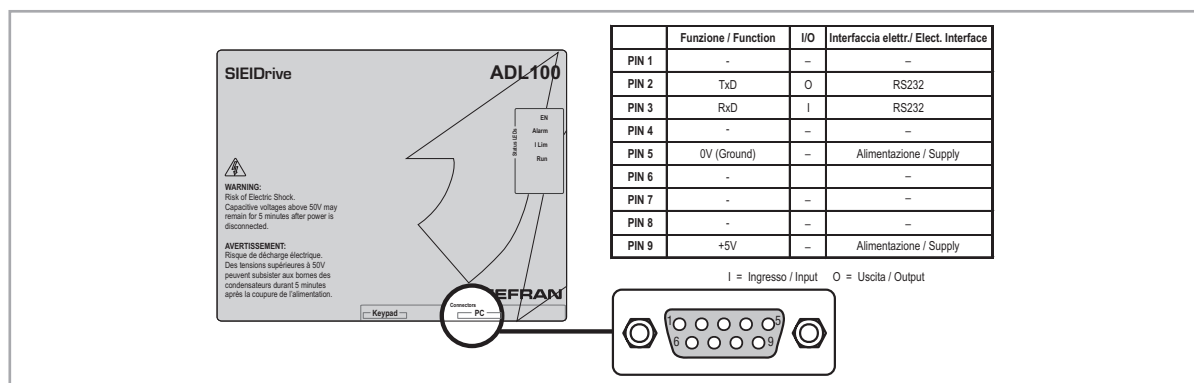
The configuration described in this paragraph can be used to manage the motor in an emergency power failure condition (with 230 VAC single-phase UPS power supply).



(*) EMS module instead of UPS device.



7.5 Serial interface (PC connector)



The ADL100 drive is provided with a port as standard (9-pin D-SUB receptacle connector) for connection of the RS232 serial line used for drive-PC point-to-point communication (with the GF-eXpress configuration software).

Note!

The port is **not galvanically isolated**. The **PC-OPT-ADL** option must be used if galvanic separation is required.

7.5.1 Drive/RS232 port point-to-point connection

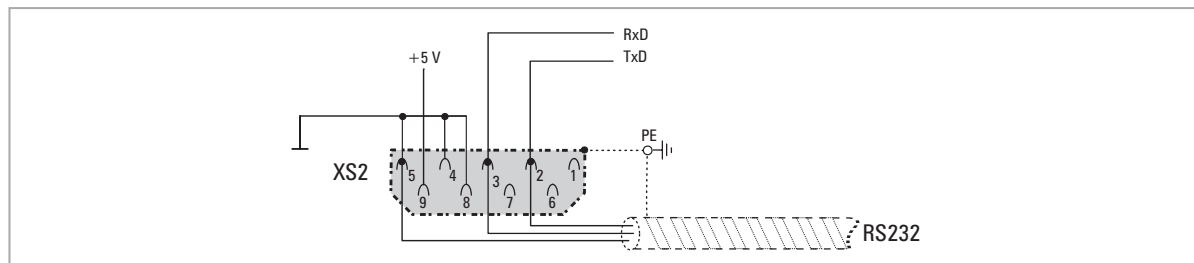


Figure 7.5.1: Serial connection (not isolated)

The serial connection must consist of a twin pair with two symmetrical conductors, spiral wound with a common shield, plus the ground connection cable, connected as shown in the figure (a 3-wire RS232 cable, not cross-over, is recommended). The maximum transmission speed is 38.4 kBaud. For connection of the RS232 serial line to the PC, see the figure below.

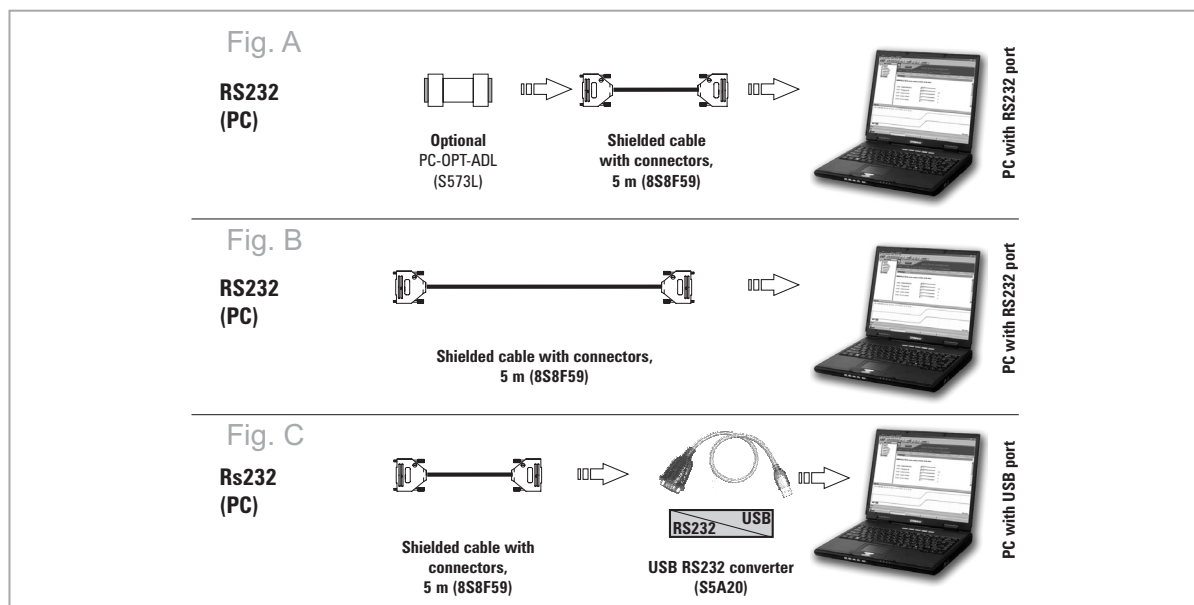


Figure 7.5.2: RS232 connection to the PC

Connection to a PC with RS232 port and PC-OPT-ADL option (isolated)

The following are required for connection:

- optional PC-OPT-ADL card (for galvanic isolation), code S573L
- a shielded cable (code 8S8F59) for connection to the RS232 PC port of the drive to the RS232 connector of the PC, see figure 7.5.1-A.

Connection to a PC with RS232 port (not isolated)

The following are required for connection:

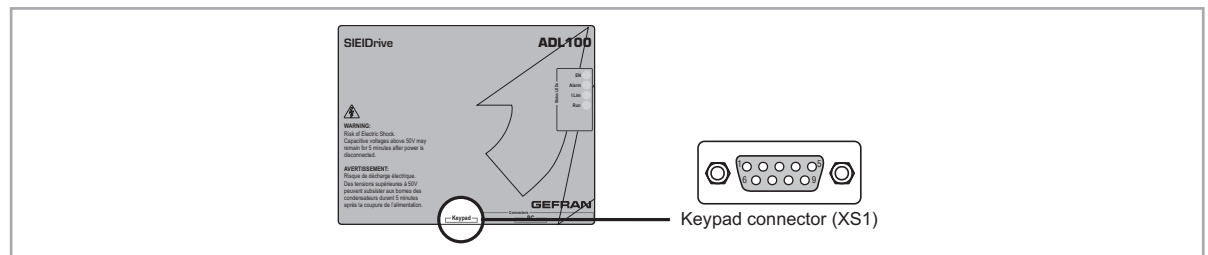
- a shielded cable (code 8S8F59) for connection to the RS232 PC port of the drive to the RS232 connector of the PC, see figure 7.5.1-B.

Connection to a PC with USB port (not isolated)

The following are required for connection:

- an optional **USB/RS232** adapter, code S5A20 (including the cable for USB connection)
- a shielded cable (code 8S8F59) for connection to the RS232 PC port of the drive to the USB/RS232 adapter, see figure 7.5.1-C.

7.6 Keypad interface (keypad connector)



Several devices can be connected to the multifunction keypad connector (9-pin D-SUB receptacle connector XS1) and are automatically recognised and managed.

1) Optional KB-ADL keypad (default connection)

- The keypad is supplied with a 40 cm-long cable, for longer distances, a 1:1 non-crossover cable must be used (9 shielded cables, e.g. code 8S8F59, length 5 m).
- Very long cables (max. 15 m) must be of good quality with low voltage loss (max. 0.3 ohm/m).

2) I/F DCP protocol

- For the connection reference should be made to the DCP specifications (see next screen)

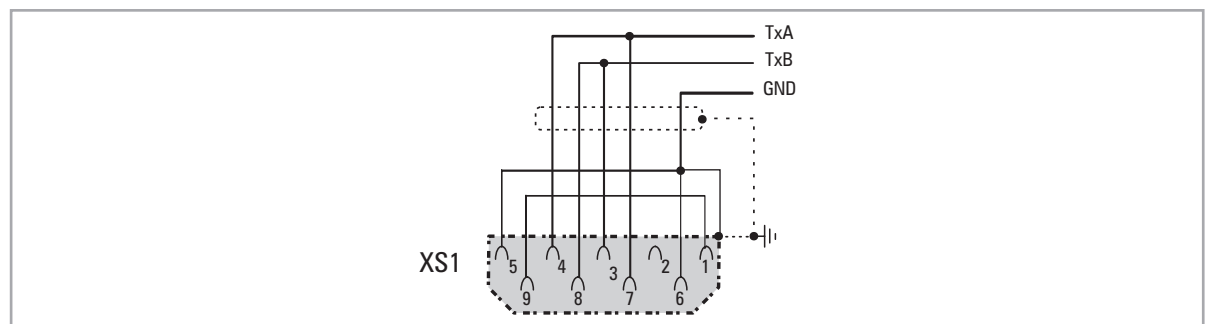


Figure 7.5.3: DCP connection (not isolated)



Caution

.....
The connections (1) and (2) have no galvanic isolation!
.....

7.7 Braking

There are various possible types of braking:

- Internal Braking Unit
- Injection of direct current from the Inverter into the motor (D.C. braking)

There are two essential differences between the two braking methods:

- A braking unit can be used for speed reduction (e.g.: from 1000 to 800 rpm), whereas D.C. braking can only be used for braking to standstill.
- The energy in the drive is converted into heat in both cases. This conversion takes place in a braking resistor encased in the braking unit. With D.C. braking, the energy is converted into heat in the motor itself, resulting in a further rise in motor temperature.

7.7.1 Braking unit (standard internal)

Frequency-regulated asynchronous motors during hyper-synchronous or regenerative functioning behave as generators, recovering energy that flows through the inverter bridge, in the intermediate circuit as continuous current. This leads to an increase in the intermediate circuit voltage.

Braking units (BU) are therefore used in order to prevent the DC voltage rising to an impermissible value. When used, these activate a braking resistor that is connected in parallel to the capacitors of the intermediate circuit. The feedback energy is converted to heat via the braking resistor (R_{BR}), thus providing very short deceleration times and restricted four-quadrant operation.

In the standard configuration, ADL100 drives comprise an internal braking unit.

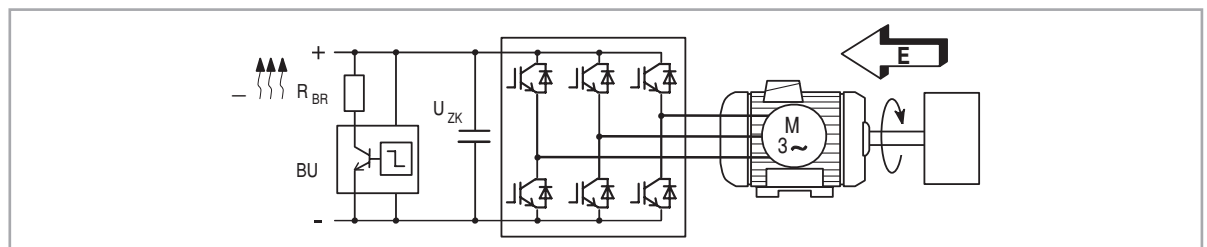


Figure 7.7.1: Operation with braking unit (circuit diagram)

Note!

When the internal braking unit is present the protection must consist of fast-acting fuses! Follow the relative assembly instructions.

A twisted cable must be used for the connection of the braking resistor (terminals BR and C). If the resistor includes a thermal protection device (Klixon), this must be connected to the "External fault" input of the drive.

Table 7.7.1: Technical data of the internal braking unit

Size	I_{RMS} (A)	I_{PK} (A)	R_{BR} (Ω)
1040	5.5	7.8	100
1055	8.5	12	67
2075	8.5	12	67
2110	15.5	22	36
3150	22	31	26
3185	37	52	15
3220	37	52	15

I_{RMS} Braking unit rated current, duty cycle = 50%

I_{PK} Peak current that can be delivered for max 60 seconds

R_{BR} Minimum braking resistance value

Table 7.7.2: Braking unit intervention threshold

Size	V_{BR} @ 480 V		V_{BR} @ 460 V		V_{BR} @ 400 V		V_{BR} @ 230 V	
	ON	OFF	ON	OFF	ON	OFF	ON	OFF
1040 ... 3220	800 Vdc	790 Vdc	768 Vdc	758 Vdc	670 Vdc	660 Vdc	394 Vdc	384 Vdc

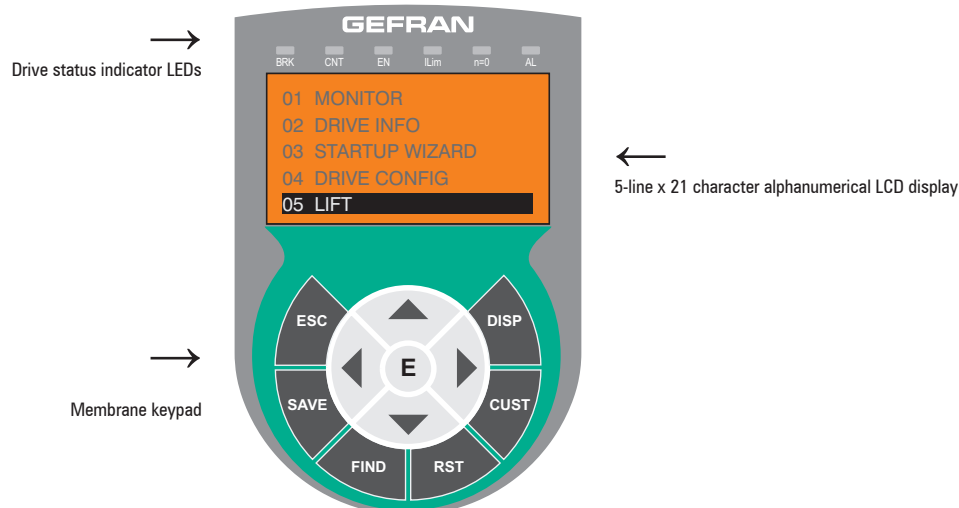
Note!

