

TEST REPORT

This Report is To Supersede Test Report RCO15CE040025.

Report No.: RCO15CE040025A

Applicant: ELETTRONICA SANTERNO SPA

Address of Applicant: Via della Concia 7 - 40023 Castel Guelfo Di Bologna -Italy

EUT Name: FREQUENCY INVERTER

Brand Name: SANTERNO CARRARO GROUP

Model No.: Please refer to the page 6.

Test Model No.: SINUS VEGA 0007 4T

Standards: EN 61800-3: 2004+A1:2012

Date of Test: May 4, 2015 To May 8, 2015

Date of Issue: August 10, 2015

Test Result: PASS

The CE mark as shown below can be used, under the responsibility of the manufacturer, after completion of an EC Declaration of Conformity and compliance with all relevant EC Directives.



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1 Test Report Certification

Product: FREQUENCY INVERTER

Brand Name: SANTERNO

Model No.: Please refer to the page 6.

Test Model No.: SINUS VEGA 0007 4T

Applicant: ELETTRONICA SANTERNO SPA

Applicant Address: Via della Concia 7 - 40023 Castel Guelfo Di Bologna -Italy

Manufacturer: ELETTRONICA SANTERNO SPA

Manufacturer Via della Concia 7 - 40023 Castel Guelfo Di Bologna – Italy

Address:

Test Standards: EN 61800-3: 2004+A1:2012

Test Result: PASS

We, Shenzhen RCO Testing Center, hereby certify that the Equipment Under Test (EUT) described above has been tested in our facility. The test record, data evaluation and EUT configuration represented herein are true and accurate accounts of measurements of the sample's EMC characteristics under the conditions herein specified.

| Tested by: | Michael | , Date: | May 8-2015 |
|--------------|---------|---------|---------------|
| | Jason | | E. T. CO. |
| Approved by: | | . Date: | AvgusC10 2015 |

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2 General Information

2.1 Description of EUT

Product: FREQUENCY INVERTER

Brand Name: SANTERNO CARRARO GROUP

Model No.: Please refer to the page 6.

Test Model No.: SINUS VEGA 0007 4T

Serial No.: N/A

Rating: AC 3PH 380V~, 50/60Hz

Accessories: N/A

NOTE:

1. For a more detailed features description about the EUT, please refer to User's Manual.

Model No.:

| SINUS VEGA 0001 2S | SINUS VEGA 0002 2S | SINUS VEGA 0003 2S | SINUS VEGA 0004 2S |
|--------------------|--------------------|--------------------|--------------------|
| SINUS VEGA 0002 4T | SINUS VEGA 0003 4T | SINUS VEGA 0004 4T | SINUS VEGA 0005 4T |
| SINUS VEGA 0007 4T | SINUS VEGA 0011 4T | SINUS VEGA 0015 4T | SINUS VEGA 0018 4T |
| SINUS VEGA 0022 4T | SINUS VEGA 0030 4T | SINUS VEGA 0037 4T | SINUS VEGA 0045 4T |
| SINUS VEGA 0055 4T | SINUS VEGA 0075 4T | SINUS VEGA 0090 4T | SINUS VEGA 0110 4T |
| SINUS VEGA 0132 4T | SINUS VEGA 0160 4T | SINUS VEGA 0185 4T | SINUS VEGA 0200 4T |
| SINUS VEGA 0220 4T | SINUS VEGA 0250 4T | SINUS VEGA 0280 4T | SINUS VEGA 0315 4T |
| SINUS VEGA 0355 4T | SINUS VEGA 0400 4T | SINUS VEGA 0450 4T | SINUS VEGA 0500 4T |
| SINUS VEGA 0560 4T | SINUS VEGA 0630 4T | SINUS VEGA 0800 4T | SINUS VEGA 1000 4T |

2.2 Objective

Perform ElectroMagnetic Interference (EMI) and ElectroMagnetic Susceptibility (EMS) tests for CE Marking.

2.3 Test Standards and Results

The EUT has been tested according to the following specifications:

| | EMISSION | |
|--------------------------------|--|--------|
| Standard | Test Type | Result |
| EN 04000 0 0004 A4 0040 | Mains terminal disturbance voltage | PASS |
| EN 61800-3:2004+A1:2012 | Radiated disturbance | PASS |
| | MMUNITY (EN 61800-3:2004+A1:2012) | |
| Basic Standard | Test Type | Result |
| Immunity to Low-frequency dis | turbances | |
| IEC 60146-1-1 | Commutation notches immunity | PASS |
| IEC 61000-2-4 | Harmonics and interharmonics voltages | PASS |
| IEC 61000-2-4 | Voltage changes, fluctuations, | PASS |
| IEC 61000-2-4 | Voltage unbalance and Frequency variations | PASS |
| IEC 61000-2-1 | Voltage dips and short interruptions interruption | PASS |
| Immunity to High-frequency dis | sturbances | 4 |
| IEC 61000-4-2 | Electrostatic discharge immunity | PASS |
| IEC 61000-4-3 | Radiated, radio frequency electromagnetic field immunity | PASS |
| IEC 61000-4-4 | Electrical fast transient/burst immunity | PASS |
| IEC 61000-4-5 | Surge immunity | PASS |
| IEC 61000-4-6 | Immunity to conducted disturbances induced by RF fields | PASS |

NOTE: Equipments listed above have been calibrated and are in the period of validation.