For the combination of recommended braking resistors refer to chapter 5.4.

8. Use of the keypad

This chapter describes the optional KB-ADL keypad and methods of use for displaying and programming inverter parameters.

8.1 Description



The programming keypad is used to display the status and diagnostics parameters during operation. It has a strip of magnetic material on the back so that it can be attached to the front of the drive or other metal surface (e.g. door of the electrical panel). The keypad can be used remotely from distances of up to 15 m. A 70 cm-long connection cable is supplied as standard. Up to 5 sets of parameters can be saved using the KB-ADL keypad and sent to other drives.

8.1.1 Membrane keypad

This section describes the keys on the membrane keypad and their functions

Symbol	Reference	Description
ESC	Escape	Returns to the higher level menu or submenu. Exits a parameter, a list of parameters, the list of the last 10 parameters and the FIND function. Can be used to exit a message that requires use of this.
SAVE	Save	Saves the parameters directly in the non-volatile memory without having to use 4.1 Save parameters
FIND	Find	Enables the function for accessing a parameter using its number. To exit these functions, press the ◀ key.
RST	Reset	Resets alarms, only if the causes have been eliminated.
CUST	Custom	Displays the last 10 parameters that have been modified. To exit these functions, press the ◀ key.
DISP	Display	Displays a list of drive functioning parameters.
E	Enter	Enters the submenu or selected parameter, or selects an operation. It is used when modifying parameters to confirm the new value that has been set.
▲	Up	Moves the selection up in a menu or list of parameters. During modification of a parameter, increases the value of the digit under the cursor.
▼	Down	Moves the selection down in a menu or list of parameters. During modification of a parameter, decreases the value of the digit under the cursor.
◀	Left	Returns to the higher level menu. During modification of a parameter, moves the cursor to the left.
▶	Right	Accesses the submenu or parameter selected. During modification of a parameter, moves the cursor to the right.

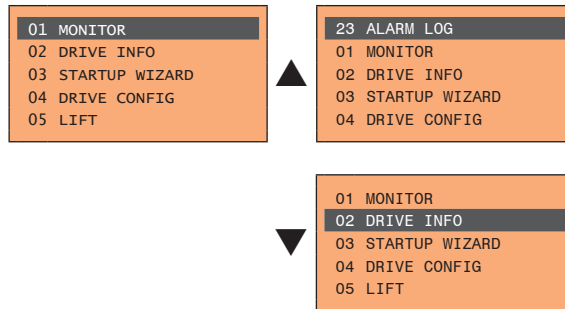
8.1.2 Meaning of LEDs

LEDs	Colour	Meaning of LEDs
BRK	Yellow	The LED is lit when the drive has activated the brake release command
CNT	Yellow	The LED is lit when the drive has activated the close contactors command
EN	Green	The LED is lit during IGBT modulation (drive operating)
ILIM	Red	When this LED is lit the drive has reached a current limit condition. During normal functioning, this LED is off.
N=0	Yellow	The LED is lit when motor speed is 0.
AL	Red	The LED is lit when the drive signals that an alarm has been triggered

8.2 Navigation

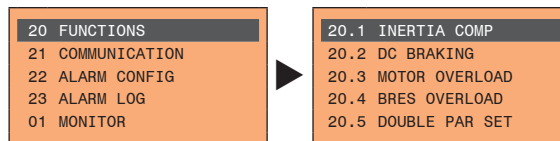
8.2.1 Scanning of the first and second level menus

First level



First level

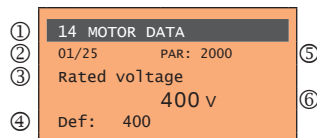
Second level



Note!

.....
This example is only visible in Expert mode.
.....

8.2.2 Display of a parameter



- (1) Reference to the menu where the parameter is to be found (in this case menu 14 - MOTOR DATA)
- (2) Position of the parameter in the menu structure (01)
- (3) Description of the parameter (Rated voltage)
- (4) Depends on the type of parameter:

- Numeric parameter: displays the numeric value of the parameter, in the format required, and unit of measurement.
- Binary selection: the parameter may assume only 2 states, indicated as **On - Off** or 0 - 1.
- LINK type parameter: displays the description of the parameter set from the selection list.
- ENUM type parameter: displays the description of the selection
- Command: displays the method of execution of the command

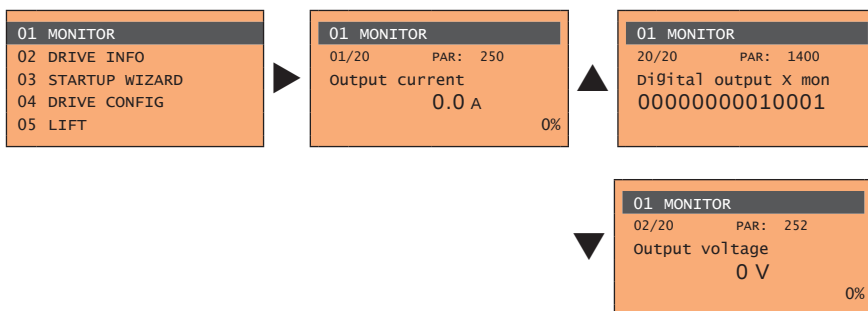
- (5) Parameter number

- (6) In this position, the following may be displayed:

- Numeric parameter: displays the default, minimum and maximum values of the parameter. These values are displayed in sequence pressing the ► key.
- LINK type parameter: displays the number (PAR) of the parameter set.
- ENUM type parameter: displays the numeric value corresponding to the current selection.
- Command: in the case of an error in the command, indicates that **ESC** must be pressed to terminate the command.
- Messages and error conditions:

Param read only	attempt to modify a read-only parameter
Password active	the parameter protection password is active
Drive enabled	attempt to modify a non-modifiable parameter with the drive enabled
Input value too high	the value entered too high
Input value too low	the value entered too low
Out of range	attempt to insert a value outside the min. and max. limits

8.2.3 Scanning of the parameters



8.2.4 List of the last parameters modified

Pressing the **CUST** key, a list containing the last 10 parameters modified is accessed. One parameter is displayed at a time and the list can be scrolled using the **▲** and **▼** keys.
To exit this list, press the **►** key.

8.2.5 "FIND" function

Pressing the **FIND** key activates the function that makes it possible to access any parameter simply by entering the parameter software number (PAR).
When the parameter reached by the "**FIND**" command is displayed, it is possible to navigate all the parameters forming part of the same group using the **▲** and **▼** keys. Pressing the **►** key returns to the "**FIND**" function.
To exit, press the **►** key.

8.3 Parameter modification

To enter parameter modification mode, press the **E** key when the parameter to be modified is displayed.
To save the value of the parameter, following modification, press the **E** key again.

Note!

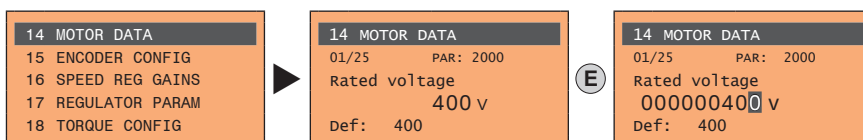
To save permanently, see paragraph 8.4.

To exit modification mode without saving the value, press the **ESC** key.
The operations to be carried out to modify the value depend on the type of the parameter, as described below.

Note!

For further information about the type of parameters displayed, see paragraph 8.2.2.

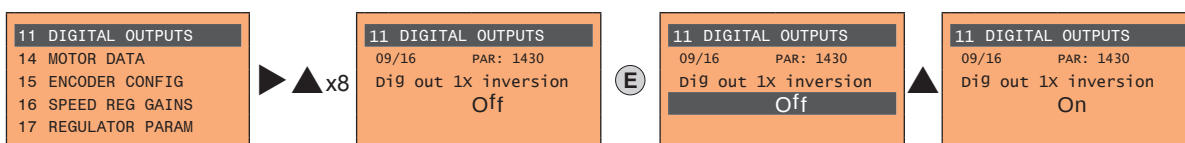
• Numeric parameters



When **E** is pressed to access modification mode, the cursor is activated on the digit corresponding to the unit.
Using the **◀** and **▶** keys, the cursor can be moved to all the digits, including trailing zeros that are normally not displayed.
With the **▲** and **▼** keys, the digit under the cursor is increased or decreased.
Press **E** to confirm the modification or **ESC** to cancel.

• Binary parameters (BIT type)

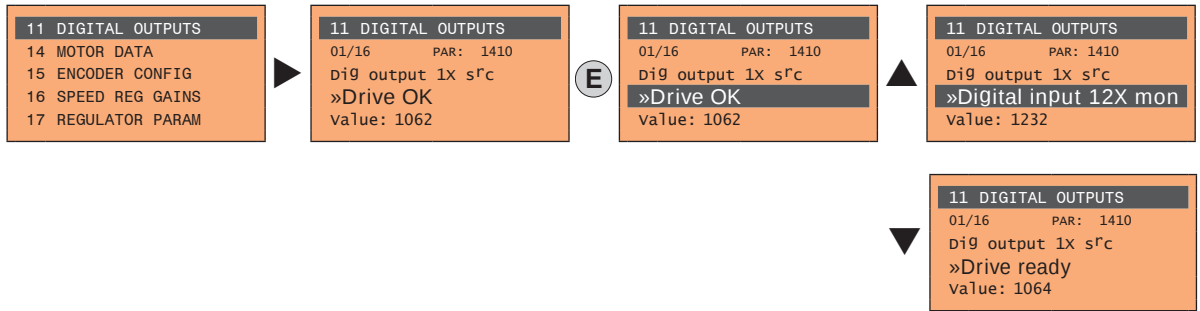
The parameter may assume only two states which are indicated as **On-Off** or 0-1.



Press **E** to activate modification mode. The entire line is displayed in reverse. Use the **▲** and **▼** keys to move from one state to another. Press **E** to confirm the modification or **ESC** to cancel.

- **LINK parameters**

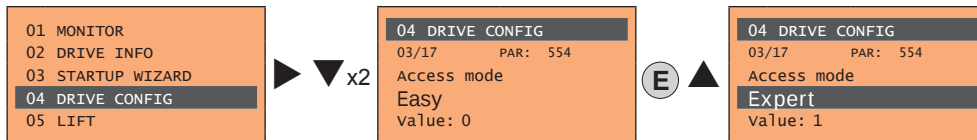
The parameter may assume the number of another parameter as value.



Press **E** to activate modification mode. The entire line is displayed in reverse. The elements of the list of parameters associated with this parameter can be scrolled using the **▲** and **▼** keys.
Press **E** to confirm the modification or **ESC** to cancel.

- **ENUM parameters**

The parameter may assume only the values contained in a selection list.



Press **E** to activate modification mode. The entire line is displayed in reverse. The elements of the selection list can be scrolled using the **▲** and **▼** keys.
Press **E** to confirm the modification or **ESC** to cancel.

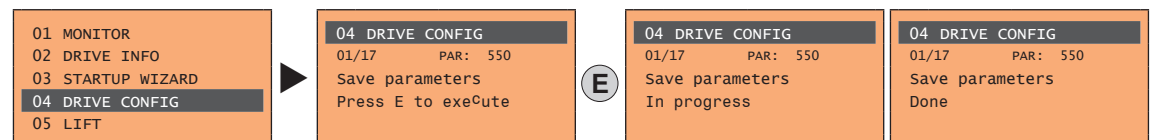
- **Execution of commands**

A parameter can be used to carry out a number of operations on the drive. For an example, see paragraph 8.4: in this case the request "**Press E to execute**" is displayed.
To execute the command, press **E**. During execution of the command, the "**In progress**" caption is displayed to indicate that the operation is in course. At the end of execution, if the result is positive, the "**Done**" caption is displayed for few seconds. If execution has failed, an error message is displayed.

8.4 How to save parameters

There are two ways of saving parameters in the non-volatile memory of the drive:

- 1) By pressing the **SAVE** key on the keypad.
- 2) Menu 04 DRIVE CONFIG, parameter 04.01 **Save parameters**, PAR : 550. This is used to save changes to parameter settings so that they are maintained even after power-off.

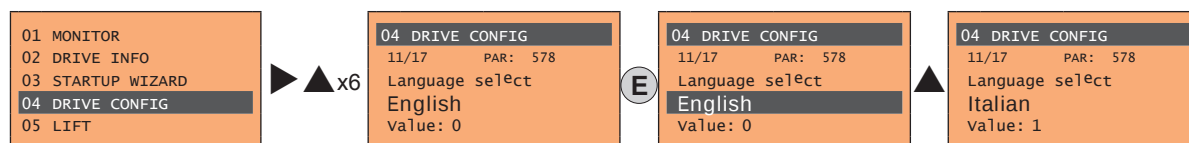


To exit, press the **◀** key.

8.5 Configuration of the display

6.5.1 Language selection

Menu 04 DRIVE CONFIG, parameter 04.15 **Language select**, PAR: 578, default=English. This is used to set one of the languages available: English, Italian, French, German and Spanish.



Press **E** to confirm the modification or **ESC** to cancel.

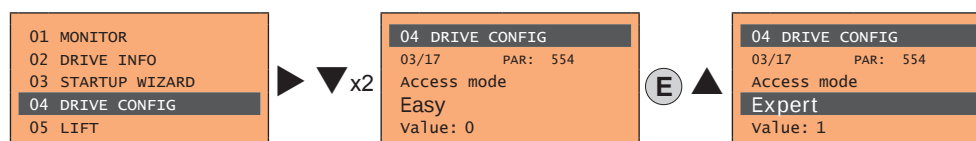
8.5.2 Selection of Easy/Expert mode

Menu 04 DRIVE CONFIG, parameter 04.03 **Access mode**, PAR: 570.

Enables two methods of access to be configured:

Easy (default) only the main parameters are displayed

Expert for advanced users, all the parameters are displayed



8.5.3 Startup display

Menu 04 DRIVE CONFIG, parameter 04.9 **Startup display**, PAR: 574.

This is used to set the parameter that will be displayed automatically at drive power-on.

Entering the value -1 (default), the function is disabled and the main menu is displayed at power-on.

8.5.4 Back-lighting of the display

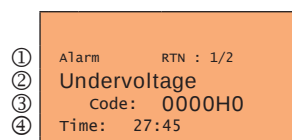
Menu 04 DRIVE CONFIG, parameter 04.10 **Display backlight**, PAR: 576. Sets lighting of the display:

On the light of the display always stays on.

Off (default) the light switches off approx. 3 minutes after the last key is pressed.

8.6 Alarms

The alarms page is displayed automatically when an alarm occurs.



(1) **Alarm**: identifies the alarm page.

RTN: indicates that the alarm has been reset; if the alarm is still active, nothing is displayed.

x/y: **x** indicates the position of this alarm in the list of alarms and **y** the number of alarms (the alarm with lowest x is the most recent)

(2) Description of the alarm

(3) Sub-code of the alarm, provides other information in addition to the description

(4) Moment the alarm occurred in machine time.

The list of alarms is scrolled using the **▲** and **▼** keys.

Note!

For further information, see [chapter 10.1](#).

8.6.1 Alarm reset

- **If the alarm page is displayed:**

Pressing the **RST** key, the alarms are reset and all alarms that have been reset are eliminated from the list. If, after this operation, the list of alarms is empty, the alarm page is closed. If the list is not empty, press the **►** key to exit the alarms page.

- **If the alarm page is not displayed:**

Press the **RST** key to reset the alarms. If active alarms are still present following reset, the alarm page is opened.

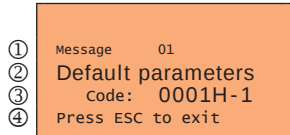
8.7 Messages

Operator messages are displayed with this page.

There are two types of messages:

- timed (closed automatically after a certain number of seconds),
- permanent (continue to be displayed until the operator presses the **ESC** key).

Several concurrent messages are enqueued and presented to the operator in sequence, starting from the most recent.



- (1) **Message**: identifies a message.

xx indicates how many messages are enqueued. The queue may contain a maximum of 10 messages and the message with the highest number is the most recent.

- (2) Description of the message

- (3) Sub-code of the message. Provides extra information in addition to the description.

- (4) "**Press ESC to exit**" is displayed if the message requires acknowledgment.

When a message is closed, the next message is displayed until the queue is empty.

Note!

For further information, see [chapter 10.3](#).

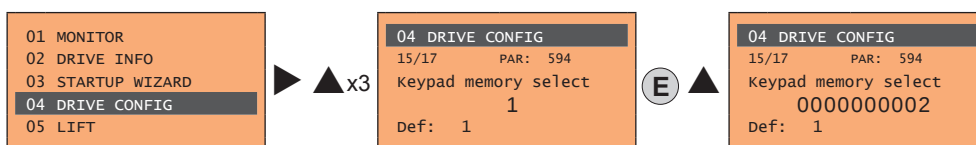
8.8 Saving and recovery of new parameter settings

Drive parameters can be saved on the keypad in 5 different memory areas. This function is useful for obtaining various sets of parameters, for safety backup or transferring parameters from one drive to another.

8.8.1 Selection of the keypad memory

Note!

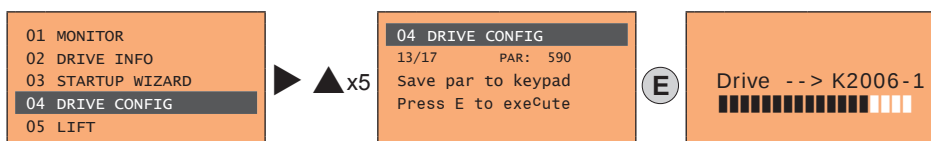
This example is only visible in Expert mode.



Menu 04 DRIVE CONFIG, parameter 04.19 **Keypad memory select**, PAR: 594. The keypad features 5 memory areas dedicated to saving parameters.

The memory to be used is selected using the **Keypad memory select** parameter. Subsequent saving and recovery operations will be carried out on the memory selected.

8.8.2 Saving of parameters on the keypad



Menu 04 DRIVE CONFIG, parameter 04.17 **Save par to keypad**, PAR: 590. This is used to transfer the parameters from the drive to the selected keypad memory. To start the operation, press the **E** key.

During transfer, a bar is displayed which indicates progress of the operation.

Instead of the letter **X**, the number of the currently selected keypad memory is displayed.

At the end of transfer, if this has been completed successfully, the “Done” caption is displayed for a few seconds with subsequent return to the initial page.

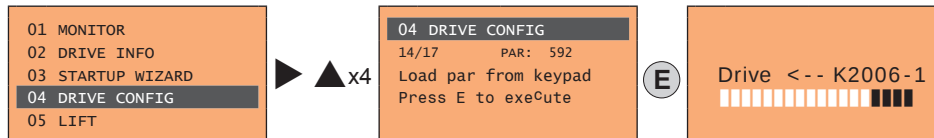
If an error occurs during transfer, the following message is displayed:

```
Message      01
Save par failed
Code:      XX
Press ESC to exit
```

The code **XX** indicates the type of error, see [paragraph 10.3](#). To exit the error message, press the **ESC** key.

8.8.3 Load parameters from keypad

Menu 04 DRIVE CONFIG, parameter 04.14 **Load par from keypad**, PAR: 592. This is used to transfer the parameters from the selected memory of the keypad to the drive.



To start the operation, press the **E** key. During transfer, a bar is displayed which indicates progress of the operation. Instead of the letter **X**, the number of the currently selected keypad memory is displayed.

At the end of transfer, if this has been completed successfully, the “Done” caption is displayed for a few seconds with subsequent return to the initial page.

If an error occurs during transfer, the following message is displayed:

```
Message      01
Load par failed
Code:      XX
Press ESC to exit
```

The code **XX** indicates the type of error, see [paragraph 10.3](#). To exit the error message, press the **ESC** key.

8.8.4 Transfer of parameters between drives

Transfer the parameters of the source drive to the keypad memory as indicated in paragraph 8.8.2, then connect the keypad to the drive where the new setting is to be saved and follow the procedure described in paragraph 8.8.3.



=====

To prevent possible damage to equipment, it is advisable to disconnect and connect the keypad with the drive off.

=====

9 - Commissioning via keypad



Adjustable frequency drives are electrical apparatus for use in industrial installations. Parts of the Drives are energized during operation. The electrical installation and the opening of the device should therefore only be carried out by qualified personnel. Improper installation of motors or Drives may therefore cause the failure of the device as well as serious injury to persons or material damage. Drive is not equipped with motor overspeed protection logic other than that controlled by software. Follow the instructions given in this manual and observe the local and national safety regulations applicable.

Les drives à fréquence variable sont des dispositifs électriques utilisés dans des installations industriels. Une partie des drives sont sous tension pendant l'opération. L'installation électrique et l'ouverture des drives devrait être exécuté uniquement par du personnel qualifié. De mauvaises installations de moteurs ou de drives peuvent provoquer des dommages matériels ou blesser des personnes. On doit suivre les instructions données dans ce manuel et observer les règles nationales de sécurité.

Always connect the Drive to the protective ground $\perp$ (PE) via the marked connection.

ADL1.0 Drives and AC Input filters have ground discharge currents greater than 3.5 mA. EN 50178 specifies that with discharge currents greater than 3.5 mA the protective conductor ground connection ($\perp$) must be fixed type and doubled for redundancy.

Il faut toujours connecter le variateur à la terre $\perp$ (PE). Le courant de dispersion vers la terre est supérieur à 3,5 mA sur les variateurs et sur les filtres à courant alterné. Les normes EN 50178 spécifient qu'en cas de courant de dispersion vers la terre, supérieur à 3,5 ma, la mise à la terre ($\perp$) doit avoir une double connexion pour la redondance.

Only permanently-wired input power connections are allowed. This equipment must be grounded (IEC 536 Class 1, NEC and other applicable standards).

If a Residual Current-operated protective Device (RCD) is to be used, it must be an RCD type B. Machines with a three phase power supply, fitted with EMC filters, must not be connected to a supply via an ELCB (Earth Leakage Circuit-Breaker - see DIN VDE 0160, section 5.5.2 and EN50178 section 5.2.11.1).

The following terminals can carry dangerous voltages even if the inverter is inoperative:

- the power supply terminals L1, L2, L3, C1, C, D.
- the motor terminals U, V, W.

This equipment must not be used as an 'emergency stop mechanism' (see EN 60204, 9.2.5.4).

Seuls des branchements électriques permanents par câble en entrée sont admis. Mettre l'appareil à la masse (IEC 536 Classe 1, NEC et autres normes applicables).

S'il s'avère nécessaire d'utiliser un dispositif protecteur de courant résiduel (RCD), il convient de choisir un RCD de type B. Les machines à alimentation triphasée et dotées de filtres EMC ne doivent pas être raccordées au bloc d'alimentation par le biais d'un disjoncteur ELCB (Earth Leakage Circuit-Breaker – cf. DIN VDE 0160, paragraphe 5.5.2 et EN50178 paragraphe 5.2.11.1).

Les bornes suivantes peuvent recevoir des tensions dangereuses, même si l'onduleur est désactivé :

- bornes d'alimentation L1, L2, L3, C1, C, D.
- bornes du moteur U, V, W.

Ne pas utiliser cet appareil en tant que « dispositif d'arrêt d'urgence » (cf. EN 60204, 9.2.5.4)

Do not touch or damage any components when handling the device. The changing of the isolation gaps or the removing of the isolation and covers is not permissible.

Manipuler l'appareil de façon à ne pas toucher ou endommager des parties. Il n'est pas permis de changer les distances d'isolement ou bien d'enlever des matériaux isolants ou des capots.

According to the EEC standards the ADL1.0 and accessories must be used only after checking that the machine has been produced using those safety devices required by the 89/392/EEC set of rules, as far as the machine industry is concerned. These standards do not apply in the Americas, but may need to be considered in equipment being shipped to Europe.

Selon les normes EEC, les drives ADL1.0 et leurs accessoires doivent être employés seulement après avoir vérifié que la machine ait été produit avec les même dispositifs de sécurité demandés par la réglementation 89/392/EEC concernant le secteur de l'industrie.

ADL1.0 operate at high voltages.

L'ADL1.0 fonctionne à des tensions élevées.

When operating electrical devices, it is impossible to avoid applying hazardous voltages to certain parts of the equipment.

L'actionnement de dispositifs électriques fait qu'il est impossible d'éviter l'application de tensions dangereuses sur certaines parties de l'appareil.

Wherever faults occurring in the control equipment can lead to substantial material damage or even grievous bodily injury (i.e. potentially dangerous faults), additional external precautions must be taken or facilities provided to ensure or enforce safe operation, even when a fault occurs (e.g. independent limit switches, mechanical interlocks, etc.).

Adopter des mesures de précaution supplémentaires à l'extérieur du drive (par exemple, des interrupteurs de fin de course, des interrupteurs mécaniques, etc.) ou fournir des fonctions aptes à garantir ou à mettre en place un fonctionnement sécurisé en cas de survenue d'une panne de l'appareil de commande susceptible d'occasionner des dégâts matériels d'envergure, voire même des lésions corporelles graves (par exemple, des pannes potentiellement dangereuses).

Certain parameter settings may cause the inverter to restart automatically after an input power failure.

Certaines configurations de paramètres peuvent provoquer le redémarrage automatique de l'onduleur après une coupure de l'alimentation.

This equipment is suitable for use in a circuit capable of delivering not more than 10,000 symmetrical amperes (rms), for a maximum voltage of 480 V.

Cet appareil est conçu pour une utilisation sur un circuit d'alimentation en mesure de délivrer 10.000 ampères symétriques (rms) maximum pour une tension maximale de 480V.

This equipment must not be used as an 'emergency stop mechanism' (see EN 60204, 9.2.5.4).

Ne pas utiliser cet appareil en tant que « dispositif d'arrêt d'urgence » (cf. EN 60204, 9.2.5.4).

Never open the device or covers while the AC Input power supply is switched on. Minimum time to wait before working on the terminals or inside the device is listed in **section 4.6**.

Ne jamais ouvrir l'appareil lorsqu'il est sous tension. Le temps minimum d'attente avant de pouvoir travailler sur les bornes ou bien à l'intérieur de l'appareil est indiqué dans la section 4.6.

Fire and Explosion Hazard:

Fires or explosions might result from mounting Drives in hazardous areas such as locations where flammable or combustible vapors or dusts are present. Drives should be installed away from hazardous areas, even if used with motors suitable for use in these locations.

Risque d'incendies et d'explosions.

L'utilisation des drives dans des zones à risques (présence de vapeurs ou de poussières inflammables), peut provoquer des incendies ou des explosions. Les drives doivent être installés loin des zones dangereuses, et équipés de moteurs appropriés.

=====



Caution

Protect the device from impermissible environmental conditions (temperature, humidity, shock etc.).

Protéger l'appareil contre des effets extérieurs non permis (température, humidité, chocs etc.).

To the output of the drive (terminals U, V, W) :

- no voltage should be connected to the output of the drive
- the parallel connection of several drives are not permissible.
- the direct connection of the inputs and outputs (bypass) are not permissible.
- capacitive load (e.g. Var compensation capacitors) should not be connected.

à la sortie du convertisseur (bornes U, V et W) :

- aucune tension ne doit être appliquée
- aucune charge capacitive ne doit être connectée
- il n'est pas permis de raccorder la sortie de plusieurs convertisseurs en parallèle
- il n'est pas permis d'effectuer une connexion directe de l'entrée avec la sortie du convertisseur (Bypass).

The electrical commissioning should only be carried out by qualified personnel, who are also responsible for the provision of a suitable ground connection and a protected power supply feeder in accordance with the local and national regulations. The motor must be protected against overloads.