2.4 List of Equipments Used

| Description | Manufacturer | Model No. | Serial No. |
|-------------------|--------------------|-------------|------------|
| Test Receiver | ROHDE&SCHWARZ | ESCS30 | A0304260 |
| LISN | ROHDE&SCHWARZ | ESH2-Z5 | A0304211 |
| Broadband Ant. | ROHDE&SCHWARZ | HL562 | A0304224 |
| EMS Antenna | Amplifier Research | AR AT1080 | A0304249 |
| ESD Test System | HAEFELY | FESD16000 | A0103108 |
| EFT Test System | HAEFELY | PEFT JUNIOR | A0103110 |
| Surge Test System | HAEFELY | PSurge8000 | A0103107 |
| Capacitive clamp | ROHDE&SCHWARZ | F2301 | A0304258 |
| Signal Generator | ROHDE&SCHWARZ | SML02 | A0304261 |
| Power Amplifier | Amplifier Research | AR 150W1000 | A0304247 |
| Power Amplifier | Amplifier Research | AR 75A250M | A0304255 |
| Field Monitor | Amplifier Research | AR FM5004 | 305128 |
| Shield Room | Nanbo Tech | Site 2 | A0301188 |
| Anechoic Chamber | Albatross | H249 | A0304210 |
| AC Power Source | Pacific Power | 320AMX | A0412388 |

NOTE: Equipments above have been calibrated and are in the period of validation.



3 Emission Test

3.1 EUT Setup and Operating Conditions

The EUT was powered by 380V AC Mains and connected to a motor with unload.

3.2 Mains Terminal Disturbance Voltage Measurement

3.2.1 Limits of Mains Terminal Disturbance Voltage

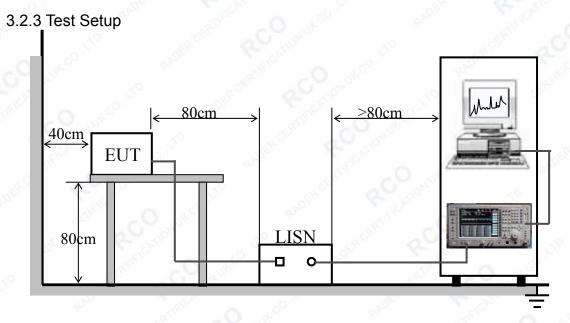
| F (BALL.) | Lim | nits (dBuV) |
|-----------------------|-----------------------|---------------------------------|
| Frequency range (MHz) | Quasi-peak | Average |
| 0.15 - 0.50 | 100 | 90 |
| 0.50 - 5 | 86 | 76 |
| 100 | 90 | 80 |
| 5 - 30 | Decreases with log of | Decreases with log of frequency |
| 30 | frequency down to 70 | down to 60 |

NOTE:

- 1. The lower limit shall apply at the transition frequencies.
- 2. The limit decreases linearly with the logarithm of the frequency in the range 5MHz to 30MHz.

3.2.2 Test Procedure

- a. The EUT was placed 0.4 meters from the conducting wall of shielded room with EUT being connected to the power mains through a line impedance stabilization network (LISN). The LISN provide $50\Omega/50\mu H$ of coupling impedance for the measuring instrument.
- b. Both lines of the power mains connected to the EUT were checked for maximum conducted interference.
- c. The frequency range from 150 kHz to 30 MHz was searched. Emission levels over 10dB under the prescribed limits are not reported.



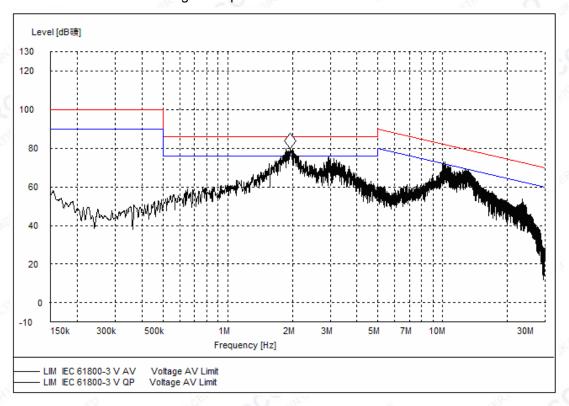
3.2.4 Test Result

| | | Limit Value | (dBuV) | Emission Lev | vel (dBuV) |
|-----|-------------|-------------|--------|--------------|------------|
| No. | Freq. (MHz) | QP | AV | QP | AV |
| 1.8 | 1.9500 | 86.0 | 76.0 | 76.5 | 67.1 |
| 2 | 3.2055 | 86.0 | 76.0 | 68.4 | 58.5 |
| 3 | 10.0140 | 85.9 | 75.9 | 68.1 | 58.6 |
| 4 | 10.4775 | 85.6 | 75.6 | 68.4 | 58.5 |