La mise en service électrique doit être effectuée par un personnel qualifié. Ce dernier est responsable de l'existence d'une connexion de terre adéquate et d'une protection des câbles d'alimentation selon les prescriptions locales et nationales. Le moteur doit être protégé contre la surcharge.

Do not connect power supply voltage that exceeds the standard specification voltage fluctuation permissible. If excessive voltage is applied to the Drive, damage to the internal components will result.

Ne pas raccorder de tension d'alimentation dépassant la fluctuation de tension permise par les normes. Dans le cas d'une alimentation en tension excessive, des composants internes peuvent être endommagés.

Do not operate the Drive without the ground wire connected.

The motor chassis should be grounded to earth through a ground lead separate from all other equipment ground leads to prevent noise coupling.

Ne pas faire fonctionner le drive sans prise de terre.

Le châssis du moteur doit être mis à la terre à l'aide d'un connecteur de terre séparé des autres pour éviter le couplage des perturbations.

No dielectric tests should be carried out on parts of the drive. A suitable measuring instrument (internal resistance of at least 10 kΩ/V) should be used for measuring the signal voltages.

Il ne faut pas exécuter de tests de rigidité diélectrique sur des parties du convertisseurs. Pour mesurer les tensions, des signaux, il faut utiliser des instruments de mesure appropriés (résistance interne minimale 10kΩ/V).

=====

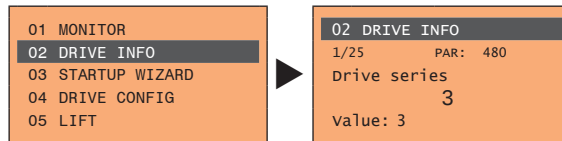
9.1 Asynchronous motor startup wizard

The ADL1.0-...-AC4 can operate with regulation modes: Voltage/Frequency (SSC) , Sensorless (open loop) and field-oriented vector control (closed loop).

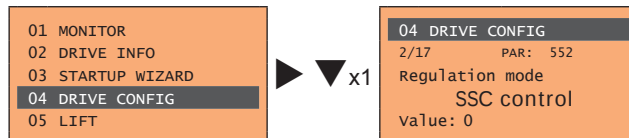
Note!

Before starting, check the factory settings:

Menu 02 DRIVE INFO, parameter 02.1 **Drive series**, PAR: 482, default=3.



Menu 04 DRIVE CONFIG, parameter 04.2 **Regulation mode**, PAR: 552, default=SSC control.

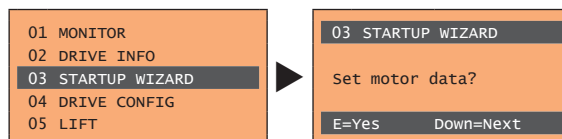


The STARTUP WIZARD is a guided procedure used for quick start-up of the drive that helps to set the main parameters.

It consists of a series of questions, relating to the various sequences for entering and calculating the parameters necessary for correct drive and lift application operation. The order of these sequences is as follows:

- | | |
|--|-------------------|
| • Electrical connections | See step 1 |
| • Setting motor parameters | See step 2 |
| • Autotune with motor at stand-still or coupled to the load | See step 3 |
| • Setting encoder parameters (with control mode=Flux vector CL) | See step 4 |
| • Setting the maximum speed reference and maximum system speed | See step 6 |
| • Setting system weights | See step 7 |
| • Setting application parameters | See step 8 |
| • Saving parameters | See step 9 |

The format of the function selection page is as follows:



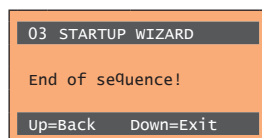
Pressing the **E** key, the function to be programmed is accessed.

Press the **▼** (Down) key to move to the next function skipping the current function.

Press the **▲** (Up) key to return to the previous function.

To terminate the sequence of functions and return to the menu, press the **ESC** key.

The end of the start-up sequence is indicated with the page:



Press the **▼** (Down) key to exit the sequence and return to the menu.

Step 1 - Electrical connections

Make the connections as described in paragraph 7.4.2.

Checks to be performed before powering the drive

- Check that the supply voltage is correct and that the input terminals on the drive (L1, L2 and L3) are connected correctly.
- Check that the output terminals on the drive (U, V and W) are connected to the motor correctly.
- Check that all the drive control circuit terminals are connected correctly. Check that all control inputs are open.

Powering the drive

- After completing all the checks described above, power the drive and proceed to step 2.

Step 2 - Setting motor parameters

Note!

Def: The factory (default) setting depends on the size of the drive that is connected. These values refer to the ADL...1055-AC

03 STARTUP WIZARD	SEQ 01	SEQ 02	SEQ 03	SEQ 04	SEQ 05	SEQ 06	SEQ 07
Set motor data? E=Yes Down=Next	PAR: 2000 Rated voltage 400 V Def: 400	PAR: 2002 Rated current 11.8 A Def: 11.8	PAR: 2004 Rated speed 1450 rpm Def: 1450	PAR: 2006 Rated frequency 50 Hz Def: 50	PAR: 2008 Pole pairs 2 Def: 2	PAR: 2010 Rated power 5.50 kW Def: 5.50	PAR: 2012 Rated power factor 0.83 Def: 0.83
	▲ 401 V ▼ 399 V	▲ 11.9 A ▼ 11.7 A	▲ 1451 rpm ▼ 1449 rpm	▲ 51 Hz ▼ 49 Hz	▲ 3 ▼ 1	▲ 5.51 kW ▼ 5.49 kW	▲ 0.84 ▼ 0.82

Set the plate data of the motor connected, according to the procedures described on the previous pages.

Rated voltage [V]:	the rated voltage of the motor indicated on the data plate.
Rated current [A]:	motor rated current; approximately, the value should not be less than 0.3 times the rated current of the drive, output current class 1 @ 400 V on the data plate of the drive.
Rated speed [rpm]:	rated speed of the motor; this value must reflect the speed of the fully loaded motor at rated frequency. If slip is indicated on the motor data plate, set the Rated speed parameter as follows: Rated speed = Synchronous speed - Slip (e.g. for a 4-pole motor Rated speed = 1500 - 70 = 1430).
Rated frequency [Hz]:	rated frequency of the motor, as shown on the data plate (asynchronous motors only).
Pole pairs:	Number of motor pole pairs. The number of motor pole pairs is calculated using the plate data and the following formula: $P = 60 [s] \times f [Hz] / nN [rpm]$ Where: P = motor pole pairs, f = motor rated frequency (e.g. 50); nN = motor rated speed (e.g. 1450)

Rated power [kW]: Motor rated power; for a motor data plate with an HP power value, set the rated power kW = 0.736 x the motor power HP value.
Rated power factor: Leave the default rated power factor if the data are not available on the data plate.

Note!

When data entry is complete the **Take parameters** command is executed automatically (menu 14 MOTOR DATA, PAR: 2020). The motor data entered during the STARTUP WIZARD procedure are saved in a RAM memory to enable the drive to perform the necessary calculations.
 These data are lost if the device is switched off. To save the motor data follow the procedure described in step 9.

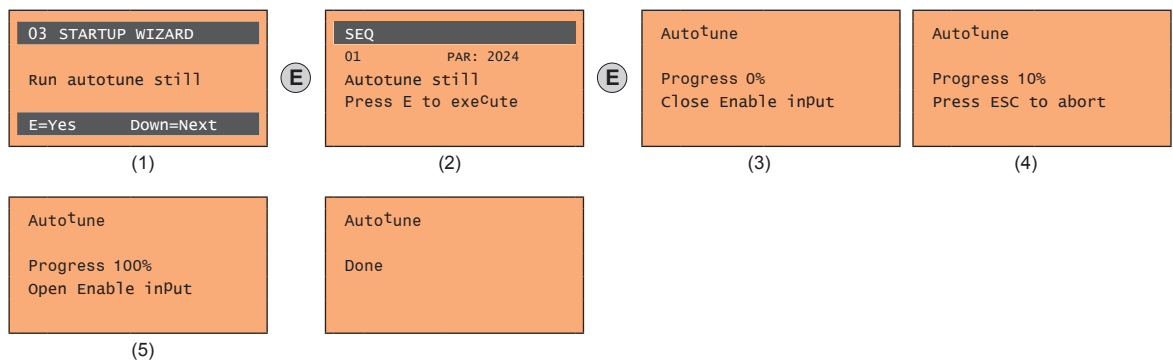
At the end of the procedure proceed to step 3

Step 3 - Autotune with motor at stand-still or coupled to the load

The drive carries out the motor autotune procedure (real measurement of motor parameters).
 There are two self-tuning modes: **Reduced** (default) and **Extended**, which can be selected using parameter 2026 **Autotune mode**. The reduced procedure is fast and recommended in most cases. The extended procedure can be used to achieve maximum efficiency, but may take several minutes.

Note!

If this operation generates an error message (e.g. Error code 1), check the connections of the power and control circuits (see [step 1](#) - Connections), check the motor data settings (see [step 2](#) - Setting motor parameters) and then repeat the guided Autotune procedure.



- (1) Press the **E** key to proceed to the autotune procedure.
- (2) Press the **E** key to start the autotune procedure.
- (3) Enable the drive by connecting terminal 9 on the I/O card (Enable) to terminal 12 (+24 V). To abort this operation, press the **ESC** key.
- (4) Once the drive is enabled the autotune procedure starts. This may take a few minutes, depending on the type of motor being used.
- (5) At the end of the procedure the following screen is displayed. After opening the Enable contact, go to step 4 (if using a feedback card) or 5 to proceed with the wizard.

Note!

At the end of the autotune procedure there is a request to open the Enable contact (terminals 9 - 12); this results in the automatic execution of the **Take tune parameters** command (menu 14 MOTOR DATA, PAR: 2078).

The calculated parameters are saved in a RAM memory to enable the drive to perform the necessary calculations. These data are lost if the device is switched off. To save the motor data follow the procedure described in step 6.

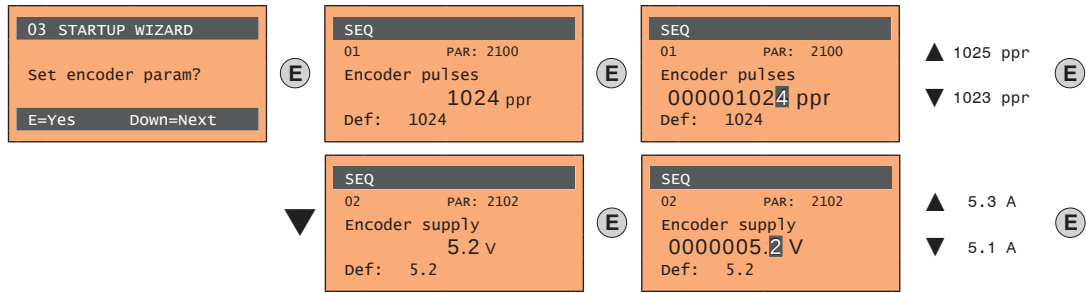
Step 4 - Setting encoder parameters (only if a feedback card is installed)



Caution

The incorrect configuration of the encoder tension can permanently damage the device; therefore, it is advisable to check the values on the encoder's specification plate.

If the drive is to be used in closed loop mode, a check must be run to make sure that an encoder feedback card is installed (standard EXP-DE-I1R1F2-ADL); make the connections as described in paragraph 7.2.3 and set the following parameters for the encoder installed on the motor:

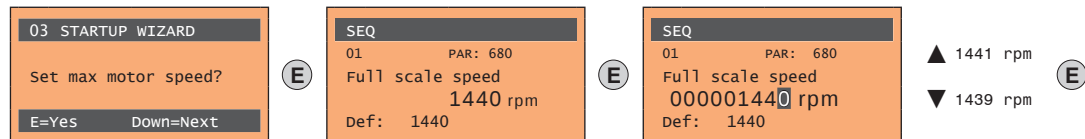


Step 5 – Encoder phasing

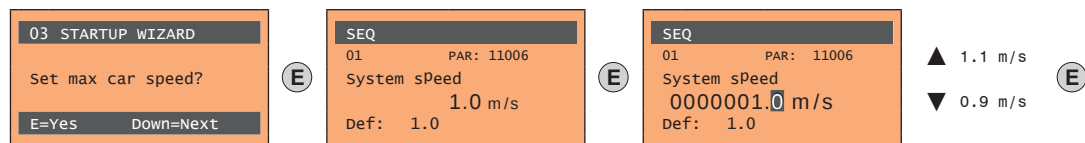
Not available in this mode.

Step 6 - Setting the maximum speed reference value and system speed

Setting the maximum speed reference value: this defines the maximum motor speed value (in rpm) that can be reached with each single reference signal (analog or digital).



Set the maximum system speed in m/s



After setting the speed, proceed to step 7 to set the system weights.

Note!

The factory (default) setting depends on the size of the drive that is connected. These values refer to the ADL...-1055-AC

Step 7 - Setting the system weights

The system weights must be entered in this part of the wizard procedure.



▼	SEQ 05 PAR: 11158 Reducer inertia 0 kgm ² Def: 0	⬆ 1 kgm ² ⬇ 0 kgm ² ⓔ
▼	SEQ 06 PAR: 11160 Motor inertia 0 kgm ² Def: 0	⬆ 1 kgm ² ⬇ 0 kgm ² ⓔ

After setting the mechanical measurements, proceed to the next step.

Step 8 - Setting application parameters

The application data can be entered at this stage.

• Set the multispeed values

03 STARTUP WIZARD Set application par? E=Yes Down=Next	SEQ 01 PAR: 11012 Spd unit of measure Hz Def: 0	SEQ 01 PAR: 11012 Spd unit of measure Hz Def: 0	⬆ rpm ⓔ ⬇ m/s ⓔ
▼	SEQ 02 PAR: 11020 Multispeed 0 5 Hz Def: 5	SEQ 02 PAR: 11020 Multispeed 0 00000005 Hz Def: 5	⬆ 6 Hz ⓔ ⬇ 4 Hz ⓔ
▼	SEQ 03 PAR: 11022 Multispeed 1 45 Hz Def: 45	SEQ 03 PAR: 11022 Multispeed 1 00000045 Hz Def: 45	⬆ 46 Hz ⓔ ⬇ 44 Hz ⓔ
▼	SEQ 04 PAR: 11024 Multispeed 2 20 Hz Def: 20	SEQ 04 PAR: 11024 Multispeed 2 00000020 Hz Def: 20	⬆ 21 Hz ⓔ ⬇ 19 Hz ⓔ
▼	SEQ 05 PAR: 11026 Multispeed 3 0 Hz Def: 0	SEQ 05 PAR: 11026 Multispeed 3 00000000 Hz Def: 0	⬆ 1 Hz ⓔ ⬇ 0 Hz ⓔ
▼	SEQ 06 PAR: 11028 Multispeed 4 0 Hz Def: 0	SEQ 06 PAR: 11028 Multispeed 4 00000000 Hz Def: 0	⬆ 1 Hz ⓔ ⬇ 0 Hz ⓔ

• Set the ramp values

▼	SEQ 07 PAR: 11040 Acc start jerk 0.5 m/s ³ Def: 0.5	SEQ 07 PAR: 11040 Acc start jerk 0000000.5 m/s ³ Def: 0.5	⬆ 0.6 m/s ³ ⓔ ⬇ 0.4 m/s ³ ⓔ
▼	SEQ 08 PAR: 11042 Acceleration 0.6 m/s ² Def: 0.6	SEQ 08 PAR: 11042 Acceleration 0000000.6 m/s ² Def: 0.6	⬆ 0.7 m/s ² ⓔ ⬇ 0.5 m/s ² ⓔ

SEQ 09 PAR: 11044 Acc final jerk 1.4 m/s ³ Def: 1.4	E	SEQ 09 PAR: 11044 Acc final jerk 00000001.4 m/s ³ Def: 1.4	▲ 1.5 m/s ³ ▼ 1.4 m/s ³	E
SEQ 10 PAR: 11046 Dec start jerk 1.4 m/s ³ Def: 1.4	E	SEQ 10 PAR: 11046 Dec start jerk 00000001.4 m/s ³ Def: 1.4	▲ 1.5 m/s ³ ▼ 1.4 m/s ³	E
SEQ 11 PAR: 11048 Deceleration 0.6 m/s ² Def: 0.6	E	SEQ 11 PAR: 11048 Deceleration 00000000.6 m/s ² Def: 0.6	▲ 0.7 m/s ² ▼ 0.5 m/s ²	E
SEQ 12 PAR: 11050 Dec final jerk 0.5 m/s ³ Def: 0.5	E	SEQ 12 PAR: 11050 Dec final jerk 00000000.5 m/s ³ Def: 0.5	▲ 0.6 m/s ³ ▼ 0.4 m/s ³	E
SEQ 13 PAR: 11052 Stop decel 0.7 m/s ² Def: 0.7	E	SEQ 13 PAR: 11052 Stop decel 00000000.7 m/s ² Def: 0.7	▲ 0.8 m/s ² ▼ 0.6 m/s ²	E

- Set the distance values

SEQ 14 PAR: 11104 Dist multivel 1 0 m Def: 0	E	SEQ 14 PAR: 11104 Dist multivel 1 00000000.0 m Def: 0	▲ 1 m ▼ 0 m	E
SEQ 15 PAR: 11130 Direct arrival Off	E	SEQ 15 PAR: 11130 Direct arrival Off	▲ On ▼ On	E
SEQ 16 PAR: 11132 Dist direct arrival 0.120 m Def: 0.120	E	SEQ 16 PAR: 11132 Dist direct arrival 000000.120 m Def: 0.120	▲ 0.121 m ▼ 0.119 m	E

Next proceed to step 9 to save the system parameters that have been entered and those calculated by the drive using the autotune and automatic phasing procedures.

Step - Save parameters

To save the new parameter settings, so that they are maintained also after power-off, proceed as follows:

03 STARTUP WIZARD Save parameters? E=Yes Down=Next	E	SEQ 01 PAR: 550 Save parameters? Press E to execute	E	SEQ 01 PAR: 550 Save parameters? Done	03 STARTUP WIZARD End of sequence Up=Back Down=Exit
(1)		(2)		(3)	(4)

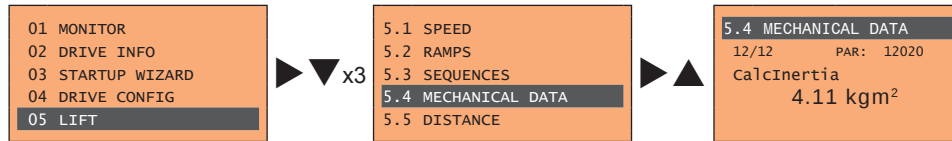
- (1) Press the **E** key to start the save parameters procedure.
- (2) Press **E to confirm**
- (3) End of procedure
- (4) When the parameters have been saved correctly the drive displays this screen to show that the startup wizard is complete.

Final check

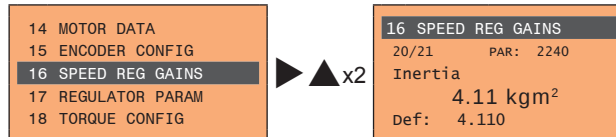
Note!

If you wish to use the inertia value calculated by the converter, you should copy the parameter value 5.4.20 CalcInertia (PAR 12020, Menu LIFT/ MECHANICAL INFORMATION) in parameter 16.20 Inertia, PAR: 2240.

Menu 5.4 MECHANICAL DATA, parameter 5.4.20 **CalcInertia**, PAR: 12020, default=(S).



Menu 16 SPEED REG GAINS, parameter 16.20 **Inertia**, PAR: 2240, default=(S).

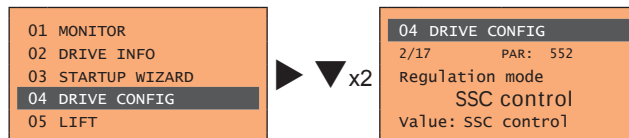


Check the regulation mode setting before starting the motor and change it if necessary.

Available selections:

- 0 SSC control
- 1 Flux vector OL
- 2 Flux vector CL

Menu 04 DRIVE CONFIG, parameter 04.2 **Regulation mode**, PAR: 552, default=SSC control.



10 - Troubleshooting

10.1 Alarms

Note !

To reset alarms, see **paragraph 8.6.1**.

In the following table, the Code is visible only from serial line

Code	Error message shown on the display	Sub-code	Description
0	No alarm		Condition: No alarm present
1	Overvoltage		Condition: DC link overvoltage alarm due to energy recovered from the motor. The voltage arriving at the drive power section is too high compared to the maximum threshold relating to the PAR 560 Mains voltage parameter setting. Solution: - Extend the deceleration ramp. - Use a braking resistor between terminals BR and C to dissipate the recovered energy
2	Undervoltage		Condition: DC link undervoltage alarm. The voltage arriving at the drive power section is too low compared to the minimum threshold relating to the 560 Mains voltage parameter setting due to: - the mains voltage being too low or overextended voltage drops. - poor cable connections (e.g. loose contactor terminals, inductance, filter, etc.). Solution: Check the connections.
3	Ground fault		Condition: Ground short circuit alarm Solution: - Check drive and motor wiring. - Check that the motor is not grounded.
4	Overcurrent		Condition: Instantaneous overcurrent protection intervention alarm. This may be due to the incorrect setting of current regulator parameters or a short circuit between phases or ground fault on the drive output. Solution: - Check the current regulator parameters - Check wiring towards the motor
5	Desaturation		Condition: Instantaneous overcurrent in the IGBT bridge alarm. Solution: Switch the drive off and then switch it on again. If the alarm persists, contact the technical service centre.
6	MultiUndervolt		Condition: The number of attempted automatic restarts after the Undervoltage alarm has exceeded the set PAR 4650 UVRRep attempts value in the PAR 4652 UVRRep delay time. Solution: Too many Undervoltage alarms. Adopt the proposed solutions for the Undervoltage alarm.
7	MultiOvercurr		Condition: 2 attempted automatic restarts after the Overcurrent alarm within 30 seconds. If more than 30 seconds pass after the Overcurrent alarm was generated, the attempt counter is reset. Solution: Too many Overcurrent alarms. Adopt the proposed solutions for the Overcurrent alarm.
8	MultiDesat		Condition: 2 attempted at automatic restarts after the Desaturation alarm within 30 seconds. If more than 30 seconds pass after the Desaturation alarm was generated, the attempt counter is reset. Solution: Too many Desaturation alarms. Adopt the proposed solutions for the Desaturation alarm.
9	Heatsink OT		Condition: Heatsink temperature too high alarm Solution: - Verify the correct operation of the cooling fan. - Check that the heatsinks are not clogged
10	Heatsinks OTUT		Condition: Heatsink temperature too high or too low alarm The temperature has exceeded the upper or lower limit set for the linear temperature transducer. Solution: Solution: - Verify the correct operation of the cooling fan. - Check that the heatsinks are not clogged - Check that the openings for the cabinet cooling air are not blocked.
11	Intakeair OT		Condition: Intake air temperature too high alarm. Solution: Check correct fan operation
12	Motor OT		Condition: Motor overtemperature alarm. Possible causes: - Load cycle too heavy - The motor is installed in a place where the ambient temperature is too high - If the motor is provided with a blower: the fan is not working - If the motor is not provided with a blower: the load is too high at slow speeds. Cooling the fan on the motor shaft is not sufficient for this load cycle. - The motor is used at less than the rated frequency, causing additional magnetic losses. Solution: - Change the processing cycle. - Use a cooling fan to cool the motor.

Code	Error message shown on the display	Sub-code	Description
13	Drive overload		Condition: Drive overload alarm. The overload threshold of the accumulator of the I ² t drive thermal image has been exceeded.
			Solution: Check that the size of the drive is suitable for the application.
14	Motor overload		Condition: Motor overload alarm. The current absorbed during operation is greater than that specified on the motor data plate. The overload threshold of the accumulator of the I ² t motor thermal image has been exceeded.
			Solution: - Reduce the motor load. - Increase the size of the motor.
15	Bres overload		Condition: Braking resistor overload alarm. The current absorbed by the resistor is greater than the rated current. The overload threshold of the accumulator of the I ² t braking resistor thermal image has been exceeded.
			Solution: Increase the Watt value of the braking resistor
16	Phase loss		Condition: Power phase loss alarm.
			Solution: Check the mains voltage and whether any protections upstream of the drive have been tripped.
17	Opt Bus fault		Condition: Error in the configuration stage or communication error.
		XXX0H-X	If the first digit to the left of "H" in the alarm sub-code is equal to 0, the error relates to a communication problem.
		XXXXH-X	If the first digit to the left of "H" in the alarm sub-code is other than 0, the error relates to a configuration problem.
			Solution: For configuration errors, check the configuration of the Bus communication, Bus type, Baudrate, address, parameter setting For communication errors verify wiring, resistance of terminations, interference immunity, timeout settings. For more details reference should be made to the datasheet of the bus being used.
18	Opt 1 IO fault		Condition: Error in the communication between Regulation and I/O expansion card in slot 1
			Solution: Check that it has been inserted correctly, see Appendix section A.1 .
19	Opt 2 IO fault		Condition:
			Solution:
20	Opt Enc fault		Condition: Error in the communication between Regulation and Encoder feedback card.
			Solution: Check that it has been inserted correctly, see Appendix section A.1 .
21	External fault		Condition: External alarm present. A digital input has been programmed as an external alarm, but the +24V voltage is not available on the terminal.
			Solution: Check that the terminal screws are tight
22	Speed fbk loss		Condition: Speed feedback loss alarm. The encoder is not connected, not connected properly or not powered; verify encoder operation by selecting the PAR 260 Motor speed parameter in the MONITOR menu.
			Solution: See parameter 2172 SpdFbkLoss code for information about the cause of the alarm and chapter 10.2 Speed fbk loss [22] alarm
23	Overspeed		Condition: Motor overspeed alarm. The motor speed exceeds the limits set in the PAR 670 Speed ref top lim and PAR 672 Speed ref bottom lim parameters.
			Solution: - Limit the speed reference. - Check that the motor is not driven in overspeed during rotation.
24	Speed ref loss		Condition: Speed reference loss alarm; occurs if the difference between the speed regulator reference and the actual motor speed is more than 100 rpm. This condition occurs because the drive is in the current limit condition. It is only available in the Flux Vect OL and Flux Vect OC mode.
			Solution: Check the drive load conditions.
25	Emg stop alarm		Condition: Emergency stop alarm. The Stop key on the keypad was pressed with the Stop key mode parameter set to EmgStop&Alarm in case of Remote->Terminal Strip or Remote->Digital or Local->Terminal Strip mode.
			Solution: Eliminate the reason for which the Stop key on the keypad was pressed and reset the drive.
26	Power down		Condition: The drive was enabled with no supply voltage at the power section.
			Solution: Emergency stop alarm. The Stop key on the keypad was pressed with the Stop key mode parameter set to EmgStop&Alarm in case of Remote->Terminal Strip or Remote->Digital or Local->Terminal Strip mode.
27 ... 32	Not Used 1... 6		
33 ... 40	Plc1 fault ... Plc8 fault		Condition: Enabled application developed in the IEC 61131-3 environment has found the conditions for generating this specific alarm to be true. The meaning of the alarm depends on the type of application. For more information, refer to the documentation concerning the specific application..
		XXXXH-X	The XXXXH-X code indicates the reason for the error: make a note of this to discuss it with the service centre.
			Solution: Refer to the documentation concerning the enabled application.
41	Watchdog		Condition: this condition can occur during operation when the watchdog micro protection is enabled; the alarm is included in the list of alarms and alarm log. After this alarm: - the drive automatically runs a reset - motor control is not available.
		XXXXH-X	The XXXXH-X code indicates the reason for the error: make a note of this to discuss it with the service centre.
			Solution: If the alarm is the consequence of a change in the drive configuration (parameter setting, option installation, PLC application download) remove it. Turn the drive off and then on again.