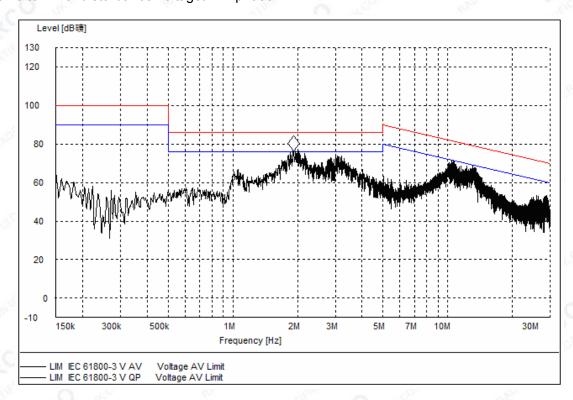
NOTE:

- 1. QP and AV are abbreviations of the quasi-peak and average individually.
- 2. If the emission levels measured with QP detector are lower than AV limits, there is unnecessary to measure with AV detector.
- 3. The emission levels recorded above is the larger ones of both L phase and N phase.

1. Mains terminal disturbance voltage, L1 phase

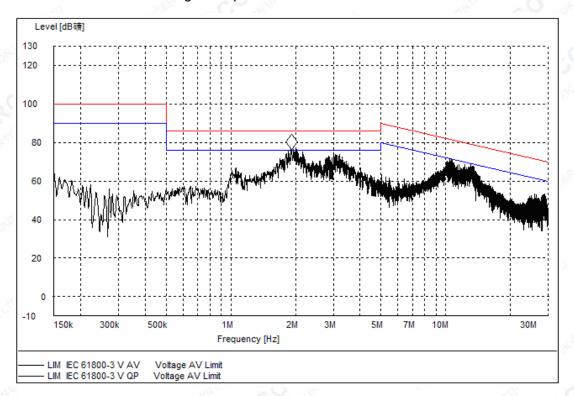


2. Mains terminal disturbance voltage, L2 phase





3. Mains terminal disturbance voltage, L3 phase



3.3 Radiated Disturbance Measurement

3.3.1 Limits of Radiated Disturbance

| Frequency range (MHz) | | Quasi peak limits(dBuV/m), | |
|-----------------------|---------|----------------------------|-----|
| | | at 5m measurement distance | |
| 30 – 230 | and the | 60 | (4) |
| 230 - 1000 | | 70 | |

Notes:

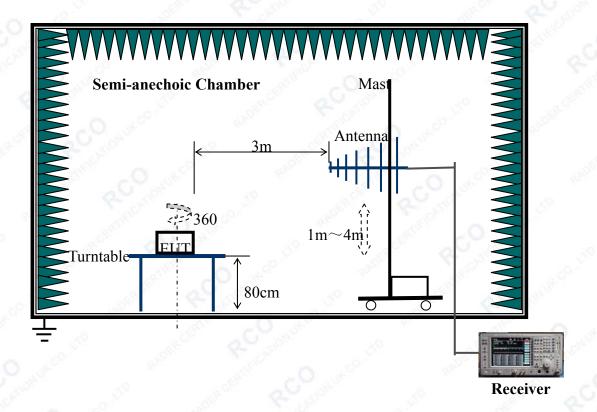
- (1) The lower limit shall apply at the transition frequency.
- (2) Additional provisions may be required for cases where interference occurs.

3.3.2 Test Procedure

- a. The EUT was placed on the top of an insulating table 0.8 meters above the ground at a semi-anechoic chamber. The table was rotated 360 degrees to determine the position of the highest radiation.
- b. The EUT was set 5 meters away from the interference-receiving antenna, which was mounted on the top of a variable-height antenna tower.
- c. The antenna is a broadband antenna, and its height is varied from 1 to 4 meter above the ground to determine the maximum value of the field strength. Both horizontal and vertical polarizations of the antenna are set to make the measurement.
- d. For each suspected emission, the EUT was arranged to its worst case and then the antenna was tuned to the heights from 1 to 4 meters and the ratable table was turned from 0 degrees to 360 degrees to find the maximum reading.
- e. The test-receiver system was set to Peak Detector Function and Specified Bandwidth with Maximum Hold Mode. If the emission level of the EUT in peak mode was 10dB lower than the limit specified, then testing could be stopped and the peak values of the EUT would be reported. Otherwise the emission that did not have 10dB margin would be retested one by one using the quasi-peak method.