Code	Error message shown on the display	Sub-code	Description
42	Trap error		Condition: this condition can occur during operation when the trap micro protection is enabled; the alarm is included in the list of alarms and alarm log. After this alarm: - the drive automatically runs a reset - motor control is not available.
		XXXXH-X	The XXXXH-X (SubHandler-Class) code indicates the reason for the error: make a note of this to discuss it with the service centre.
			Solution: If the alarm was a consequence of a variation to the drive configuration (parameter setting, installation of an option, downloading of a PLC application), remove it. Switch the drive off and then switch it on again.
43	System error		Condition: this condition can occur during operation when the operating system protection is enabled; the alarm is included in the list of alarms and alarm log. After this alarm: - the drive automatically runs a reset - motor control is not available.
		XXXXH-X	The XXXXH-X (Error-Pid) code indicates the reason for the error: make a note of this to discuss it with the service centre.
			Solution: If the alarm was a consequence of a variation to the drive configuration (parameter setting, installation of an option, downloading of a PLC application), remove it. Switch the drive off and then switch it on again.
44	User error		Condition: this condition can occur during operation when the software protection is enabled; the alarm is included in the list of alarms and alarm log. After this alarm: - the drive automatically runs a reset - motor control is not available.
		XXXXH-X	The XXXXH-X (Error-Pid) code indicates the reason for the error: make a note of this to discuss it with the service centre.
			Solution: If the alarm was a consequence of a variation to the drive configuration (parameter setting, installation of an option, downloading of a PLC application), remove it. Switch the drive off and then switch it on again.
45	Param error		Condition: if an error occurs during the enabling of the parameter database saved in the Flash memory; the alarm is included in the list of alarms and alarm log.
		XXXXH-X	Code XXXXH-X indicates the number of the parameter (Hex-Dec) that has caused the error: make a note of this to discuss it with the service centre.
			Solution: Set the parameter causing the error to the correct value and run Save parameter . Switch the drive off and then switch it back on again.
46	Load default		Condition: this can occur during loading of the parameter database saved in the Flash memory it is normal if it appears in the following conditions: the first time the drive is switched on, when a new version of the firmware is downloaded, when the regulation is installed on a new size, when a new region is entered. If this message appears when the drive is already in use it means there has been a problem in the parameter database saved in the Flash memory. If this message is displayed the drive restores the default database, i.e. the one downloaded during production.
		0001H-1	The database saved is not valid
		0002H-2	The database saved is not compatible
		0003H-3	The saved database refers to a different size and not to the current size
		0004H-4	The saved database refers to a different region and not to the current region
			Solution: Set the parameters to the desired value and execute Save parameters
47	Plc cfg error		Condition: this can occur during loading of the MDPLC application The Mdplic application present on the drive is not run.
		0004H-4	The application that has been downloaded has a different Crc on the DataBlock and Function table.
		0065H-101	The application that has been downloaded has an invalid identification code (Info).
		0066H-102	The application that has been downloaded uses an incorrect task number (Info).
		0067H-103	The application that has been downloaded has an incorrect software configuration.
		0068H-104	The application that has been downloaded has a different Crc on the DataBlock and Function table.
		0069H-105	A Trap error or System error has occurred. The drive has automatically executed a Power-up operation. Application not executed. See the Alarm List for more information about an error that has occurred.
		006AH-106	The application that has been downloaded has an invalid identification code (Task).
		006BH-107	The application that has been downloaded uses an incorrect task number (Task).
		006CH-108	The application that has been downloaded has an incorrect Crc (Tables + Code)
			Solution: Remove the MDPLC application or download a correct MDPLC application.
48	Load par def plc		Condition: this can occur during loading of the parameter database saved in the Flash memory of the MDPLC application it is normal if it appears the first time the drive is switched on, after downloading a new application. If this message appears when the drive is already in use it means there has been a problem in the parameter database saved in the Flash memory. If this message appears the drive automatically runs the Load default command.
		0001H-1	The database saved is not valid
			Solution: Set the parameters to the desired value and run Save parameter .
49	Key failed		Condition: this can occur at drive power-on if the wrong enabling key is entered for a given firmware function
		0001H-1	Incorrect PLC key. PLC application not available.
			Solution: Contact Gefran to request the key to enable the desired firmware function.

Code	Error message shown on the display	Sub-code	Description
50	Encoder error	Condition: this condition may occur when the drive is powered during encoder setup each time parameter 552 Regulation mode is set.	
		100H-2564	Cause: An error occurred during setup; the information received from the encoder is not reliable. If the encoder is used for feedback the Speed fbk loss alarm is also generated.
			Solution: Take the recommended action for the Speed fbk loss alarm.
		200H-512	Cause: The firmware on the optional encoder card is incompatible with that on the regulation card. The information received from the encoder is not reliable
			Solution: Contact Gefran in order to update the firmware on the optional encoder card.
51	No opt card	Condition: an optional card has been removed with respect to the configuration present when the last Save parameters command was executed or there is a fault on the optional card or on the regulation card.	
		Solution: If the user has removed the card on purpose, execute Save parameters . If the user has not removed the card, identify and replace the faulty card.	

10.2 Speed fbk loss alarm according to the type of feedback

Note !

For the correct interpretation of the cause of the alarm trigger, it is necessary to transform the hex code indicated in parameter 15.13 **SpdFbkLoss code**, PAR 2172, in the corresponding binary and verify in the encoder table that the active bits and related description are used.

Example with encoder Endat:

PAR 2172 = A0H (hex value)

In the table "Speed fbk loss [22] alarm with absolute encoder EnDat" A0 is not indicated in the value column.

A0 should be contemplated as a bitword with meaning A0 -> 10100000 -> bit 5 and bit 7. The following causes simultaneously intervene:

- Bit 5 = 20H Cause: the SSI signal interferences cause an error in the CKS or parity.
- Bit 7 = 20H Cause: The encoder has detected an incorrect operation and communicates it to the converter through the Error bit. Bits 16..31 present the type of incorrect encoder operation detected.

• Speed fbk loss [22] alarm with digital incremental encoder

Bit	Value	Name	Description
0	0x01	CHA	Cause: no impulses or disturbance on incremental channel A.
			Solution: Check the connection of the encoder-drive channel A, check the connection of the screen, check the encoder supply voltage, check parameter 2102 Encoder supply , check parameter 2104 Encoder input config .
1	0x02	CHB	Cause: no impulses or disturbance on incremental channel B.
			Solution: Check the connection of the encoder-drive channel B, check the connection of the screen, check the encoder supply voltage, check parameter 2102 Encoder supply , check parameter 2104 Encoder input config .
2	0x04	CHZ	Cause: no impulses or disturbance on incremental channel Z.
			Solution: Check the connection of the encoder-drive channel Z, check the connection of the screen, check the encoder supply voltage, check parameter 2102 Encoder supply , check parameter 2104 Encoder input config , check parameter 2110 Encoder signal check

10.2.1 Reset Speed fbk loss alarm

The reasons for activating the **Speed fbk loss** alarm and the information acquired by the encoder are shown in parameter 2172 **SpdFbkLoss code**.

If no card has been installed the **Speed fbk loss** [22] alarm is generated and no cause is displayed in parameter 2172 **SpdFbkLoss code**. Several causes may be present at the same time.

If no card is recognised, the system runs a routine that always returns **Speed fbk loss** [22] active without specifying a cause.

10.2.2 Encoder error alarm

Setup is performed each time the drive is turned on, regardless of the regulation mode that has been selected. If an error is detected during setup the **Encoder error** alarm is generated with the following codes:

Bit	Value	Name	Description
8	0x100	Setup error	Cause: An error occurred during setup. When this has been signalled the information obtained from the encoder is not reliable.
			Solution: Take the action recommended for Speed fbk loss [22] alarm according to the type of encoder.
9	0x200	Compatibility error	Cause: Firmware on option card incompatible with firmware on regulation card. When this has been signalled the information obtained from the encoder is not reliable.
			Solution: Contact Gefran in order to update the firmware on the optional card.

10.3 Messages

Note !

For more information see **chapter 8.7**.

Index	Error message shown on the display	Sub-code	Description
1	Load default param		Condition: may occur during loading of the parameter database saved in flash normally appears in the following conditions: at initial power-on when a new firmware version is downloaded, when the regulation is installed on a new size, when the region is changed. If this message is displayed when the drive is already operating, this means that a problem has occurred in the parameter database saved in Flash. If this message is displayed, the drive automatically performs the Load default command.
		0001H-1	The database saved is not valid
		0002H-2	The database saved is not compatible
		0003H-3	The database saved refers to a different size from the current size
		0004H-4	The database saved refers to a different region from the current region
			Solution: Set the parameters to the value required and perform Save parameter
2 3 4	Option detect slot 1 Option detect slot 2 Option detect slot 3		Condition: when the drive is turned on it recognises the presence of an optional card. One of the messages is shown on the display for a few seconds
		0H-0	None
		0004H-4	Can
		0008H-8	Enc 1 EXP-DE-I1R1F2-ADL
		0108H-264	Enc 2 EXP-SE-I1R1F2-ADL
		0208H-520	Enc 3 EXP-SESC- I1R1F2-ADL
		0308H-776	Enc 4 EXP-EN/SSI- I1R1F2-ADL
		0408H-1032	Enc 5 EXP-HIP- I1R1F2-ADL
		0101H-257	I/O 1 EXP-IO-D4-ADL
		0501H-1281	I/O 1 EXP-IO-D8R4-ADL
		0901H-2305	I/O 1 EXP-IO-D16R4-ADL
		0F01-3841	I/O 1 EXP-IO-D12A2R4-ADL
		1301H-4865	I/O 1 EXP-IO-D8A4R4-ADL
		1501H-5377	I/O 1 EXP-IO-D6R2-F-ADL
		00FFH-255	Unknown
			Solution:
5	Autotune (motor)		Condition: this may occur during the self-tuning procedure
		0	No error
		1	The commands are not configured in Local mode.
			Solution: Execute the requested configuration
		2	The Commands local sel parameter has not been configured from the keypad
			Solution: Execute the requested configuration
		3	The motor plate data parameters have changed but the Take parameters command, PAR 2020, has not been executed
			Solution: Execute the Take parameters command.
		4	The motor is not connected
			Solution: Connect the motor
		5	While running self-tuning the ESC key was pressed or the enable contact was opened or an alarm occurred. The self-tuning command was sent with the drive in the alarm condition
			Solution: Eliminate the reason for the alarm, remove the reason for the opening of the enable contact, reset alarms.
		6	A setting performed by the self-tuning function produced a parameter value outside the min or max range.
			Solution: Check the motor plate data or drive and motor sizes have been combined incorrectly.
		7	The self-tuning command was sent without being enabled.
			Solution: Close the enable contact before sending the self-tuning command
		8 ... 21	A setting performed by self-tuning has reached a measurement method limit
			Solution: Check the motor plate data or the drive and motor sizes have been combined incorrectly.
			Solution: If the message appears with a value other than 0, follow the instructions supplied for each particular case and repeat self-tuning. This should be performed using the wizard function available from the keypad (STARTUP WIZARD) and the Tool software on the PC. Pay attention to all motor plate data parameters, especially: - Rated speed, Motor rated speed in rpm. • (ADL2.0...-AC4) Take care not to set the Rated speed parameter to the synchronous speed. The value of the Rated speed parameter must be less than: $[(\text{Rated frequency} * 60) / \text{Pole pairs}]$. • (ADL2...-BR) Take care to set the Rated speed parameter to the synchronous speed. - Rated frequency, Motor rated frequency in Hz - Pole pairs, Motor pole pairs If the problem persists even after following the instructions supplied, confirm the values of the motor plate data parameters, execute the Take parameters command but not self-tuning.
5	Autotune	0	No error