3.3.3 Test Setup

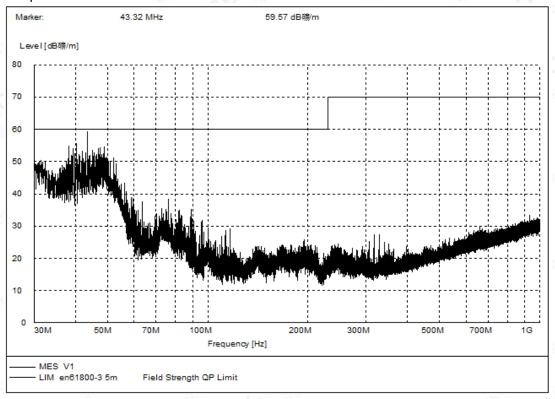


3.3.4 Test Result

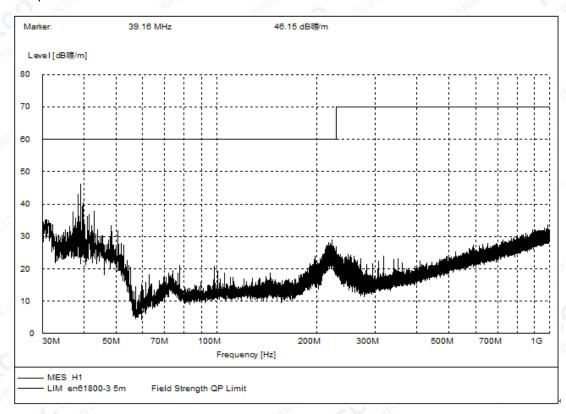
| No. | Frequency (MHz) | Antenna Polarization | Antenna Height (cm) | Table Angle (Degree) | QP Limits (dBuV/m) | Emission Level (dBuV/m) |
|-----|--------------------|-------------------------|------------------------|-------------------------|-----------------------|-------------------------------|
| 1 | 39.16 | Horizontal | 200 | 0 | 6 | 28.27 |
| 2 | 38.08 | Vertical | 100 | 0 | 60 | 43.11 |
| 3 | 40.32 | Vertical | 100 | 90 | 60 | 44.88 |
| 4 | 43.32 | Vertical | 100 | 90 | 60 | 46.04 |



1. Antenna polarization: Vertical



2. Antenna polarization: Horizontal



4 Immunity Test

4.1 Performance Criteria

| Criterion A | The apparatus shall continue to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. |
|-------------|---|
| Criterion B | The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. |
| Criterion C | Temporary loss of function is allowed, provided the function is self-recoverable or can be restored by the operation of the controls. |

4.2 Immunity tests to low-frequency disturbance

4.2.1 EUT Setup and Operating Conditions

The EUT was powered by 380V AC Mains and connected to a motor with light load.

4.2.2 Voltage Dips and Short Interruptions Immunity Test

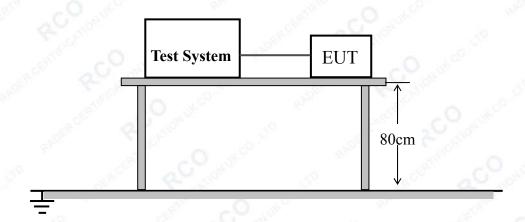
4.2.2.1 Test Specification

| Basic Standard: | IEC 61000-2-1 |
|------------------------|-------------------------------------|
| Voltage Dips: | 10-100% reduction, 1-300 half-cycle |
| Voltage Interruptions: | 100% reduction, <60 seconds |

4.2.2.2 Test Procedure

- a. The power cord was used as supplied by the manufacturer. The EUT was connected to the line output of the Voltage Dips and Interruption Generator.
- b. The EUT was tested for (I) 10-100% voltage dip of supplied voltage with duration of 1-300 half-cycles.
- c. 100% voltage short-time interruption of supplied voltage with duration of 60000ms was followed.

4.2.2.3 Test Setup





4.2.2.4 Test Result

| Test Mode | Voltage Reduction | Duration (ms) | Operating time (minute) | Observation | Comply with Criterion |
|-----------------------------|----------------------|------------------|-------------------------------|-------------|-----------------------|
| 2CO Marcon | 100% | 100 | 10 | Note (1) | В |
| Voltage dips | 30% | 500 | 10 | Note (1) | В |
| Short-time Interruptions | 100% | 60000 | 10 | Note (1) | В |

Note:

(1). The EUT continued to operate as intended after test. Loss of function was observed.



4.2.3 Voltage Changes, Fluctuations Test

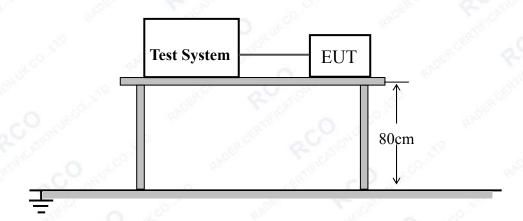
4.2.3.1 Test Specification

| Basic Standard: | IEC 61000-2-4-Class 3 |
|----------------------------|---|
| Voltage changes, deviation | +10% to -15%, 0.85 to 0.90Un no longer than 60s; 0.90Un to 1.1Un, |
| with respect to nominal | longer durations. |
| Voltage Un: | |

4.2.3.2 Test Procedure

- a. The power cord was used as supplied by the manufacturer. The EUT was connected to the line output of the Voltage Dips and Interruption Generator.
- b. The Generator generates the typical shapes of the voltage fluctuations given in Figures 3 to 6 of IEC 61000-2-1. The values of the voltages in the range of 0.85 Un to 0.90Un keep no longer than 60 s, longer durations for the range 0.90Un to 1.1Un applies.

4.2.3.3 Test Setup



4.2.3.4 Test Result

| Phenomenon | Reference document and level | Operating time (min.) | Observation | Comply with Criterion |
|-------------------------------------|------------------------------------|-----------------------|-------------|-----------------------|
| Voltage variations and fluctuations | IEC 61000-2-4 +10% to -15% | 10 | Note (1) | A ⁽²⁾ |

Note:

- (1) The EUT continued to operate as intended. No degradation of performance was observed.
- (2) When the voltage is below nominal, the max output power ratings-speed and/or torque may be reduced.

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4.2.4 Voltage unbalance and frequency variations Test

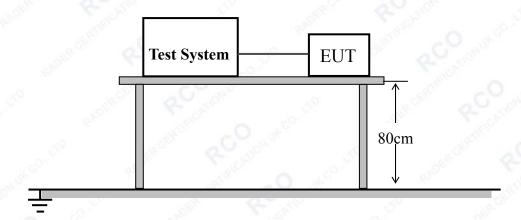
4.2.4.1 Test Specification

| Basic Standard: | IEC 61000-2-4 |
|----------------------------|---|
| Voltage unbalance: | Level-Class 3, 3% negative sequence component, 10 min durations |
| Power frequency variation: | ±2% |

4.2.4.2 Test Procedure

The power cord was used as supplied by the manufacturer. The EUT was connected to the line output of the Voltage Dips and Interruption Generator.

4.2.4.3 Test Setup



4.2.4.4 Test Result

| Phenomenon | Reference document and level | Operating time (min.) | Observation | Comply with Criterion |
|---|--|-----------------------|-------------|-----------------------|
| Voltage unbalance | IEC 61000-2-4 3% negative sequence component | 10 | Note (1) | А |
| Power frequency variation Δf/f _N | IEC 61000-2-4 ±2% | 10 | Note (1) | A A |

Note:

(1) The EUT continued to operate as intended. No degradation of performance was observed.

4.2.5 Harmonics and interharmonics voltages Test

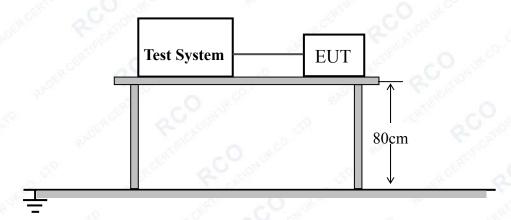
4.2.5.1 Test Specification

| Basic Standard: | IEC 61000-2-4 | Contract of |
|-----------------------------|------------------------|--------------|
| Total Harmonics distrotion: | Level-Class 3, THD=10% | and the same |

| Harmonic voltage components | | | | | | interharmonics voltage components | |
|--|------------------------|-----------------------------------|-----------|-----------------|-----------------|-----------------------------------|-----------|
| Excluding multiples of 3, odd Order h | Uh (%) | multiples of 3, odd Order h | Uh (%) | Even Order h | Uh (%) | Order h | Uh (%) |
| 5 | 8 | 3 | 6 | 2 | 3 | <11 | 2.5 |
| 7 | 7 | 9 | 2.5 | 4 | 1.5 | 11-13 included | 2.25 |
| ⁵⁵ 11 | 5 | 15 | 2 | 6 | 1 | 13-17 included | 2 |
| 13 | 4.5 | 21 | 1.75 | 8 | ₂₀ 1 | 17-19 included | 2 |
| 17 | 4 | >21 | ୍ଦି 1 | 10 | 1 | 19-23 included | 1.75 |
| 19 | 4 | - 600 | _(| >10 | 1 | 23-25 included | 1.5 |
| 23 | 3.5 | A10/6 | 4 | 5/57 | -0.70 | >25 | 1.0 |
| 25 | 3.5 | ~ | - C/2/11 | -0 | St. Co. | 357 | Selle. |
| >25 | $5 \times \sqrt{11/h}$ | | Sh. | 400 | C. | 50 | |

4.2.5.2 Test Setup

 The power cord was used as supplied by the manufacturer. The EUT was connected to the line output of the Voltage Dips and Interruption Generator.





4.2.5.3 Test Result

| Phenomenon | Reference document and level | Operating time (min.) | Observation | Comply with Criterion |
|------------------------------|------------------------------|-----------------------|-------------|-----------------------|
| Harmonics and Interharmonics | IEC 61000-2-4 THD=10% | 2.5 | Note (1) | A |

Note:

(1) The EUT continued to operate as intended. No degradation of performance was observed

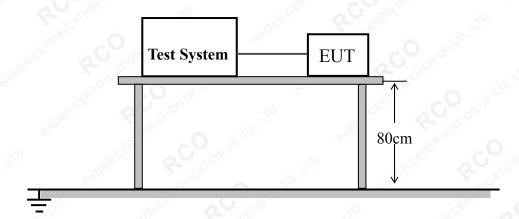
4.2.6 Commutation Notches Test

4.2.6.1 Test Specification

| Basic Standard: | IEC 60146-1-1 |
|--------------------|---|
| Voltage unbalance: | Level-Class B, depth=40%, total area=250%*degrees |

4.2.6.2 Test Setup

The power cord was used as supplied by the manufacturer. The EUT was connected to the line output of the Voltage Dips and Interruption Generator.