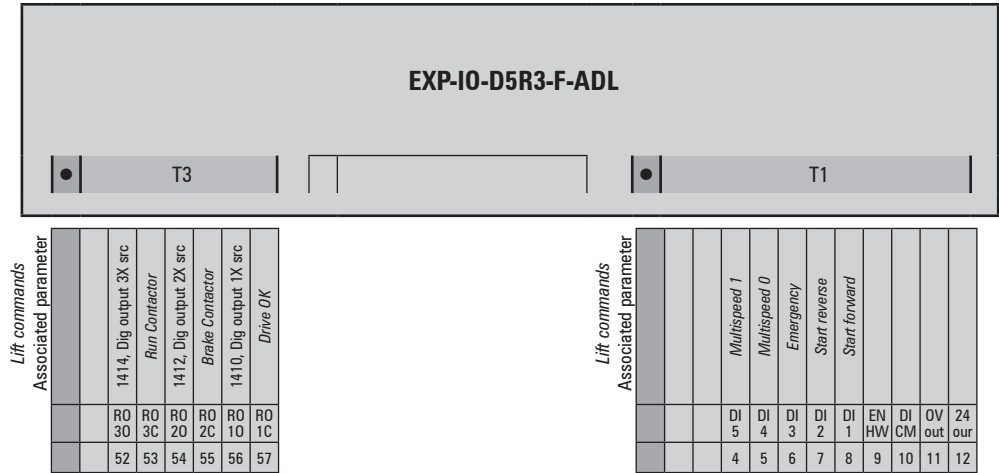
Index	Error message shown on the display	Sub-code	Description
	(phasing) (Only Synchronous)	40	The encoder card in use cannot manage automatic phasing. Solution: Use the appropriate encoder card
		41	Incorrect Incremental encoder impulse count Solution: Check the electric signals of the incremental encoder. Check the value of the encoder impulse parameter
		42	Incorrect absolute encoder impulse count Solution: Check the electric signals of the absolute encoder. Check the configuration of the absolute encoder
		43	Incorrect incremental encoder impulse count or incorrect absolute encoder impulse count probably caused by an incorrect value of the pole pairs parameter or a load applied to the motor. Solution: Check the value of the pole pairs parameter, check whether a load is applied
		44	Incorrect incremental encoder impulse count probably caused by the incorrect value of the encoder impulse parameter. Solution: Check the electric signals of the incremental encoder. Check the value of the encoder impulse parameter.
		45	Incorrect absolute encoder impulse count Solution: Check the electric signals of the absolute encoder. Check the configuration of the absolute encoder.
		46	Incremental encoder impulse count sign inverted with respect to the absolute encoder impulse count. Solution: Invert the A+ and A- signal of the incremental encoder.
		47	Incremental encoder impulse count sign inverted with respect to the absolute encoder impulse count. Solution: Invert the A+ and A- signal of the absolute encoder.
		48	Incorrect phase sequence. (Message not signalled) Solution: The automatic procedure has modified the setting of the Encoder direction parameter. No other action is required
		49	During automatic phasing a communication channel is activated between the drive and encoder. An error has occurred on this communication channel. Solution: Repeat the procedure.
			Solution: If the message has a value other than 0 follow the instructions provided for each case and repeat automatic phasing.
6	Power config		Condition: may occur during recognition of power cards. If this message is displayed, it is not possible to drive the motor. 0020H-32 The power card is configured for a drive that is incompatible with the regulation card 0021H-33 The configuration of the power card is not compatible with the regulation card 0017H-23 The configuration required is not available on the power card Solution: Download the correct configuration on the power card
7	Save par failed		Condition: during transfer of the parameters from the drive to the memory of the keypad 0H-0 Communication error 0023H-35 Communication error 0023H-36 Communication error 0025H-37 The data saved on the keypad are not valid Solution:
8	Load par failed		Condition: during transfer of the parameters from the memory of the keypad to the drive
9	Load par incomplete		0H-0 Communication error 0023H-35 Communication error 0023H-36 Communication error 0025H-37 The data saved on the keypad are not valid. No parameter is transferred from the keypad to the drive 0026H-38 Incompatible drive series. No parameter is transferred from the keypad to the drive 0027H-39 Incompatible software version. All the parameters present in the memory of the keypad have been transferred to the drive. The set of parameters transferred refers to a drive with a different firmware version; therefore, certain parameters may not be updated. 0028H-40 Incompatible drive size. All the parameters present in the memory of the keypad (excluding those that depend on the size of the drive), have been transferred to the drive. The parameters that depend on size maintain their original value. 0029H-41 Error during saving of parameters on the drive. All the parameters present in the memory of the keypad have been transferred to the drive. The transfer of one or more parameters has caused an "out of range" error, or one or more parameters does not exist. At the end of transfer, one or more parameters may not have been updated. 002AH-42 PLC application release and version not compatible. All parameters in the keypad memory have been transferred to the drive. The transferred set of parameters relates to a drive with a PLC application in which the version and release of the application are different. As a result some of the PLC application parameters may not be updated. 002BH-43 PLC application not compatible. All the parameters in the keypad memory except those relating to the PLC application have been transferred to the drive. The transferred set of parameters relates to a drive with a different PLC application. As a result none of the PLC application parameters are updated. Solution: Recover a set of parameters from a compatible drive (model and size)
10	Options config error		Condition: may occur at drive start-up, during recognition of the optional cards installed 0001H-1 Non-permissible optional card in slot 1 0002H-2 Non-permissible optional card in slot 2 0004H-4 0010H-16 Conflict slot 1 with slot 2 0020H-32 0040H-64

Index	Error message shown on the display	Sub-code	Description
			Solution: Remove the optional cards from the incorrect slots and insert them in the correct slots
11	Load def plc		Condition: may occur during loading of the parameter database saved in the Flash of the Mdplc application. Normally appears at initial power-on after downloading a new application. If this message is displayed when the drive is already operating, this means that a problem has occurred in the parameter database saved in Flash. If this message appears the drive restores the default database, i.e. the one that was downloaded. 0001H-1 The database saved is not valid Solution: Set the parameters to the value required and perform Save parameter
12	Plc cfg error		Condition: may occur during loading of the Mdplc application. The Mdplc application present on the drive is not run. 0004H-4 The application downloaded has a different Crc on DataBlock and Function table 0065H-101 The application downloaded has an invalid identifier (Info) 0066H-102 The application downloaded has an incorrect task number (Info) 0067H-103 The application downloaded has an incorrect software configuration 0068H-104 The application downloaded has a different Crc on DataBlock and Function table 0069H-105 A Trap error or System error has occurred. The drive automatically performs a Power-up operation. The application is not run. See in Alarm List for further information regarding the error occurred 006AH-106 The application downloaded has an incorrect identifier (Task) 006BH-107 The application downloaded has an incorrect task number (Task) 006CH-108 The application downloaded has an incorrect Crc (Tables + Code) Solution: Remove the Mdplc application or download a correct Mdplc application
13	Plc 1		Reserved messages and dedicated to the PLC application. See the application manual.
14	Plc 2		
15	Plc 3		
16	Plc 4		
17	Opt bus fault		Condition: this may occur when the drive is turned on, during fieldbus card setup. Error during configuration or communication error. XXX0H-X If the first digit to the left of "H" in the alarm sub-code is 0, the error regards a communication problem. XXX0H-X If the first digit to the left of "H" in the alarm sub-code is other than 0, the error regards a configuration problem. Solution: For configuration errors, check the configuration of the bus communication, type of bus, baudrate, address, parameter setting. For communication errors, check wiring, termination resistors, disturbance immunity, timeout settings. For further details, please refer to the user guide for the specific bus.
18	Wrong key		Condition: this may occur when powering the drive, if the incorrect enable key is inserted for a given firmware function. xxxxH-x Solution: Ask Gefran to supply the correct key to enable the desired firmware function.
19	Key expiring		Condition: this may occur at drive power-on if the incorrect enabling key was inserted for a given firmware function. At this stage the firmware function can still be used freely, but this time limit is about to expire xxxxH-x Number of hours for which the function can still be used freely. Solution: Ask Gefran for the correct key to enable the desired firmware function.
20	Parameter error		Condition: if an error occurs during activation of the parameter database saved in flash; the alarm is inserted in the alarm list and alarm log. XXX0H-X Code XXXXH-X indicates the number of the parameter (Hex-Dec) that has caused the error: make a note of this to discuss it with the service centre. Solution: Set the parameter that has caused the error to the correct value and execute Save parameters, switch the drive off and then back on.
21	Encoder error		Condition: this condition may occur when the drive is powered during encoder setup each time parameter 552 Regulation mode is set. 100H-256 Cause: An error occurred during setup; the information received from the encoder is not reliable. If the encoder is used for feedback the Speed fbk loss alarm is also generated. Solution: Take the recommended action for the Speed fbk loss alarm. 200H-512 Cause: The firmware on the optional encoder card is incompatible with that on the regulation card. The information received from the encoder is not reliable Solution: Contact Gefran in order to update the firmware on the optional encoder card.
23	Options cfg changed		Condition: this may occur when powering the drive if an expansion card has been removed or replaced or the incorrect enable key is inserted for a given firmware function. 0064H-100 Card removed from slot 1 0014H-20 Card removed from slot 2 0078H-120 Card removed from slot 1 and from slot 2 Solution: Check the hardware configuration, then press ESC. Save the parameters (Save parameters, menu 04.01 par 550) to save the new hardware configuration.
24	Fw update failed		Condition: When updating the firmware, check whether the file is in the wrong format or corrupt. Solution: try again with a correct file.

A1. I/O Card

A.1.1 Connection of EXP-IO-D5R3-F-ADL card

1 enable input (Enable) + 5 digital inputs (DI) + 3 relay outputs (RO)
This is the default I/O expansion card installed in the drives.



A.1.2 Input/Output features

24V DC power supply	
Tolerance	± 10%
Maximum current	150 mA
Isolation	1 KV

- Digital inputs (DI) and enable hardware inputs (EN-HW)

Description	Features
Type	24 V PNP / NPN
Operating voltage	0 V to + 24 V (+ 30 V max)
Load	5 mA @ +24 V - R _L = 4.7 kΩ
Thresholds	V _{IC} < 5 V – V _{IH} > 15 V
Isolation	Yes – Functional (> 1 kV)
PNP	NPN

- Relay outputs (RO)

Description	Features
Type	NO Relay (single contact)
Operating voltage	250 VAC / - 30 VDC / 2 A
Load	50 mA @ +10 V
Isolation	Yes – 4 kV
RO-X	

A.2 Encoders and encoder expansion cards

A.2.1 Encoders

Encoders provide motor speed and position feedback

The regulation algorithms in the ADL100 drive are capable of controlling asynchronous and permanent magnet synchronous (brushless) motors. With asynchronous motors the regulation algorithm may or may not use the speed measurement obtained from the encoder reading. With brushless motors the regulation algorithm needs an encoder that also allows the absolute motor position to be verified.

The drive supports different types of encoders, each managed by a specific expansion card. The card is automatically recognised at startup

Possible configurations are summarised in the table:

			ADL2xx - AC				
			SSC		Flux Vector OL	Flux Vector CL	PAR 552 – Regulation mode
			SSC OL	SSC CL	-	-	PAR 2444 – Slip comp mode
Encoder type	Card code EXP – xx	PAR 532, Slot2 card type					
Incremental Digital	DE	Enc 1	-	Recommended	-	Recommended	

- = encoder not used

Encoders must be fitted to the motor shaft using anti-backlash couplings. The best control is achieved with configurations that have incremental sinusoidal channels.

For electrical connections always use good quality cables with shielded twisted pairs, according to the procedures and specifications described in the following paragraphs.

The configuration parameters for each encoder can be found in the ENCODER CONFIG.

In the event of an encoder malfunction the drive generates the **Speed fbk back loss** alarm and the cause of the malfunction is shown in parameter 2172 **SpdFbkLoss code**.

If the encoder is not used by the regulation algorithm the drive still manages the encoder position reading but does not generate an alarm in case of malfunctioning.

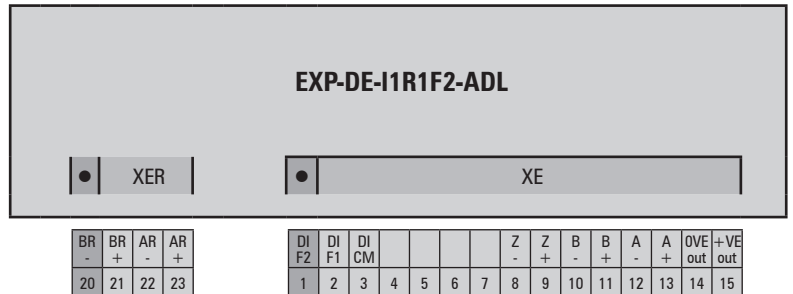
A.2.2 Encoder cards

Note !

The encoder power supply must be adequate considering the cable length and the absorption rates as shown in table (1) at the end of this chapter.

EXP-DE-I1R1F2-ADL

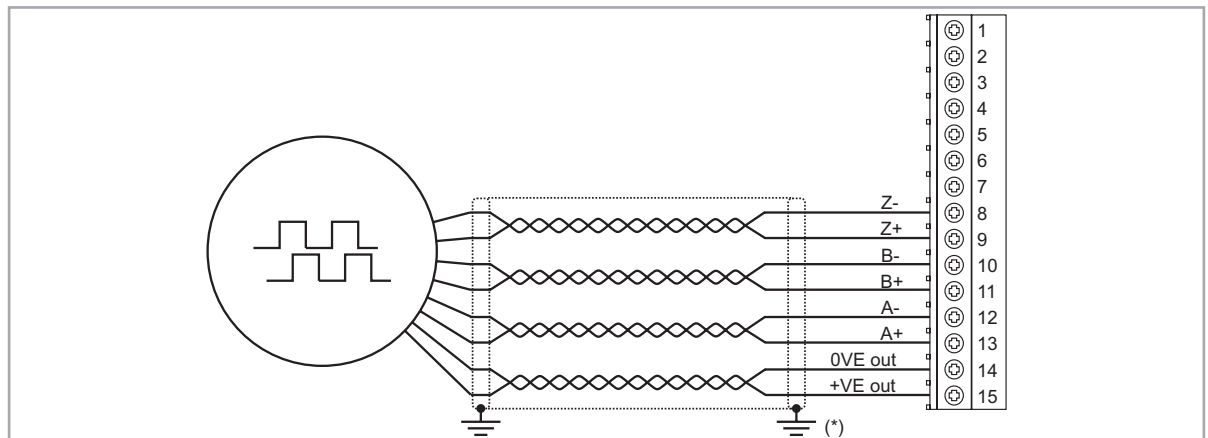
Digital Incremental Encoder. This is the default card supplied with drives to control asynchronous motors in field-oriented flux vector mode (FOC).