4.2.6.3 Test Result

| | Phenomenon | Reference document and level | Operating time (min.) | Observation | Comply with Criterion |
|----|---------------------|--|-----------------------|-------------|-----------------------|
| 30 | Commutation notches | IEC 60146-1-1 Level-Class B, depth=40%, total area=250%*degrees | 10 | Note (1) | A |

Note:

1. The EUT continued to operate as intended. No degradation of performance was observed

4.3 Immunity tests to high-frequency disturbance

4.3.1 EUT Setup and Operating Conditions

The EUT was powered by 380V AC Mains and connected to a motor with unload. The EUT operated in V/F control and max carrier frequency mode.

4.3.2 Electrostatic Discharge Immunity Test

4.3.2.1 Test Specification

| Basic Standard: | IEC 61000-4-2 |
|----------------------|--|
| Discharge Impedance | 330Ω / 150 pF |
| Discharge Voltage: | Air Discharge – 8 kV Contact Discharge – 4 kV |
| Polarity: | Positive / Negative |
| Number of Discharge: | Minimum 20 times at each test point |
| Discharge Mode: | Single discharge |
| Discharge Period: | 1-second minimum |

4.3.2.2 Test Procedure

The discharges shall be applied in two ways:

a. Contact discharges to the conductive surfaces and coupling planes:

The EUT shall be exposed to at least 200 discharges, 100 each at negative and positive polarity, at a minimum of four test points. One of the test points shall be subjected to at least 50 indirect discharges to the center of the front edge of the horizontal coupling plane. The remaining three contact test points shall each receive at least 50 direct contact discharges. If no direct contact test points are available, at least 200 indirect discharges shall be applied in the indirect mode. Test shall be performed at a maximum repetition rate of one discharge per second.

b. Air discharges at slots and apertures and insulating surfaces:

On those parts of the EUT where it is not possible to perform contact discharge testing, the equipment should be investigated to identify user accessible points where breakdown may occur. Such points are tested using the air discharge method. This investigation should be restricted to those area normally handled selected test point for each such area.



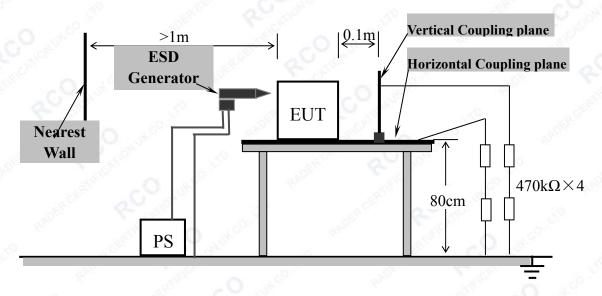


The basic test procedure was in accordance with IEC 61000-4-2:

- a. Electrostatic discharges were applied only to those points and surfaces of the EUT that are accessible to users during normal operation.
- b. The test was performed with at least ten single discharges on the pre-selected points in the most sensitive polarity.
- c. The time interval between two successive single discharges was at least 1 second.
- d. The ESD generator was held perpendicularly to the surface to which the discharge was applied and the return cable was at least 0.2 meters from the EUT.
- e. Contact discharges were applied to the non-insulating coating, with the pointed tip of the generator penetrating the coating and contacting the conducting substrate.
- f. Air discharges were applied with the round discharge tip of the discharge electrode approaching the EUT as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator was removed from the EUT and re-triggered for a new single discharge. The test was repeated until all discharges were completed.
- g. At least ten single discharges (in the most sensitive polarity) were applied to the Horizontal Coupling Plane at points on each side of the EUT. The ESD generator was positioned vertically at a distance of 0.1 meters from the EUT with the discharge electrode touching the HCP.
- h. At least ten single discharges (in the most sensitive polarity) were applied to the center of one vertical edge of the Vertical Coupling Plane in sufficiently different positions that the four faces of the EUT were completely illuminated. The VCP (dimensions 0.5m×0.5m) was placed vertically to and 0.1 meters from the EUT.



4.3.2.3 Test Setup



4.3.2.4 Test Result

| Test Points | Discharge Level (kV) | Discharge Mode | Observation | Comply with Criterion |
|-----------------------|-------------------------|-------------------|-------------|-----------------------|
| Display panel | ±8 | Air | Note(1) | Α |
| Aperture of the cover | ±8 | Air | Note(1) | Α |
| Buttons | ±8 | Air | Note(1) | Α |
| Screws | ±4 | Contact | Note(1) | A |
| HCP | ±4 | Contact | Note(1) | Α |
| VCP | ±4 | Contact | Note(1) | Α |

NOTE:

(1). The EUT continued to operate as intended. No degradation of performance was observed.

4.3.3 Radiated, Radio Frequency Electromagnetic Field Immunity Test

4.3.3.1 Test Specification

| Basic Standard: | IEC 61000-4-3 |
|---------------------|------------------------------------|
| Frequency Range: | 80 MHz – 1000MHz |
| Field Strength: | 10V/m |
| Modulation: | 1kHz sine wave, 80%, AM modulation |
| Frequency Step: | 1% of fundamental |
| Polarity of Antenna | Horizontal and Vertical |
| Test Distance: | 3m |
| Antenna Height: | 1.5m |
| Dwell Time: | 3 seconds |

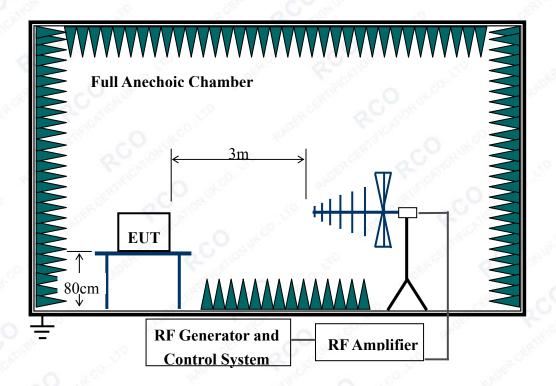
4.3.3.2 Test Procedure

The test procedure was in accordance with IEC 61000-4-3.

- a. The testing was performed in a fully anechoic chamber. The transmit antenna was located at a distance of 3 meters from the EUT.
- b. The frequency range is swept from 80 MHz to 1000MHz with the signal 80% amplitude modulated with a 1 kHz sine wave. The rate of sweep did not exceed 1.5×10⁻³ decade/s. Where the frequency range is swept incrementally, the step size was 1% of fundamental.
- c. The dwell time at each frequency shall be not less than the time necessary for the EUT to be able to respond.
- d. The field strength level was 10V/m.
- e. The test was performed with the EUT exposed to both vertically and horizontally polarized fields on each of the four sides.



4.3.3.3 Test Setup



4.3.3.4 Test Result

| Frequency | Polarity | Azimuth | Field Strength (V/m) | Observation | Comply with Criterion |
|-------------|----------|---------|----------------------|-------------|-----------------------|
| 80-1000 MHz | V&H | 0 | 10 | Note(1) | Α |
| 80-1000 MHz | V&H | 90 | 10 | Note(1) | A |
| 80-1000 MHz | V&H | 180 | 10 | Note(1) | A |
| 80-1000 MHz | V&H | 270 | 10 | Note(1) | Α |

NOTE:

(1). The EUT continued to operate as intended. No degradation of performance was observed.

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4.3.4.1 Test Specification

| Basic Standard: | IEC 61000-4-4 |
|---------------------|--|
| Test Voltage: | a.c. power port – 2 kV, Control lines – 2 kV |
| Polarity: | Positive/Negative |
| Impulse Frequency: | 5kHz |
| Impulse wave shape: | 5/50ns |
| Burst Duration: | 15ms |
| Burst Period: | 300ms |
| Test Duration: | Not less than 1 min. |

4.3.4.2 Test Procedure

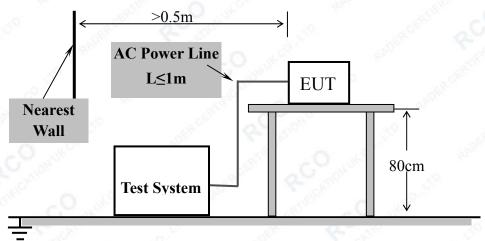
- a. The EUT was tested with 1000 volt discharges to the AC power input leads.
- b. Both positive and negative polarity discharges were applied.

4.3.4 Electrical Fast Transient/Burst Immunity Test

- c. The length of the "hot wire" from the coaxial output of the EFT generator to the terminals on the EUT should not exceed 1 meter.
- d. The duration time of each test sequential was 1 minute.
- e. The transient/burst waveform was in accordance with IEC 61000-4-4, 5/50ns.



4.3.4.3 Test Setup



4.3.4.4 Test Result

| Test Point Power port | Polarity | Polarity Test Level (kV) | | Comply with Criterion | |
|-----------------------|-------------------|--------------------------|----------|-----------------------|--|
| L1 | +/- | 2 | Note (1) | Α | |
| L2 | +/- | 2 | Note (1) | A 0 | |
| L3 | +/- | 2 | Note (1) | Α | |
| PE | +/- | 2 | Note (1) | Α | |
| L1+PE | \$\frac{1}{2} +/- | 2 | Note (1) | A | |
| L123 | +/- | 2 | Note (1) | Α | |
| L123+PE | +/- | 2 | Note (1) | Α | |
| Control Lines | +/- | 2 | Note (1) | Α | |

NOTE:

(1). The EUT continued to operate as intended. No degradation of performance was observed.

4.3.5 Surge Immunity Test

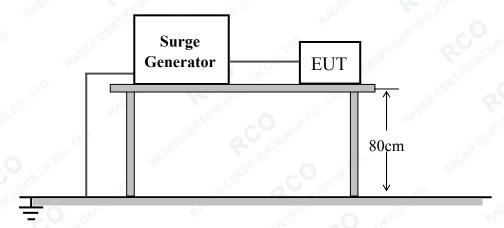
4.3.5.1 Test Specification

| Basic Standard: | IEC 61000-4-5 |
|------------------|---|
| Waveform: | Voltage 1.2/50 μs; Current 8/20 μs |
| Test Voltage: | a.c. power port, line to line 1 kV, line to earth 2kV |
| Polarity: | Positive/Negative |
| Phase Angle: | 0°, 90°, 180°, 270° |
| Repetition Rate: | 60sec |
| Times: | 5 time/each condition. |