(TTL Line-driver)

Channels _____ A+ A-, B+ B-, differential line drivers, optoisolated.
 Management of loss of encoder signals
 Max frequency _____ 200 kHz (check the number of encoder impulses according to the maximum speed)
 Number of impulses _____ min 128, max 16384 (default 1024)
 Electrical interface _____ TTL (ref. GND) Ulow ≤ 0.5 V Uhigh ≥ 2.5 V
 Load capacity _____ 10 mA @ 5.5 V (Zin 365Ω)
 Programmable internal power supply _____ min +5.2 V, max +6.0 V (default + 5.2 V) – I_{max} 150 mA.
 See table (1)
 Cable length _____ max 50m

INCREMENTAL DIGITAL ENCODER (DE) PUSH-PULL/LINE DRIVER



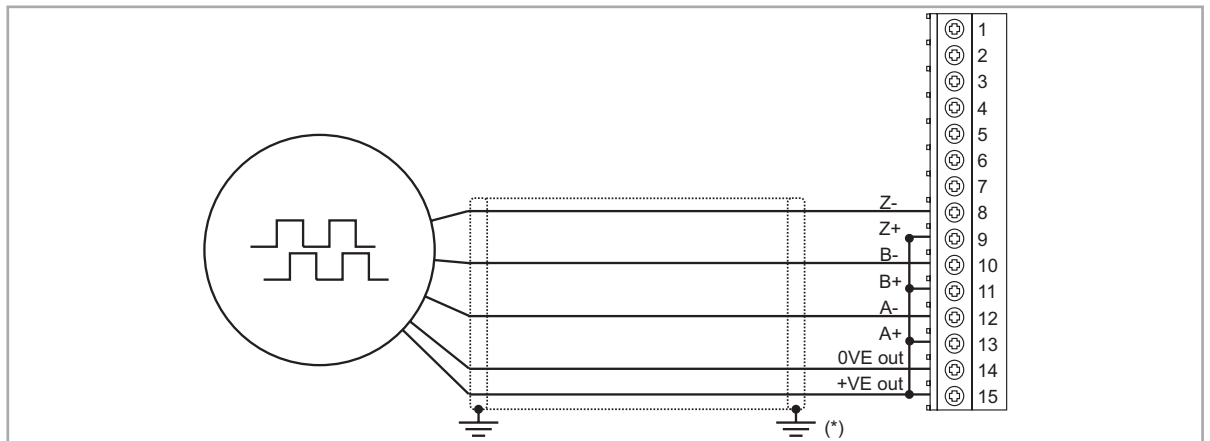
(*) Connection of shielding, see figure 7.2.4

(TTL/HTL push-pull)

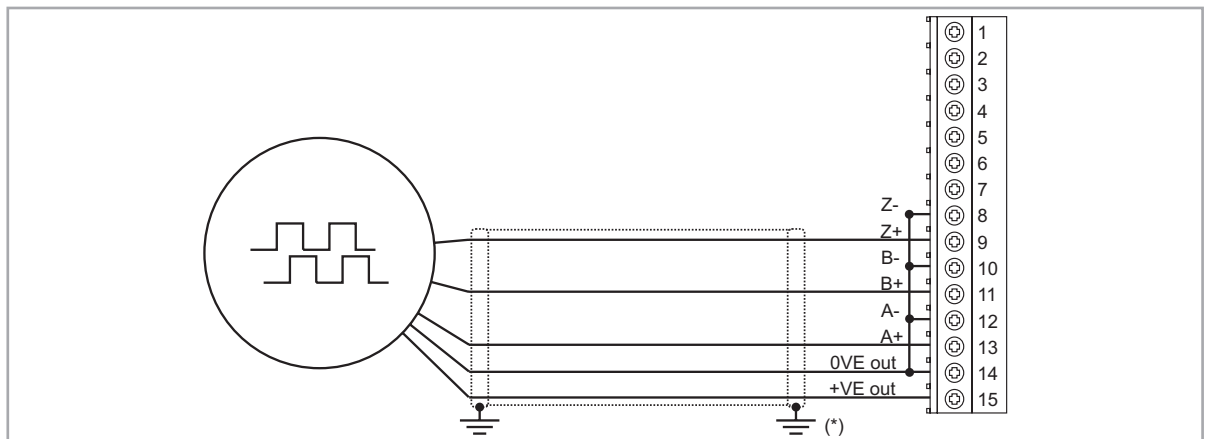
Channels _____ A/B/Z, complementary push-pull, optoisolated.
 Loss of encoder cannot be managed with single-ended versions. In this case disable the **Speed Fbk Loss**.
 Max frequency _____ 100 kHz (check the number of encoder impulses according to the maximum speed)
 Number of impulses _____ min 128, max 16384 (default 1024)
 Electrical interface _____ HTL Ulow ≤ 3.0 V Uhigh ≥ V_{enc} - 3.0 V
 Load capacity _____ 7 mA @ 20.0 V (Zin 2635Ω)
 V max Digital Inputs (*) _____ HTL = 27V max.
 TTL = 7V max
 Programmable internal power supply _____ min +6.0 V, max +20.0 V (default + 6.0 V) – I_{max} 150 mA.
 See table(1)
 Cable length _____ max 50m

(*) with external supply.

INCREMENTAL DIGITAL ENCODER (DE) SINGLE ENDED NPN O.C.



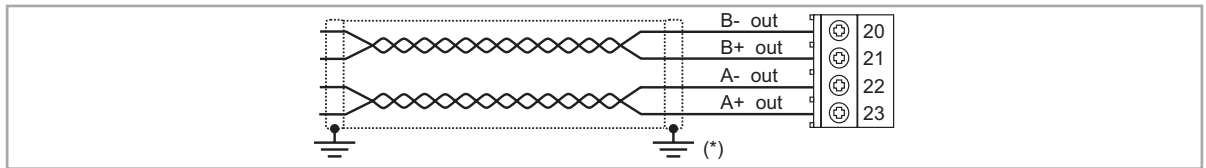
INCREMENTAL DIGITAL ENCODER (DE) SINGLE ENDED PNP O.C.



(*) Connection of shielding, see figure 7.2.4

Repeat Encoder RE (TTL/HTL line-driver)

Encoder expansion cards have an incremental encoder output with TTL/HTL Line Driver levels (according to the main encoder supply) to be used to repeat the servomotor feedback device. This function is performed via HW and an encoder output can be repeated with a programmable divider. The encoder output signals are available on the XER connector:



(*) Connection of shielding, see figure 7.2.4

Channels	A+ A-, B+ B-, differential line drivers, optoisolated.
Max frequency	200 kHz
Number of impulses	1/1-1/2-1/4-1/8 repeat (default 1/1)
Electrical interface	TTL (ref. GND) $U_{low} \leq 0.5\text{ V}$ $U_{high} \geq 2.5\text{ V}$ HTL $U_{low} \leq 3.0\text{ V}$ $U_{high} \geq V_{enc} - 3.0\text{ V}$ (only with DE encoder)
Load capacity	TTL 20mA @ 5,5V ($Z_{in} 120\Omega$) for each channel HTL 50mA max. for each channel .
Power supply	V_{enc} (encoder signals are repeated on the same value of the primary encoder), the supply value for the repeat is always that set for the primary encoder.
Cable length	max 50m

- (1) The internal power supply of the encoder can be selected from the keypad (ENCODER CONFIG menu, parameter **Encoder supply** (PAR 2102) to balance the loss of voltage due to the length of the encoder cable and load current, minimum step 0.1 V

Internal power supply of the encoder			
Encoder option type	Def	Min	Max
Enc 1	5.2 V	5.2 V	20.0 V
Enc 2	5.2 V	5.2 V	6.0 V
Enc 3	5.2 V	5.2 V	6.0 V
Enc 4	5.2 V	5.2 V	10.0 V
Enc 5	8.0 V	7.0 V	12.0 V

A.3 - Brake monitoring system

A.3.1 Introduction

The brake monitoring function in the ADL series of products: ADL200/ADL100 enables implementation of the automatic brake monitoring function as required by EN81-1 A.3 §9.11.3.

Two functional elements are required to implement the brake monitoring function:

1. Management of the brake fault alarm
2. Resetting of the brake fault alarm

The basic wiring diagram for implementing this function is shown in Figure 1.

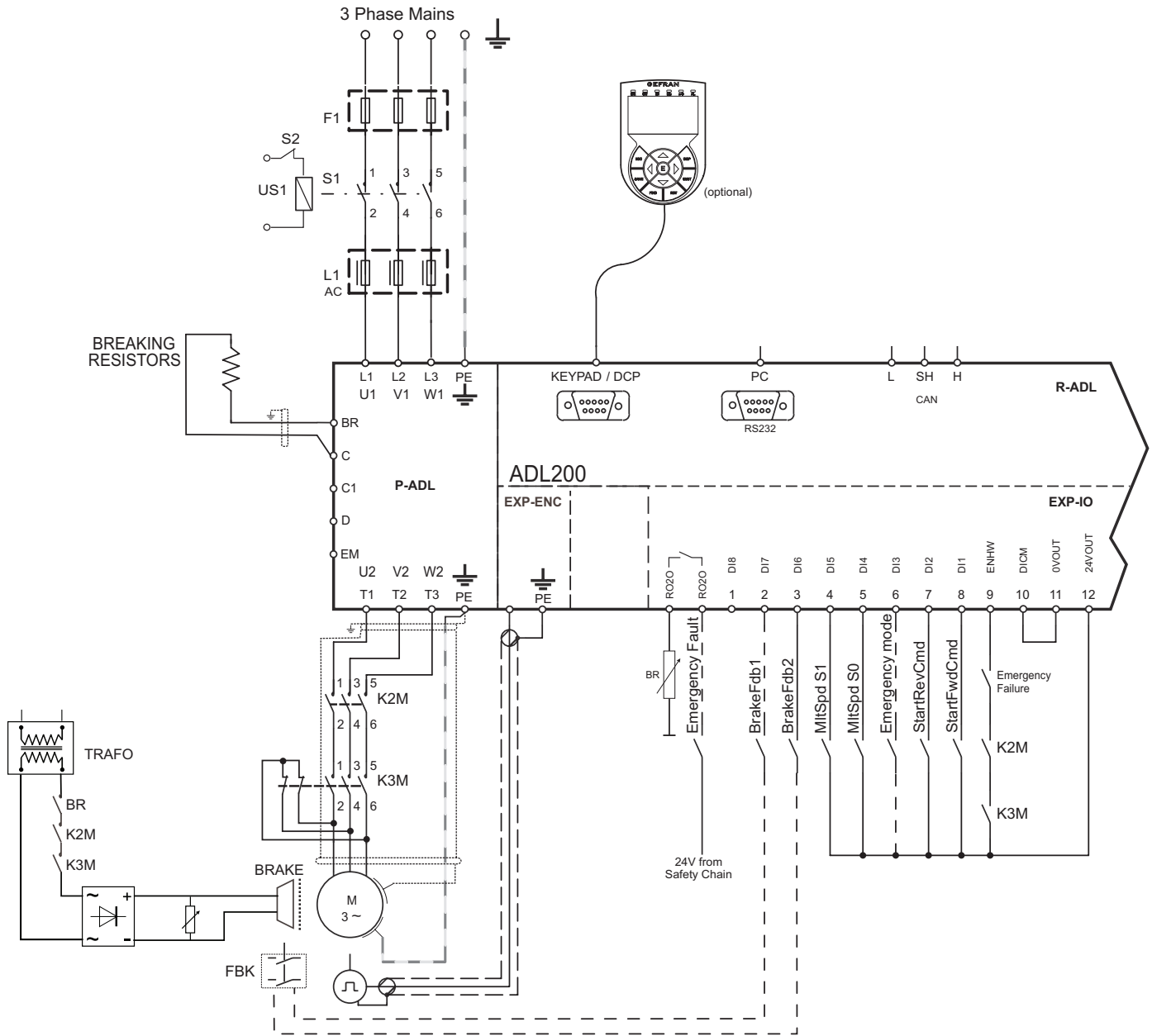


Figure 1 : ADL connection diagram for amendment A3.

This shows that :

- A) The ADL controls brake activation/deactivation via relay BR
- B) Both brake feedback signals are sent to the ADL inputs
- C) The ADL signals any malfunctions (including brake malfunctions) to the system control unit via internal relay RO1.
- D) The system control unit blocks the system brake in safety by deactivating contactors K2 and K3.

According to an alternative arrangement, the ADL closes/opens contactors K2 and K3 but the power supply to the coils and to the ADL commands comes from the control unit.

The purpose of the brake fault alarm is to check whether the states of the two feedback signals from the brake are consistent and, in case of doubt, to include a function whereby the ADL drive stops the system. The procedure for including the alarm is described below

A.3.2 Configuration of the brake fault alarm

- **Activation of the brake fault alarm function.**

The installer must have previously located the necessary digital inputs of the ADL drive and connected the corresponding wires to the feedback signals on these inputs. Note that depending on the type of wiring arrangement, the brake feedback signals are normally asserted (brake closed – digital input to 1) or normally not asserted (brake closed – digital input to 0).

The brake fault alarm function envisages signals that are normally asserted. If the wiring is functionally inverted, simply negate the corresponding digital inputs in the ADL configuration.

To configure the brake fault alarm function, proceed as follows:

1. In the 5.7 INPUTS/OUTPUTS menu, change the setting of parameter 11252 **Brake Fbk A3 Sel** (default **Null**) and select the digital input corresponding to the second brake feedback signal. If **Brake Fbk A3 Sel** is set to a value other than **Null**, the brake fault alarm function is automatically enabled.
2. Next select the digital input corresponding to the first brake feedback signal in parameter **11252 Brake Fbk A3 Sel**.

The brake fault function is enabled. The installer in charge of the system must test the function each time it is activated or modified, following the brake fault test procedure.

- **Resetting the brake fault alarm**

1. Open the 5.9 LIFT ALARM menu and check that the **Brake Alarm** is on.
2. In the 5.9 LIFT ALARM menu, select parameter 11268 **Reset Brake Alarm** (default 0).
3. The system asks for a code, enter release code 5313.
4. Check again to see whether the **Brake Alarm** has been reset.

- **Disabling the brake fault alarm**

1. In the 5.7 INPUTS/OUTPUTS menu, change the setting of parameter 11252 **Brake Fbk A3 Sel** to **Null**. The brake fault alarm function is disabled.
2. If the new configuration does not manage any brake feedback signals, change the setting of **Brake Fbk Sel** to **Null**.

- **Brake fault alarm test procedure**

Proceed as follows:

1. Disconnect the wire connecting the first brake feedback signal to the relative digital input.
2. Try re-starting from the floor with the feedback signal disconnected. If the lift car does not move (correct behaviour), proceed to step 3. If the lift car moves, the alarm is not working properly. Check the various parts of the system.
3. If the brake fault alarm is connected, reset it and proceed to step 4. If the alarm is not connection, re-check the various parts of the system.
4. Repeat steps 1, 2 and 3, disconnecting the second brake feedback signal from the corresponding input.

If the procedure is successful, the brake fault alarm will function properly.

A.3.3 Maintenance of the brake fault alarm function

The installer must repeat the brake fault alarm test procedure during periodical inspections and whenever messages concerning the brake unit are displayed.

The installer must check the alarm log each time for any faults

A.3.4 Troubleshooting

Fault	Possible cause	Solution
Motor does not run, the brake fault alarm is triggered continuously	Feedback signals disconnected/incorrectly connected	Re-check brake feedback signal wiring and electric levels
	Brake feedback not configured correctly	Check Brake Fbk Sel , PAR 11252 Brake Fbk Sel A3 configuration. Check correct signal operation (electric levels) and invert digital inputs if necessary
	Monitoring time too short in relation to system response times	Set a longer PAR 11206 Brake Hold Off time
The motor runs even with the feedback signals disconnected	The brake fault alarm is not connected.	Check the setting of Brake Fbk Sel A3 .
	Incorrect PAR 11252 Brake Fbk Sel A3 / Brake Fbk Sel setting.	PAR 11252 Brake Fbk Sel A3 and Brake Fbk Sel must not be set to Null or Brake Contactor Monitoring .

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