4.3.5.2 Test Procedure

- a. The EUT and the auxiliary equipment were placed on a table of 0.8m heights above a metal ground reference plane. The size of ground plane is greater than 1m×1m and project beyond the EUT by at least 0.1m on all sides. The ground plane is connected to the protective earth. The length of power cord between the coupling device and the EUT was less than 2 meters (provided by the manufacturer).
- b. The EUT was connected to the power mains through a coupling device that directly couples the surge interference signal. The surge noise was applied synchronized to the voltage phase at the zero crossing and the peak value of the AC voltage wave (positive and negative).
- c. The surges were applied line to line and line(s) to earth. When testing line to earth the test voltage was applied successively between each of the lines and earth. Steps up to the test level specified increased the test voltage. All lower levels including the selected test level were tested. The polarity of each surge level included positive and negative test pulses.

4.3.5.3 Test Setup



4.3.5.4 Test Result

| Coupling Line | Polarity | Voltage (kV) | Observation | Comply with Criterion |
|--------------------|----------|--------------------|-------------|--------------------------|
| a.c. power, L1-PE | +/- | 2 | Note (1) | Α |
| a.c. power, L2- PE | +/- | 2 -0 | Note (1) | Α |
| a.c. power, L3- PE | +/- | 2 | Note (1) | Α |
| a.c. power, L1-L2 | +/- | .1 ⁵⁰ C | Note (1) | A |
| a.c. power, L1-L3 | +/- | 1 | Note (1) | Α |
| a.c. power, L2-L3 | +/- | 1 4 | Note (1) | Α |

NOTE:

(1). The EUT continued to operate as intended. No degradation of performance was observed.

4.3.6 Immunity to Conducted Disturbances Induced by RF Fields

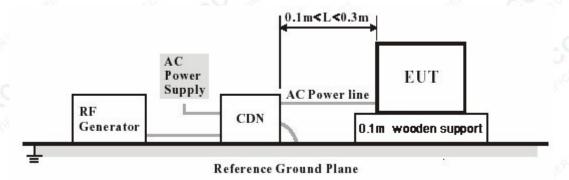
4.3.6.1 Test Specification

| Basic Standard: | IEC 61000-4-6 | OFFE | 40 |
|------------------|-------------------------------------|-------|--|
| Frequency Range: | 0.15 MHz – 80 MHz | | A STATE OF THE STA |
| Field Strength: | 10V | | 40 |
| Modulation: | 1 kHz Sine Wave, 80%, AM Modulation | - 61 | and the same |
| Frequency Step: | 1% of fundamental | E.C. | 200 |
| Coupled Cable: | a.c. power line, Control lines | | 8011 |
| Coupling Device: | Capacitive Clamp-F2301 | 20.50 | |

4.3.6.2 Test Procedure

- a. The EUT shall be tested within its intended operating and climatic conditions.
- b. The test shall be performed with the test generator connected to each of the coupling and decoupling devices in turn, while the other non-excited RF input ports of the coupling devices are terminated by a 50-ohm load resistor.
- c. The frequency range is swept from 150 kHz to 80 MHz, using the signal level established during the setting process and with a disturbance signal of 80% amplitude. The signal is modulated with a 1 kHz sine wave, pausing to adjust the RF signal level or the switch coupling devices as necessary. The sweep rate shall not exceed 1.5×10-3 decades/s. The step size shall not exceed 1% of the start and thereafter 1% of the preceding frequency value where the frequency is swept incrementally.
- d. The dwell time at each frequency shall not be less than the time necessary for the EUT to be exercised, and able to respond. Sensitive frequencies such as clock frequencies and harmonics or frequencies of dominant interest, shall be analyzed separately.
- e. Attempts should be made to fully exercise the EUT during test, and to fully interrogate all exercise modes selected for susceptibility.

4.3.6.3 Test Setup



4.3.6.4 Test Result

| Test Point | Frequency | Field Strength (Vrms) | Observation | Comply with criterion |
|-----------------|--------------|--------------------------|-------------|-----------------------|
| a.c. power line | 0.15 -80 MHz | 10 | Note(1) | A |
| Control Lines | 0.15 -80 MHz | 10 | Note(1) | A |

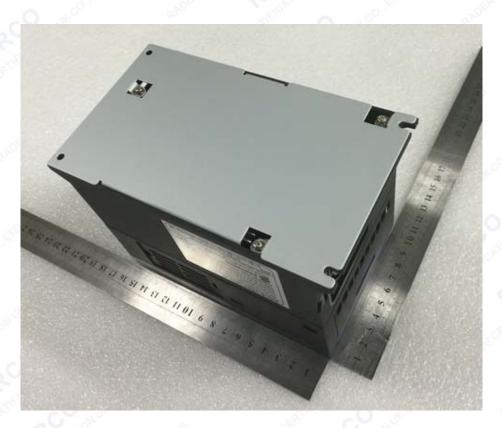
NOTE:

(1). The EUT continued to operate as intended. No degradation of performance was observed.



Appendix I: Photographs of the EUT













(RCO authenticate the photo on original report only)

*** End of Report ***